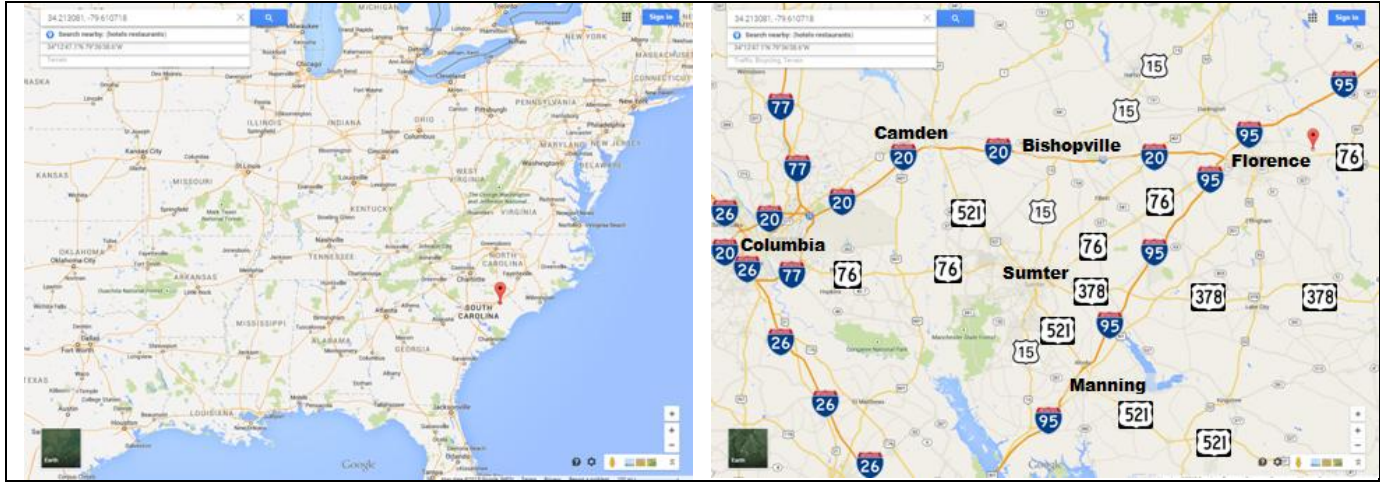


Roche Carolina Patheon API INC

6173 E Old Marion HWY
 Florence, SC 29506
 34.213081, -79.610718



SC US-378 on ramp to I-95 at Exit 135				
			Pilot Truck Stop Florence SC	
	N	I-95	34.7	X 170
R				
	S	SC-327	2.9	LGT
L			Roche Sign	
		Old Marion Hwy	4.6	LHS

When turning left into Old Marion Hwy you will see signs that tell you trucks aren't supposed to turn left on that road. You are not a thru truck, and Roche is on that road. When going to Roche you are required (not prohibited) to turn left and travel down this road.



Facility Overview Picture



The picture to the left is a blowup of the marked area in the picture above.

As you can see from the picture above Roche has a long driveway before you get to the gate (Guard Shack).

After the guard lets you onto the facility, park on the scale and go into the office. The people in the office will give you instructions from there.