



# **Trucking Directions to Some STC Customer**

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## Truck Directions Disclaimer and Information

This information is given with the understanding that:

1. The truck driver is able to decide whether or not to use these directions based on his or her (the phrase "or her" is understood for the rest of this document) own experience and understanding of the situation
2. The truck driver has experience and can use a map, GPS, or any other form of navigation and doesn't rely solely on these directions to prevent him from getting lost
3. The directions given are not considered current. Bridge weights may change, new "No Truck" signs may go up, or any number of things may change and the driver is responsible for adapting to out of date information. In addition facilities constantly change names so you need to adjust
4. The driver is responsible for adapting to inaccurate information. I am making the directions as accurate as possible, but making directions is not my primary job. Driver, you must be flexible enough to make any adjustments
5. Dispatch will not force the use of these directions. The directions given are to provide guidance and information for planning the trip they are not intended to be used as a directional requirement
6. Any toll information provided should be considered:
  - a. as a guide only and not the actual toll you will need to pay
  - b. out of date
  - c. incomplete and more toll booths may be encountered (Example would be listing the toll for the New Jersey Turn Pike, but not listing the toll for the Delaware Memorial Bridge at the end of the Turn Pike)
7. These directions are not necessarily the best directions. There may be better ways to get to the customer and the driver has a responsibility to use his discretion for all routing

In short, these are the best directions I can provide and I hope they are helpful in planning your trip. As a driver, you are responsible for your load. This information is not intended to bind you in any way, shape, or form. **It is expected that you will not follow the directions exactly, but use your experience and knowledge to safely and efficiently complete your run.** Have a safe trip and I hope this information is helpful

Robert Shifflett

Sumter Transport Truck Driver

## How to Use This Book

This book is set up to give you information needed to plan your run. When possible I will try to use a common format of information. Information is provided in a left and right page format like a book. Be flexible in reading this as not all places require the same information. This book provides different types of information with the intent of preparing you for a successful run.

The reason I wanted to produce this book is because of the farmer's field I wound up in following Google directions. The information in this book will help you avoid that same field. GPS has its ups and downs. Sometimes the address we are given doesn't take us to the truck gate. I provide Google Coordinates that works with every GPS unit that I'm aware of except Cobra. The Coordinates are for the truck entrance to each facility. The GPS's in our trucks do work with these Coordinates.

As you can see from the Table of Contents this book has additional information that might be helpful to the some of our new drivers. These are things you may not get during your training and I wanted to make sure you had a place to get the information. If you have never pulled hazardous materials please read the "Some Forbidden Hazmat Routes" section. If you've never pulled tankers please read "Tanker Basics" . These sections are meant to be short, quick and provide information that is easy to reference when you need it.

### Index

The Table of Contents is helpful to organize facilities and information, but when looking up a facility I suggest using the "**Index**" at the end of this book. It's not a real index, it's an alphabetically ordered spreadsheet of some of our customers. I've tried to make the Index simple enough that no explanation is necessary. I do want to point out two things. Customer names are not sorted first because the name may change before you are assigned to go to them. Second, when no page number is given that means I have not covered that facility in this book, but I want to pass along the GPS Coordinates to insure you have something more than an address. Below is an example of what the Index looks like.

State	City	Customer	GPS Coordinates	Page #
AL	Emelle	Waste Management	32.797350, -88.312345	17
AL	Hanceville	American Protein	33.957068,-86.808791	
IN	Greencastle	Buzzi Unichem	39.612925, -86.878452	9
NC	Charlotte	Loba Wakol	35.114255,-80.930368	21
NC	Rose Hill	McGill Environmental	34.784695,-78.235332	20
SC	Holly Hill	(Energis) Geocycle	33.274486, -80.434753	5
SC	Spartanburg	Magna Intier Automotive Interiers	34.970946,-82.026331	18
VA	Rocky Mount	Trinity Packaging	37.00674,-79.8857	
VA	Salem	Yokohama	37.278372, -80.044554	19

### Format for directions in this book.

The directions are put on a Microsoft Excel spreadsheet broken down in the following way,

Direction to Turn	Heading	Road Name to turn onto	Distance to travel on this road	What to look for at end of travel distance
-------------------	---------	------------------------	---------------------------------	--

From time to time this format may change slightly to increase information and understanding of what is coming next or what to look for. Be flexible.

Some abbreviations used

L	Left	N	North	I	Interstate	All distances in Miles unless otherwise stated.  ~ This symbol shows an estimated	FY	Flashing Yellow
R	Right	S	South	SR	State Route		FR	Flashing Red
SL	Slight Left	E	East	CR	County Road		LGT	Traffic Light
SR	Slight Right	W	West				LHS	Left Hand Side
ST	Straight						MM	Mile Marker
							RHS	Right Hand Side
							RR	Rail Road Track
							SS	Stop Sign
							T	"T" in the road
							X	Exit
						XL	Exit Left	
						Y	Yield Sign	
						~	Estimated	

In addition to each portion of the direction being divided vertically as shown above, each is also divided horizontally to provide additional information

Secondary and supplementary information in top area
Primary information in bottom area

The top section of the directions shows the starting point for the directions. It is assumed you can find the starting point. Each major portion of the directions are divided by a dark lines. Below is an example of what the directions actually look like.

From: Pinewood Site Pinewood SC			
L		Camp Boykin Rd	
		Co Rd 51	0.6
R	S	West Ave	
		Co Rd 43-52	4.3 SS
R	E	Clark St	
	E	SC-261	13.2
L			Petersburg VA
	N	I-95	308 X 46
R			Richmond VA
	N	I-295	42.3 XL 43A

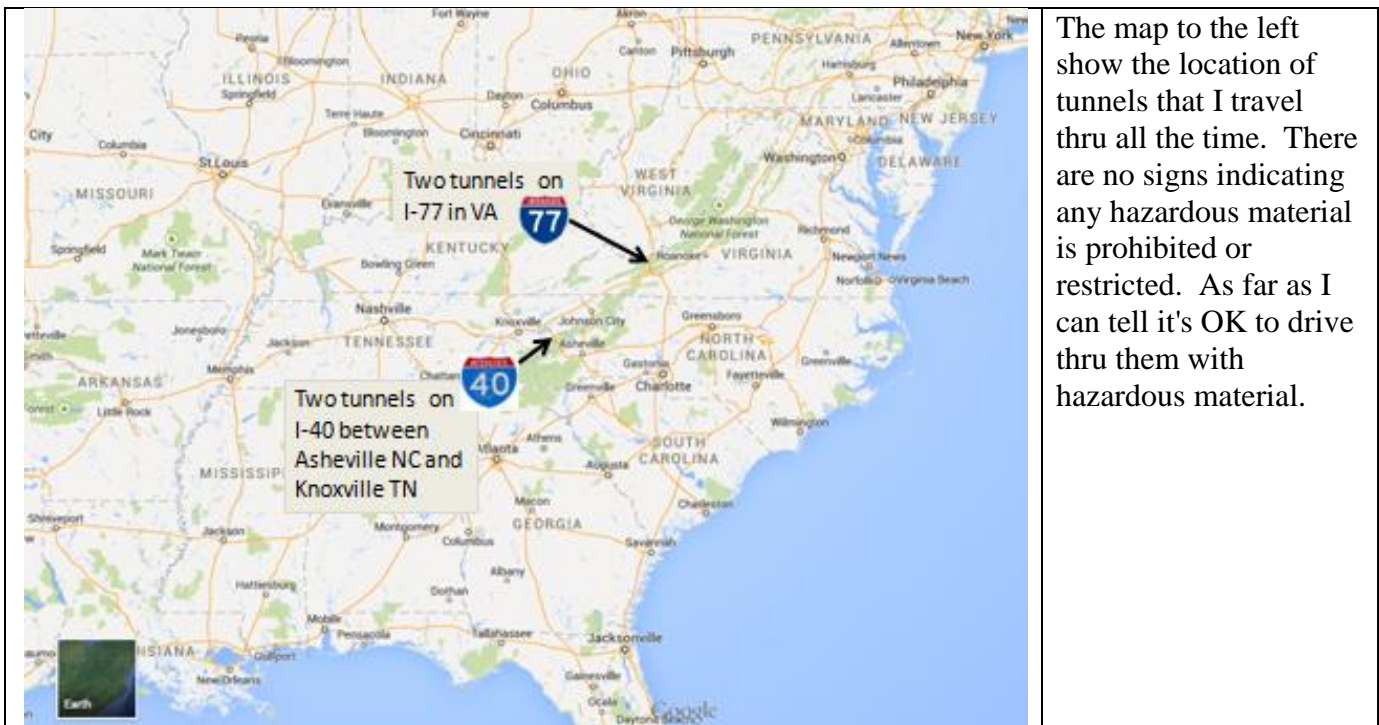
## Some Forbidden Hazmat Routes

Running hazardous materials can be inconvenient. Many of the roads we travel on have areas that will need to be routed around and some roads may need to be avoided completely. Most roads are marked just a few miles before you must get off. In most places this is fine, but in some places this puts you in a bad a place. This section doesn't cover all routes and **you** are responsible to insure you don't take restricted routes. Google and MapQuest gives you no warning and provide no trucking routes, much less hazardous materials routing. Dispatch normally gives Google routing. You need to know not all directions you get from dispatch can be followed legally. **You** are responsible for getting your load there legally and safely . Dispatchers know this and expect you to make needed changes in your route. Dispatch knows they don't have access to the information you have. If dispatch does asks questions, just remember they aren't on the road with us and they don't know, so please be respectful. Now let's take a look at the GPS.

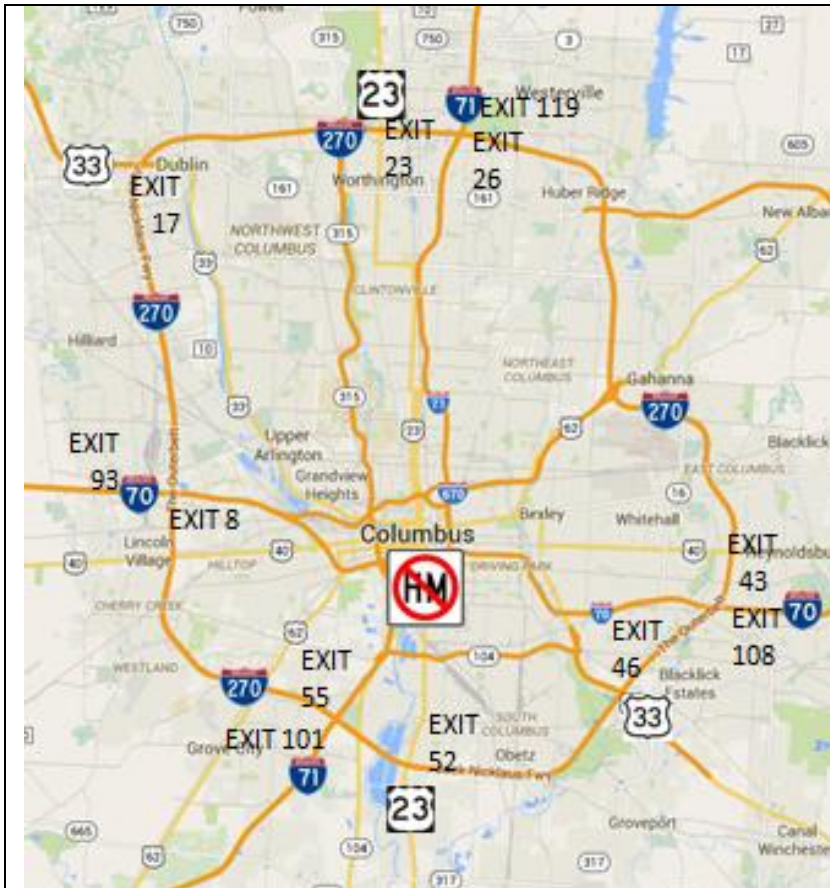
I've used four different GPS's and I think they're great. The ones I've use for cars I would never use in my truck, I would rather use a map. Trucker GPS's have settings for hazardous materials. I've found if I turn on the hazardous material routing it keeps me out of trouble. On the other hand sometimes it goes overboard routing around places you can go. On the whole, I think it's a good tool because I'm responsible for my routing. If you do use the GPS please insure you turn on the hazardous material routing when you are hauling hazardous materials.

Tunnels, cities and bridges provide the majority of restrictions for hazardous materials routing. This section will cover only some of the routing and not meant to be a complete listing.

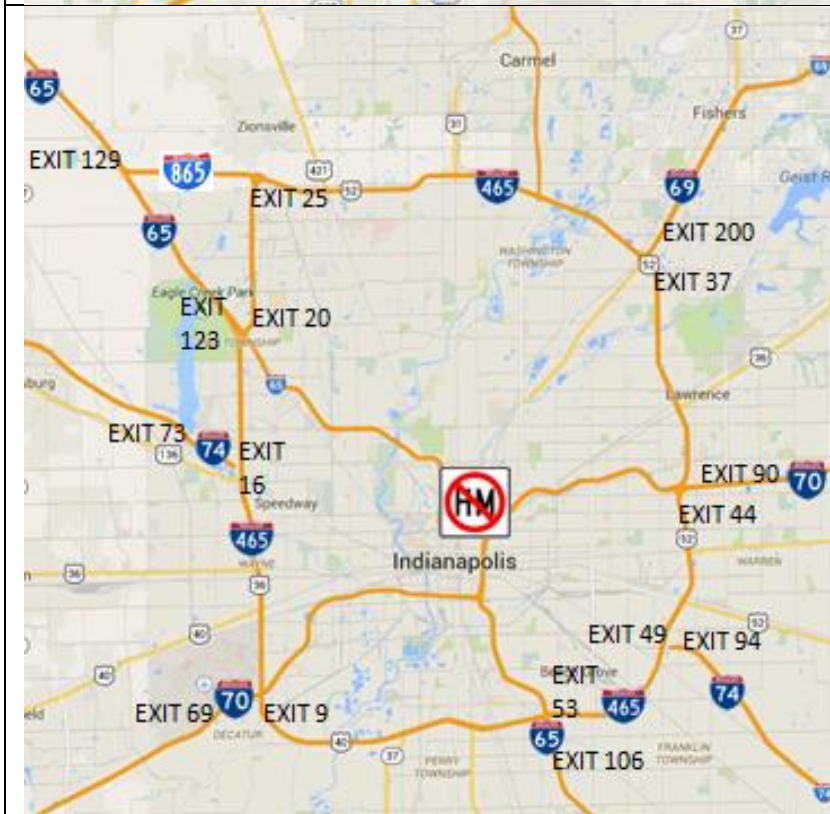
Let's get the OK tunnels out of the way. I'm no expert, but I believe the map below shows four tunnels that's OK to travel through with hazards.



The map to the left show the location of tunnels that I travel thru all the time. There are no signs indicating any hazardous material is prohibited or restricted. As far as I can tell it's OK to drive thru them with hazardous material.

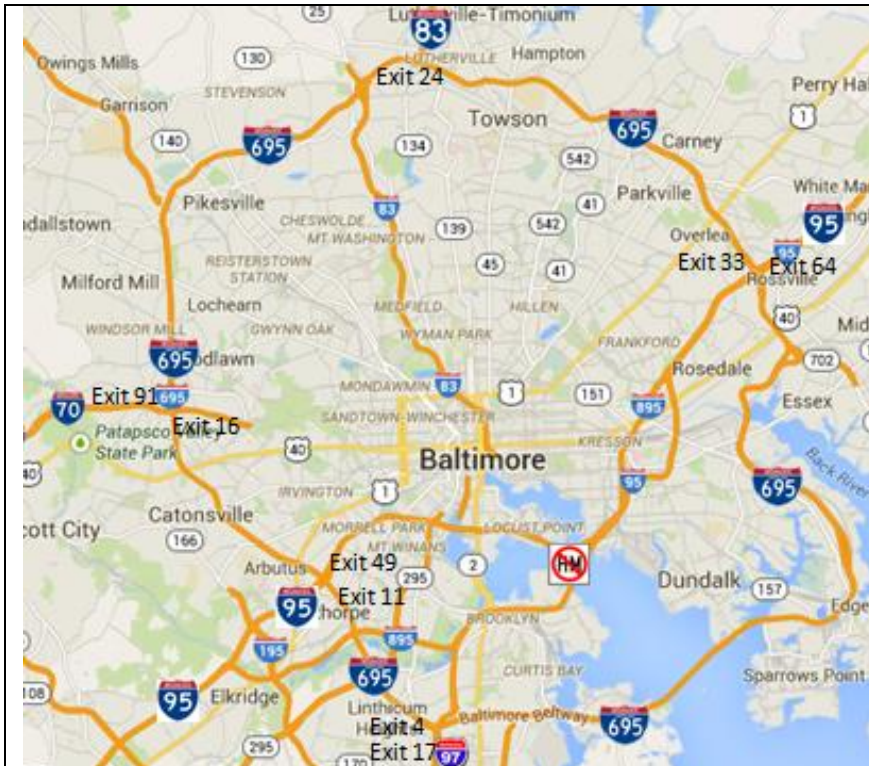


Columbus OH and Indianapolis IN are two examples of cities you can't go through with a hazardous load. It's easy enough to just use the bypass for each.



I can't remember if Indianapolis is a "NO THRU TRUCK" city or not. Even if you aren't running hazardous material you probably want to go around.

## Avoiding Baltimore Tunnels



No hazardous materials allowed in the tunnels in Baltimore MD. The two shown in the picture to the left are on I-95 and I-895. You must go around these tunnels. The most obvious way to avoid these tunnels is to use I-695 (the Baltimore Beltway).

### Directions for Alternate Map 1

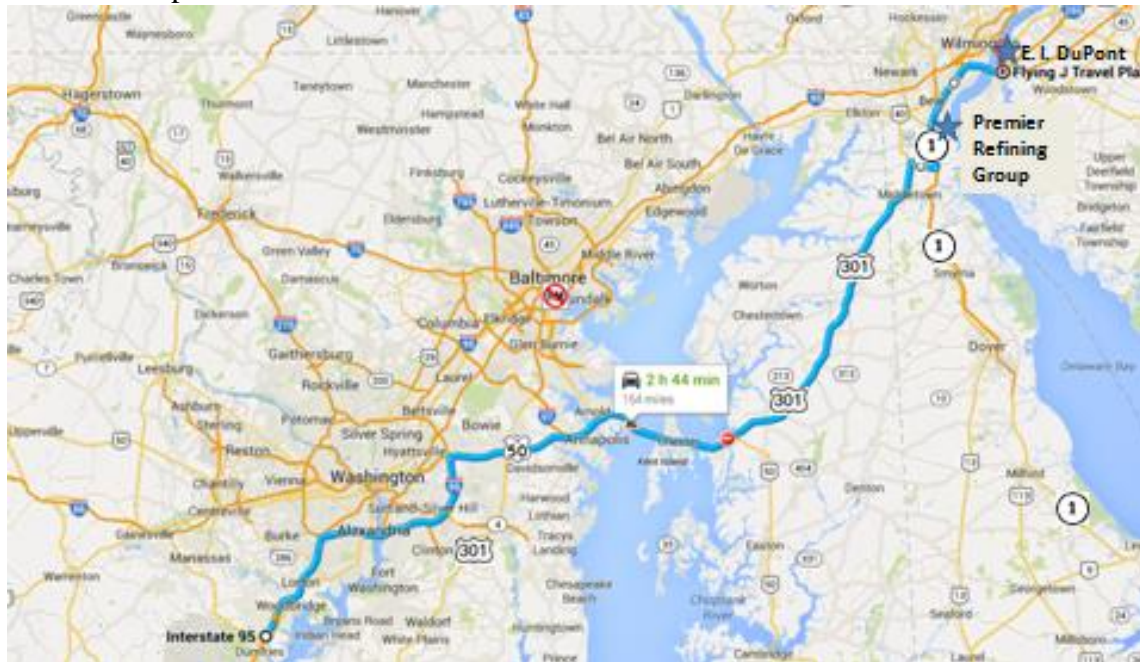
From: I-95 VA			
L	E	I-495	MD
	N	I-95	~25   X 19A
MD			
R	E	US-50	40.7
	↔↑↑↔ in DE		
L	N	US-301	47.4   LGT
	2nd		
R	S	DE-896	3.5   LGT
	1st LGT		
L	N	US-13	2.6   XL
	Follow NJ EX		
L	N	DE-1	3.5   XL
	DE		
L	N	US-13	8.9   X
	DE MEM Bridge		
R	N	I-295	4.0   NJ

There are other ways around that not only take you around the tunnel but also the city. The directions to the left are for the map marked Alternate Map 1.

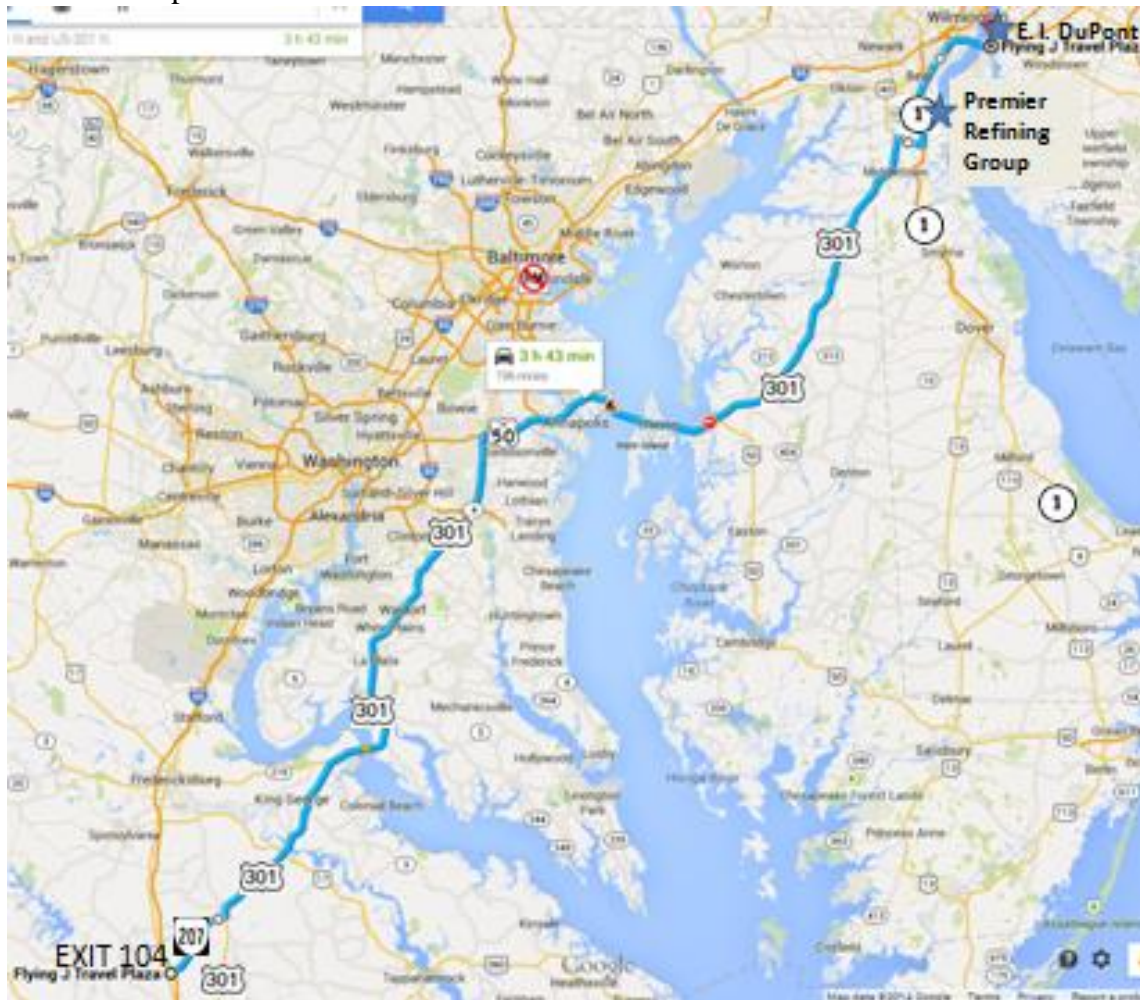
You can also catch US-301 sooner (as displayed in Alternate Map 2). From I-95 Exit 104 take VA-204 to North US-301. More traffic lights this way, but you bypass DC and Baltimore.



Alternate Map 1



Alternate Map 2



## Pennsylvania Turnpike (PATP)

The PATP restricts most hazardous tankers and it's easier to show what's permitted rather than what's restricted.

Permitted in bulk or non-bulk packages
Non-Hazardous and Non-Regulated
Non-Flammable (Refrigerated Oxygen)
Combustible
Keep Away From Food
Miscellaneous (Class 9)

On October 16, 2014 I copied the following information and pasted it in this section.

### PA turnpike 5 tunnel information

These Placards are prohibited:



Placards prohibited in bulk packaging:



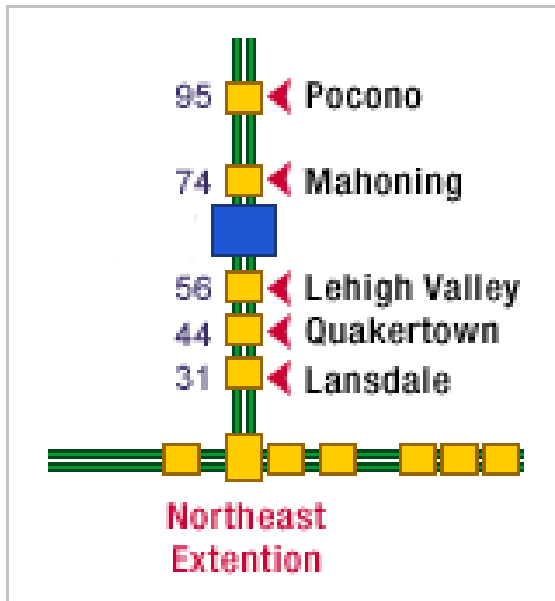
**Table 1 Materials**

Explosives 1.1	Prohibited
Explosives 1.2	Prohibited
Explosives 1.3	Prohibited
Poison Gas	Prohibited
Dangerous when wet	Prohibited
Poison (Inhalation Hazard)	Prohibited
Radioactive	Prohibited

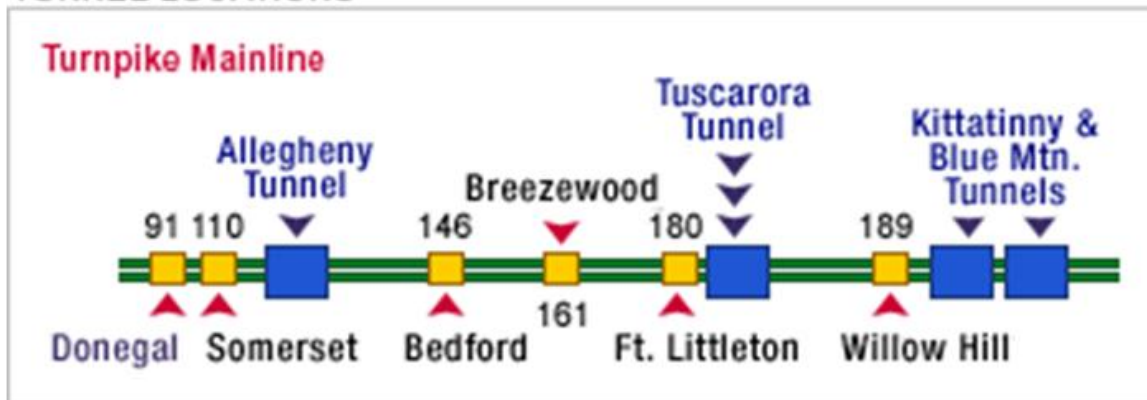
**Table 2 Materials**

Explosives 1.4	Prohibited
Explosives 1.5	Prohibited
Explosives 1.5	Prohibited
Flammable Gas	Restricted to non-bulk packages
Non-Flammable (Refrigerated Oxygen)	Permitted in bulk or non-bulk packages
Flammable Liquids	Restricted to non-bulk packages
Combustible	Permitted in bulk or non-bulk packages
Flammable solid	Restricted to non-bulk packages
Spontaneously Combustible	Restricted to non-bulk packages
Oxidizer	Restricted to non-bulk packages
Organic Peroxide	Restricted to non-bulk packages
Poison	Restricted to non-bulk packages
Keep Away From Food	Permitted in bulk or non-bulk packages
Corrosive	Restricted to non-bulk packages
Miscellaneous (Class 9)	Permitted in bulk or non-bulk packages

**TUNNEL LOCATIONS**

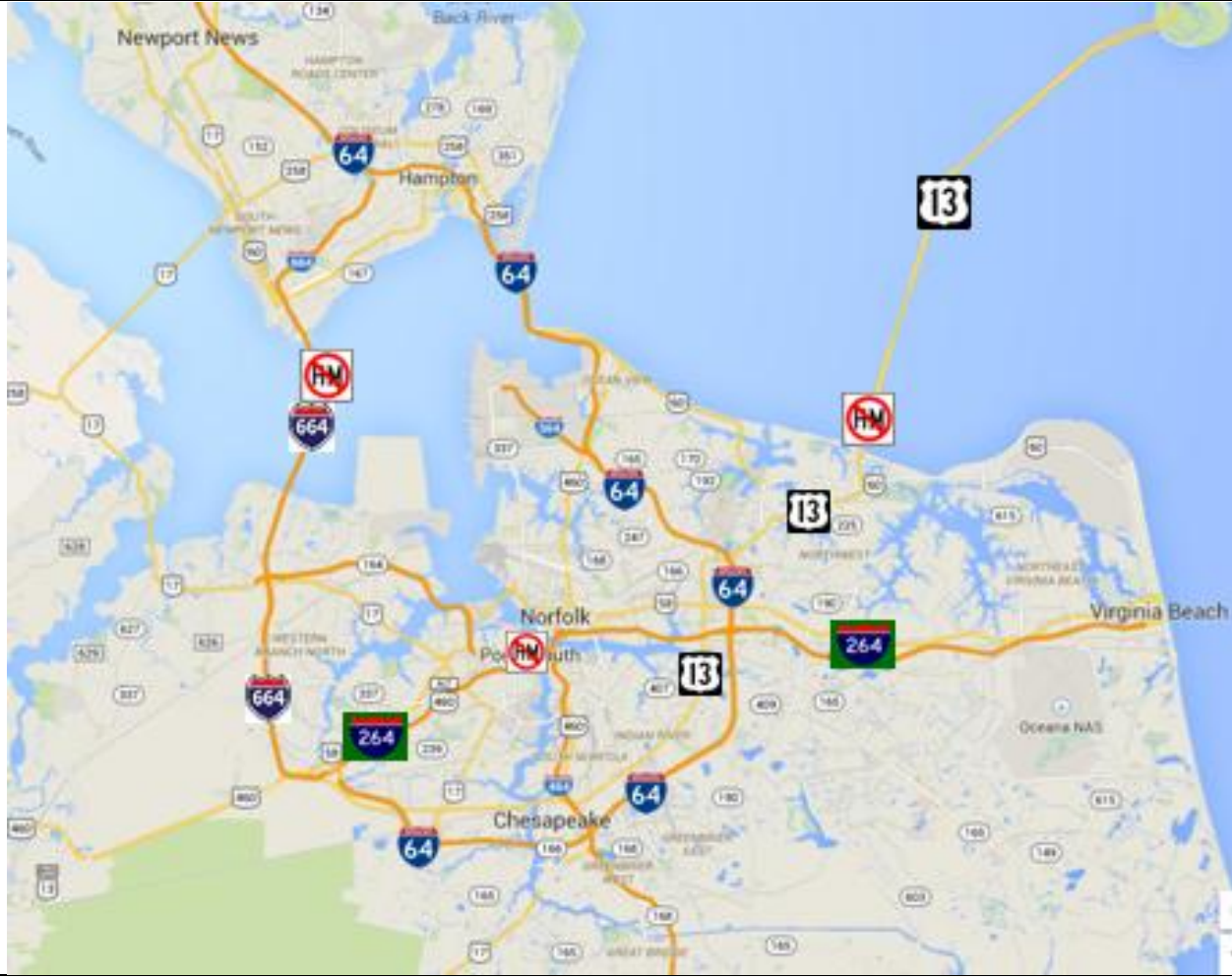


**TUNNEL LOCATIONS**





Wheeling WV has a tunnel with a sign that reads "TUNNEL 6 MILES FLAMMABLES - EXPLOSIVES PROHIBITED USE I - 470"



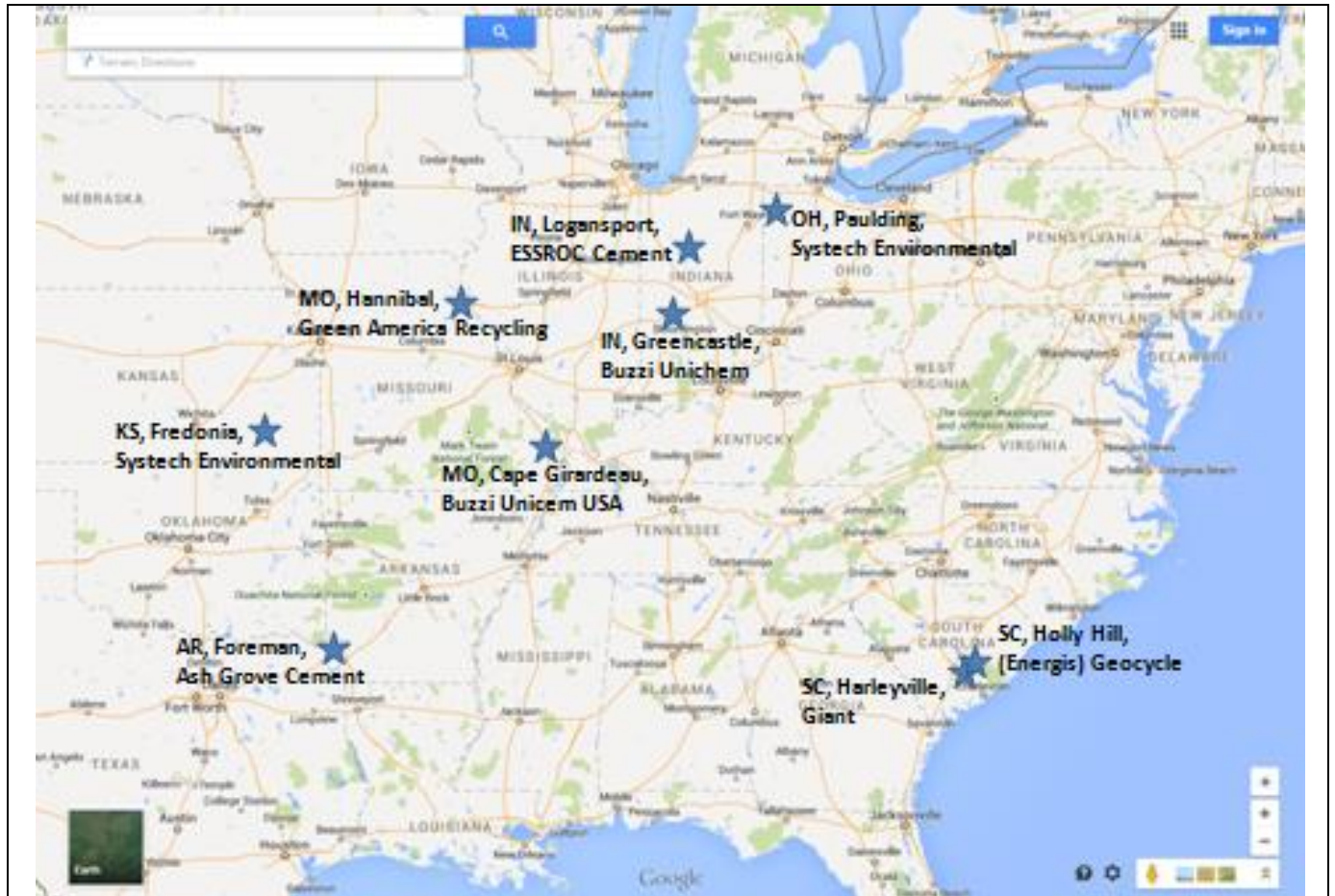
In VA, the Hampton, Norfolk, Portsmouth, Chesapeake, Virginia Beach area is full of tunnels and places where you can't run hazmat. I don't know them all, but this should help you get a start in avoiding some problems.



**Don't drive thru Atlanta GA**  
hazmat or not.

**This Page Intentionally Left Blank.**

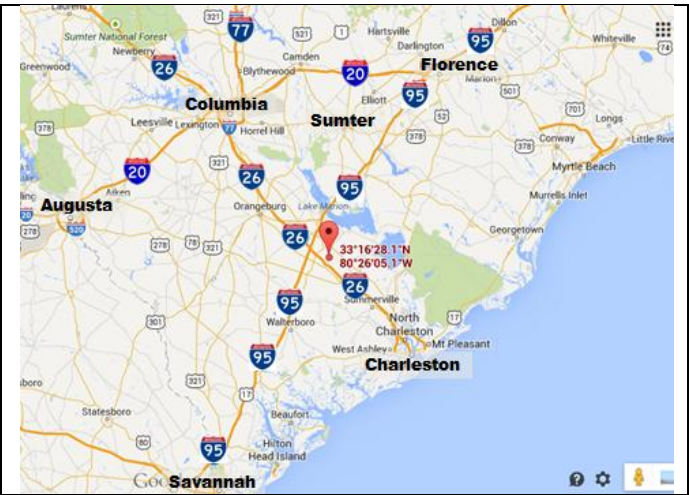
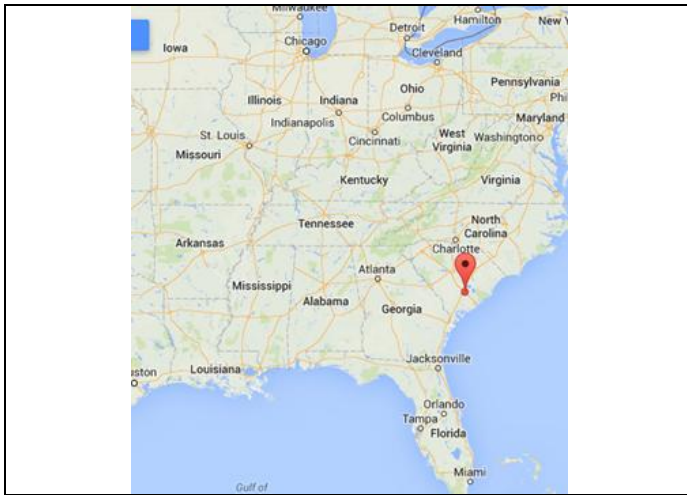
# Cement Plants



Our Roberoller has been described as the bread and butter of our business. The facilities in this section have agreed to unload with the Roberoller turning. You may need to turn off the system for sampling, or connect it to external hydraulic lines but the people running the facility will walk you through the procedures for that facility. All of us tanker drivers deliver to these facilities.

# (Energis) Geocycle

2175 Gardner Blvd  
 Holly Hill, SC 29059  
 33.274486, -80.434753



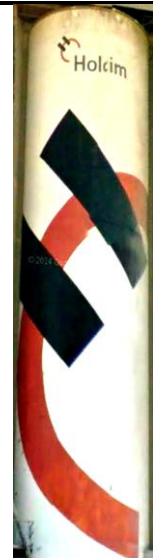
From: SC I-26 East Exit 177

L			
N	SC-453	3.1	RHS

The white arrow in the map to the left shows the position of the white arrow in the picture below it.



You will see the Holcim symbol and that is your entrance.







From: SC I-95 South Exit 93				
L	S	US-15	3.2	LGT
	SL	E	US-176	4.6
R	E	US-176 TRUCK	2.2	SS
	R	S	SC-453	2.5

No trucks through the town of Holly Hill. Take the US-176 TRUCK bypass. As shown on the map, there is a Ford dealer on the left and a Boyd's furniture store on the right. The next road on the right isn't marked well but it's the US-176 TRUCK route that you need to take.

The above map has white arrows that correlate with the arrows in the pictures below. The numbers represent the picture number that contains that corresponding arrow.



After passing Ford dealer turn into US 176 TRUCK



You will see the Holcim symbol and that is your entrance.



# (Energis) Geocycle

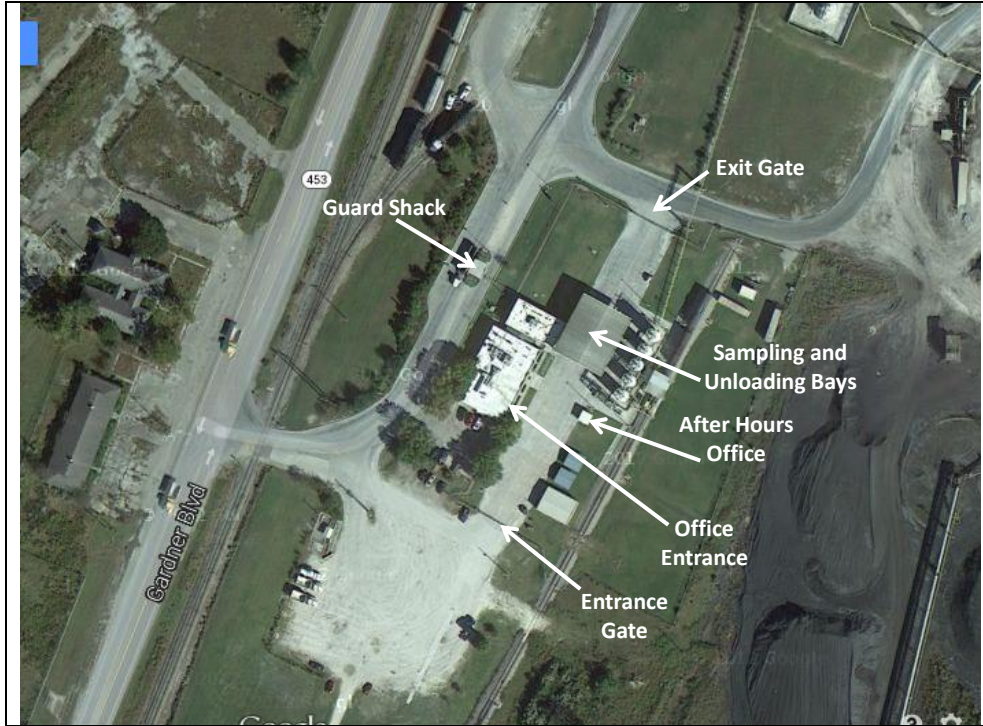
2175 Gardner Blvd  
Holly Hill, SC 29059  
33.274486, -80.434753



1. To enter the facility you cross an active rail road track so be careful and go straight to the guard shack.
2. After the guard grants access go to the scale.
3.
  - a. If you have a CB call the guard and tell them you're from STC, scaling in, and your truck number.
  - b. If you don't have a CB the guard will come out of the shack and wave you forward.



1. After scaling pick up your scale ticket at the Guard Shack.
2. Drive to the entrance gate and park.



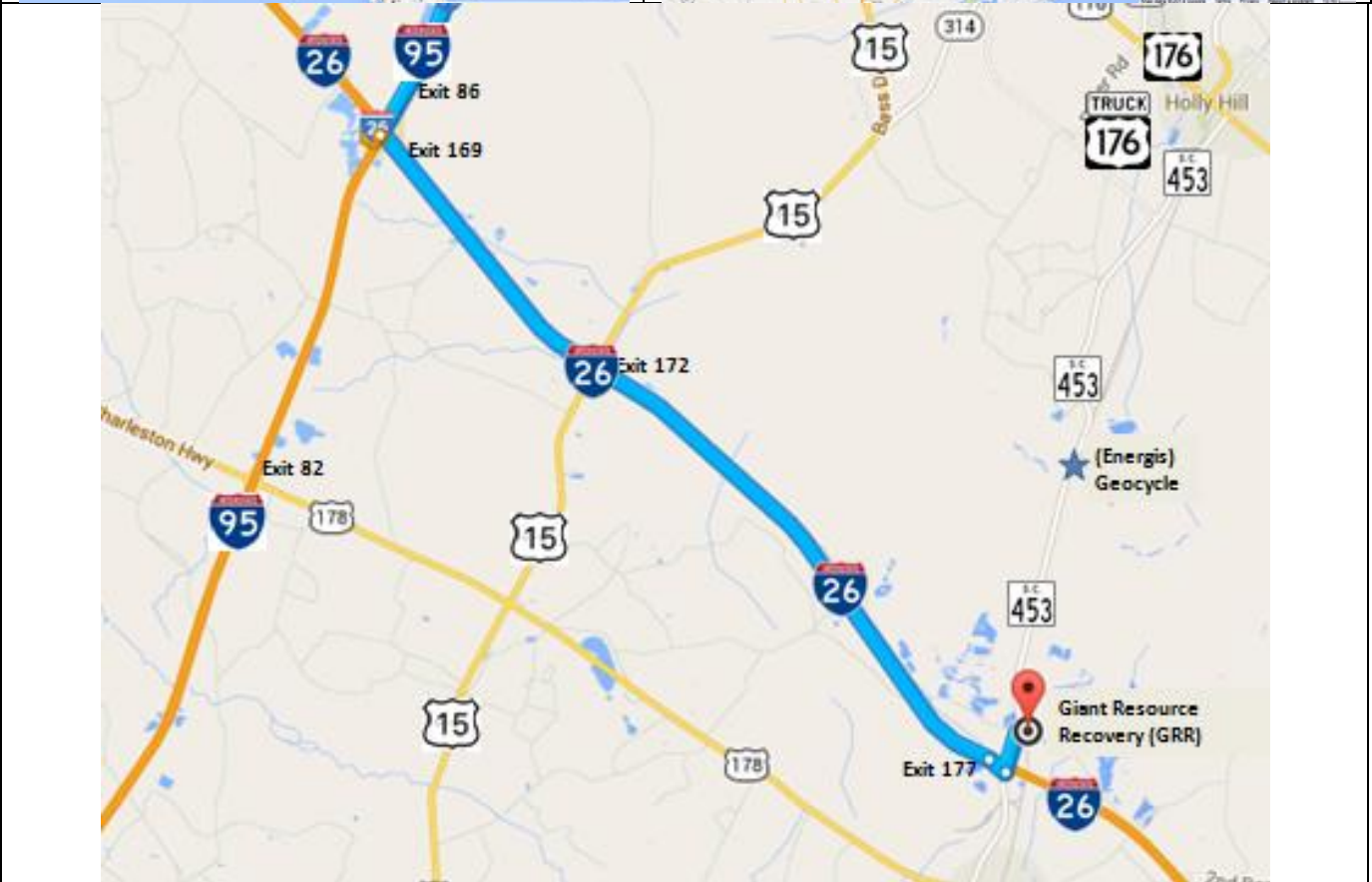
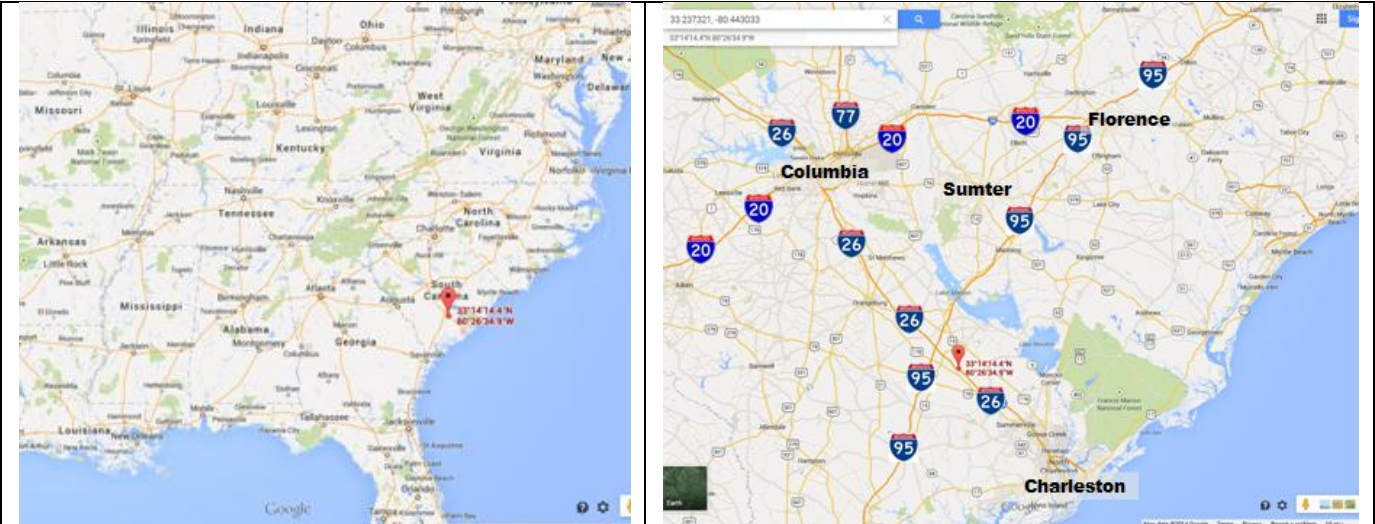
1. Go into the office and give them your paperwork.
2. They will give you instructions from there.



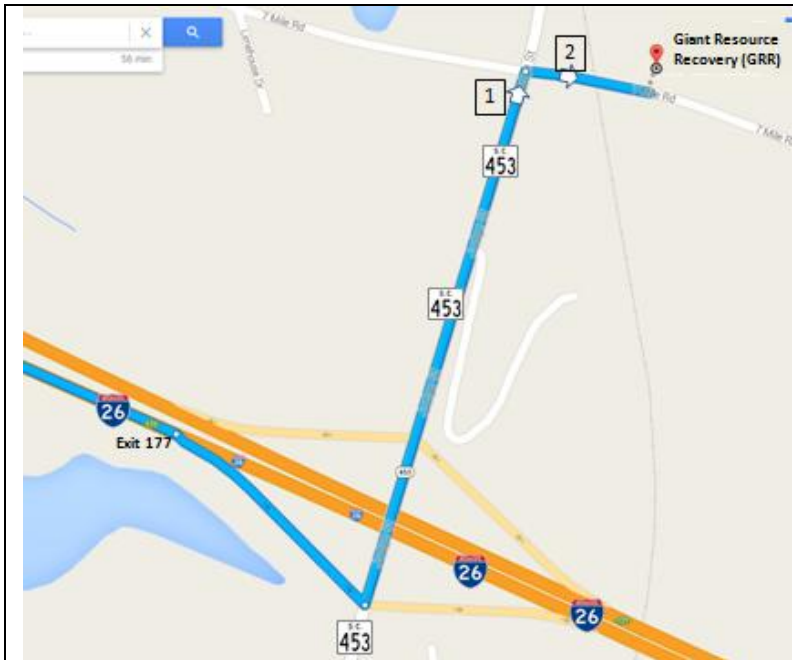
1. When entering the first gate you will be directed where to park or drop your trailer. After dropping your trailer go out the exit gate back around the guard shack and back to the Entrance gate.
2. When they are done unloading reconnect and go to the scale again.
3. After scaling take the scale ticket to the office.

# Giant

SC Hwy 453 N @ I-26  
Harleyville, SC 29448  
33.237321, -80.443033



I've added this map to show the location of Giant in relationship to I-95, the town of Holly Hill, and Geocycle.



From: SC I-26 East Exit 177			
L			See the plant
	N	SC-453	0.4
R		Cross RR see Scale	
		Unmarked Road	<0.1

The map to the left has white arrows that correlate with the arrows in the pictures below. The numbers represent the picture number that contains that corresponding arrow.

Picture 1



Above picture represents the sign that you can't read in the picture to the left



After crossing the tracks go straight to the scale, not the guard shack.

# Giant

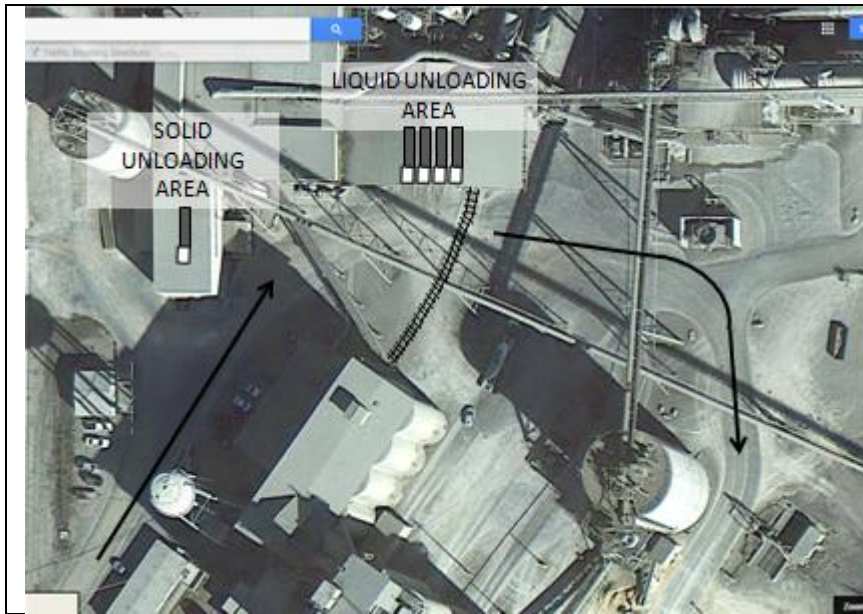
SC Hwy 453 N @ I-26  
Harleyville, SC 29448  
33.237321, -80.443033



1. If you show up to early you will need to park outside the fence beside the scale
2. After scaling park next to the office and turn in your paperwork. If you have a sample you may be told to take it to the lab.
3. After the office is done with collecting your paperwork you will be told to go to the parking area and wait or go on back to the unloading area. (My first time there they had me park until someone could come and show me the way back.)



This shows the way back to the unloading area.



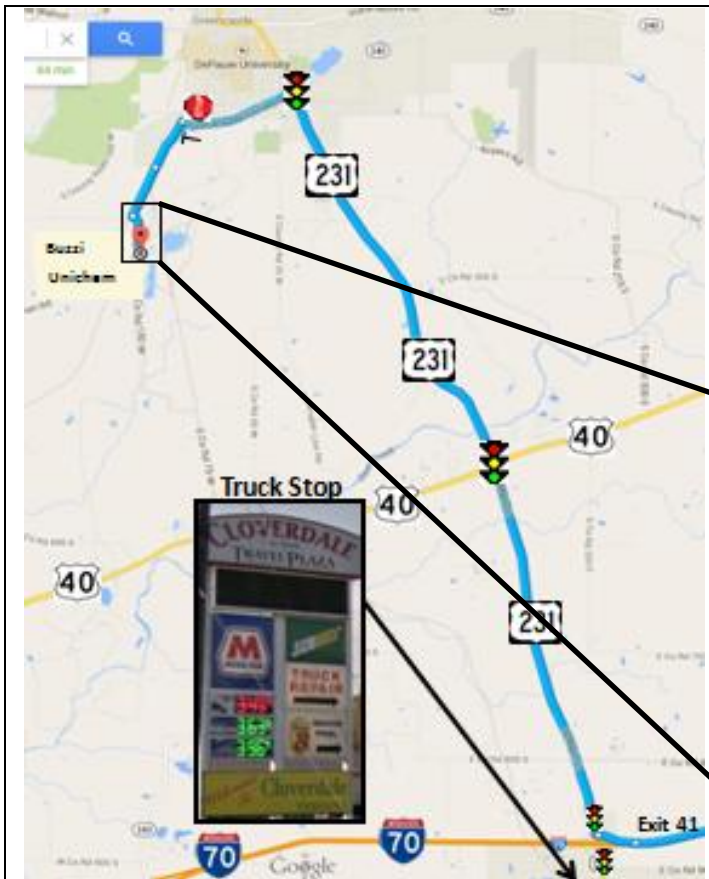
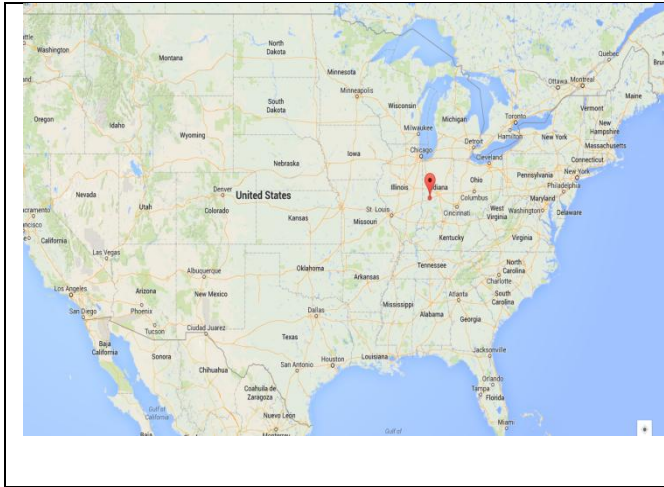
When you get to the unloading area you will normally find someone in the liquid unloading area to tell you where to park. All unloading is done undercover so I drew several trucks on the roof of the building to represent where you will be unloaded. Backing in can be a pain as the ground is uneven and you might need to cross the tracks to get the proper angle to get backed in. Insure to watch the front of your truck as there are lots of obstacles. If you are unloading solids they will sample you outside before backing you in.



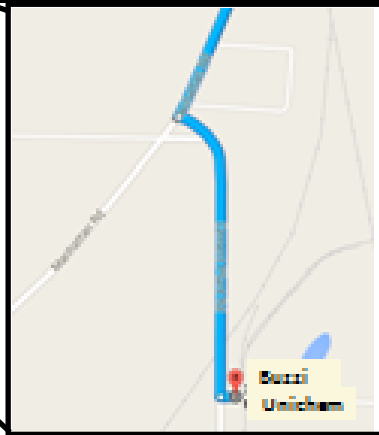
After getting unloaded go out by the guard shack and U-turn back onto the scale. After scaling the second time go back to the office to finish the paperwork.

After you're done at the office go back out past the guard shack to leave.

**Buzzi Unichem**  
 3301 South County Rd  
 Greencastle, IN 46135  
 39.612925, -86.878452

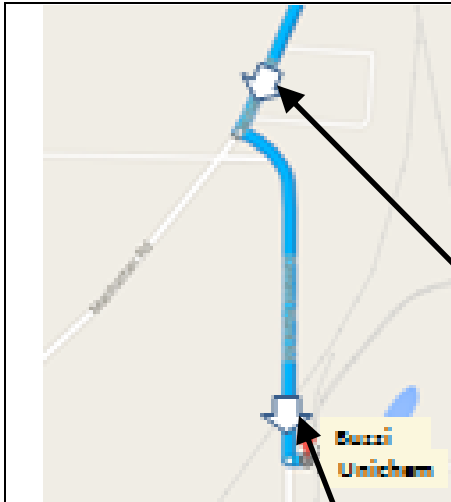


From: Cloverdale IN (I-70 West Exit 41)			
R		Greencastle IN	
	N	US-231	7.6   LGT
L			
		Veterans Memorial Hwy	1   T
L		150 W	Buzzi Sign LHS
		Jackson St	1
L		SCALE LHS	
		290 S	0.5



This map is a blow up from marked section of map to the left.





The white arrows in the above map shows the position of the white arrows in the pictures on this page. The middle and bottom pictures shows your perspective as you come to the turn shown on the map. The picture on the top is a blowup of the signs you can't see in the middle picture.



You have arrived. Turn left to get on the scale.

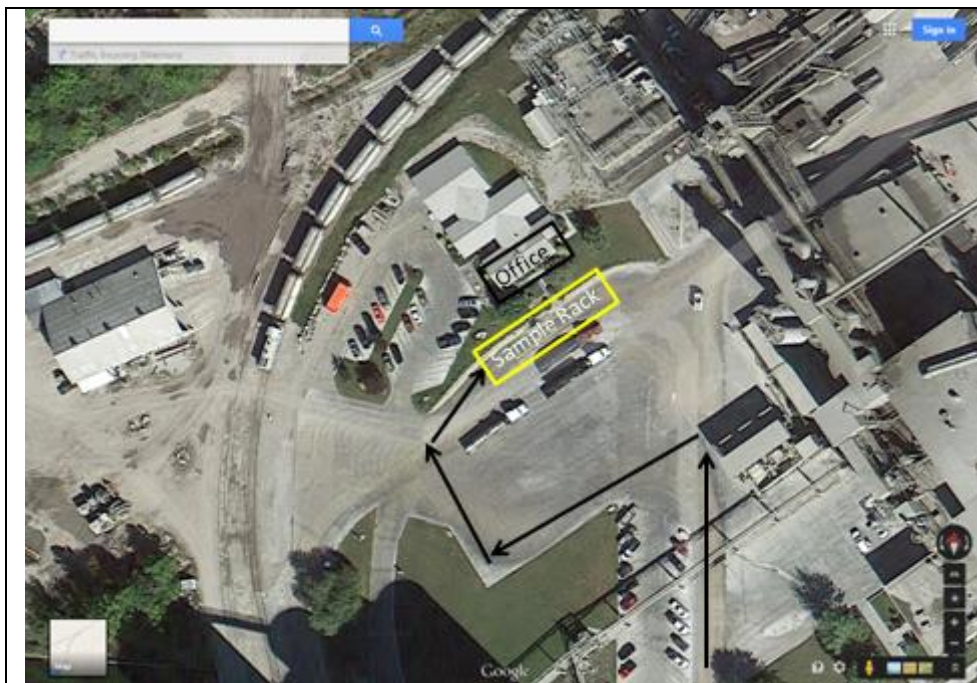
# Buzzi Unichem

3301 South County Rd  
Greencastle, IN 46135  
39.612925, -86.878452



Go to the **scale** and get a **laminated card** with a number printed on it. This card will be turned into the office with your paperwork.

1. During Buzzi business hours type the card number and # in the key pad. Wait for the green light, then go to the sample rack.
2. ~~Not during Buzzi business hours (the night before).~~
  - a. Before midnight just take the card with you to the parking area. You will scale in after you are sampled.
  - b. After midnight type in the card number and #. Wait for the green light, then go to the truck parking area.



~~During Buzzi business hours~~ and once under the rack, take your laminated card and your paperwork into the office. They will give you some training and directions at that point.

## May 2015 New Information

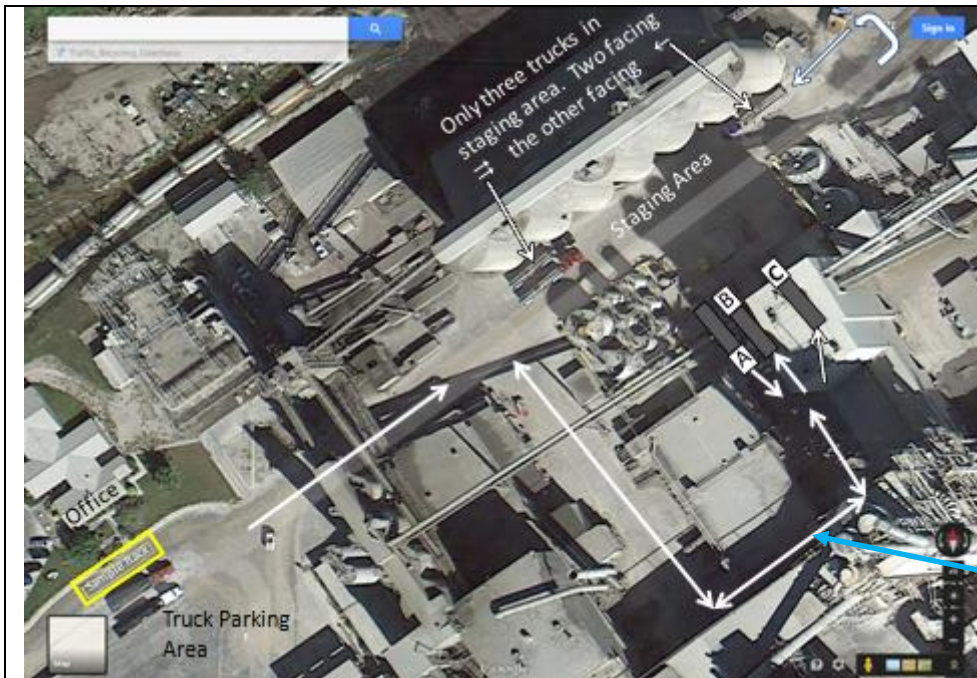
The state now requires that we show up no earlier than 30 minutes prior to our appointment time and depart when finished.



**Parking the night before**

One truck parks under the sample rack and one behind it. The rest of the trucks park out of the way. They open at 6:00 AM eastern. Nobody wakes you up.

In this picture I drew 6 trucks with numbers on them to show normal overnight parking positions and order under the sample rack. Be flexible when it's not normal. If you didn't scale the night before, do it after being sampled.



**Unloading area**

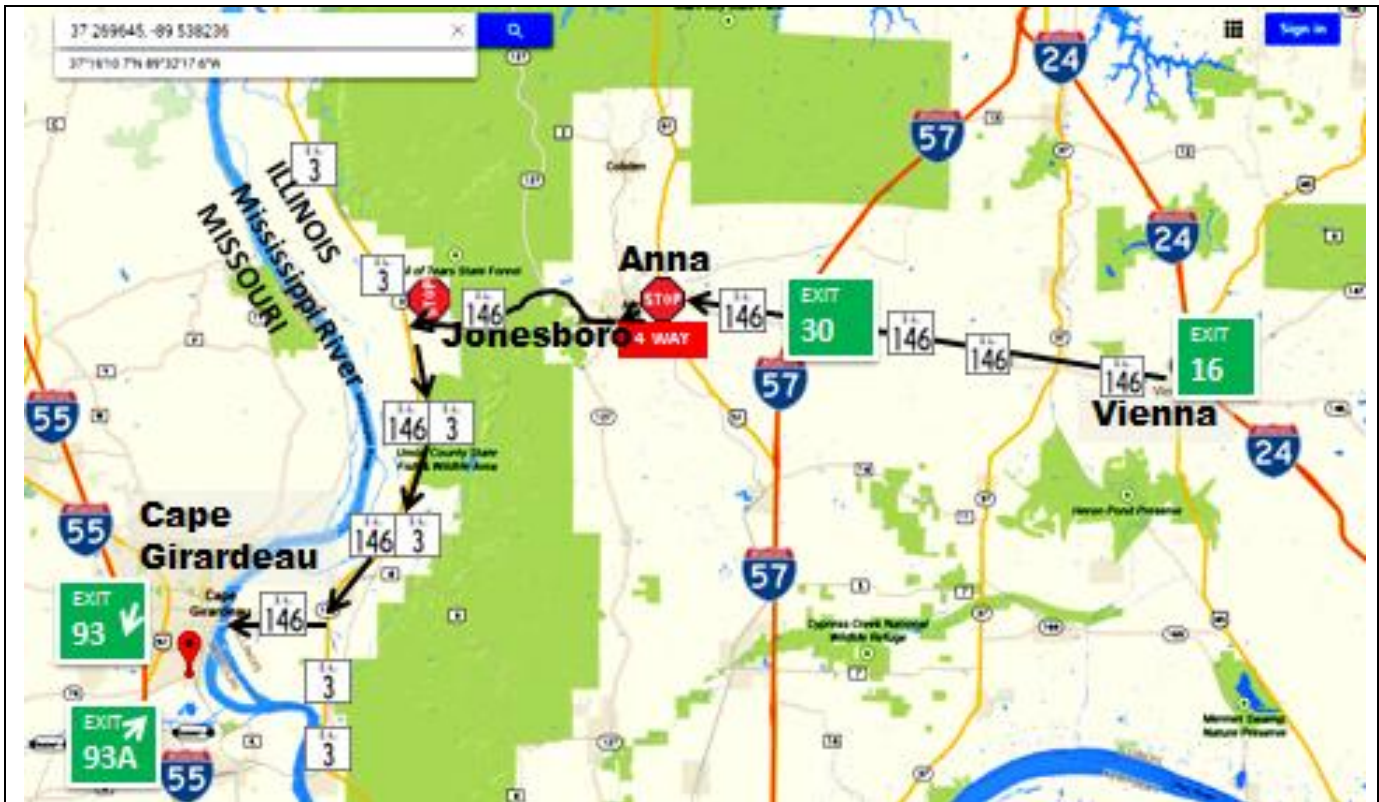
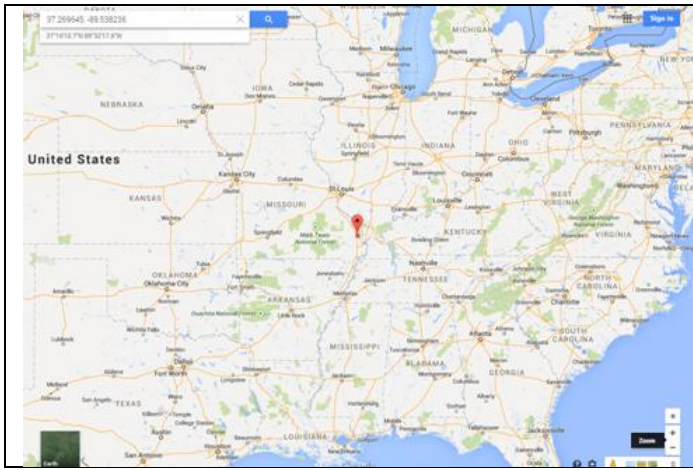
Because the unloading area is hard to see in this picture I drew three trucks showing the three different bays position. The letters show each bay's designation. The down trucks also show orientation as two truck face the staging area and one faces away. These are all drive through bays.

When driving around the building it can be a little tight.

After getting unloaded go back to the scale. Face away from the facility and type in the scale number and # again. Wait for 2 scale tickets to be printed before returning to the office to finish the paperwork.

# Buzzi Unichem USA

2524 S. Sprigg St.  
Cape Girardeau, MO 63702  
37.269645, -89.538236



Giving directions into Buzzi at Cape Girardeau can be a little tricky. There are three different interstates nearby and sometimes they block parts of Sprigg St. This is an attempt to give you the information you need without overloading you.

From I-55 see the next page.

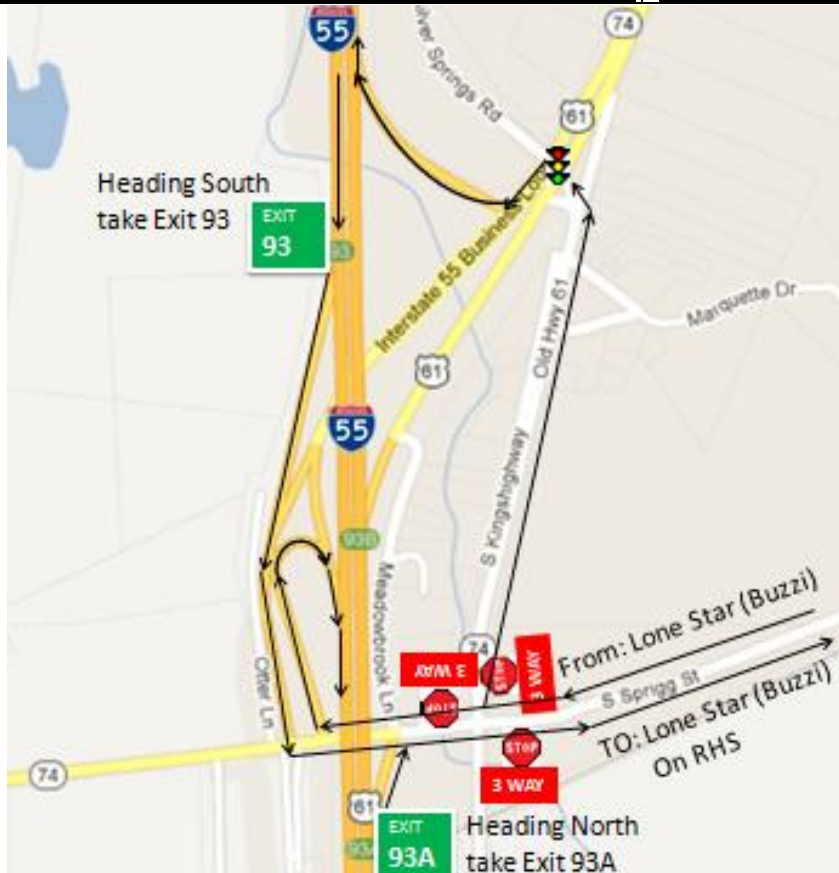
From I-24 or 57 turn the page.

From: Cape Girardeau MO I-95 North Exit **93A**

R		S. Spriggs St	Sign Says Buzzi Unicem
E	MO-74	1.7	RHS

From: Cape Girardeau MO I-95 South Exit **93**

L		S. Spriggs St	Sign Says Buzzi Unicem
E	MO-74	1.7	RHS



The easiest directions to show are from I-55. Just head East on S. Spriggs St, go 1.7 miles and it's on the Right Hand Side (RHS).

Getting back on I-55 is a little more complicated, it's much easier to show you on the map. The Map to the left should help.



When you get here just turn right into the facility

# Buzzi Unichem USA

2524 S. Sprigg St.  
 Cape Girardeau, MO 63702  
 37.269645, -89.538236

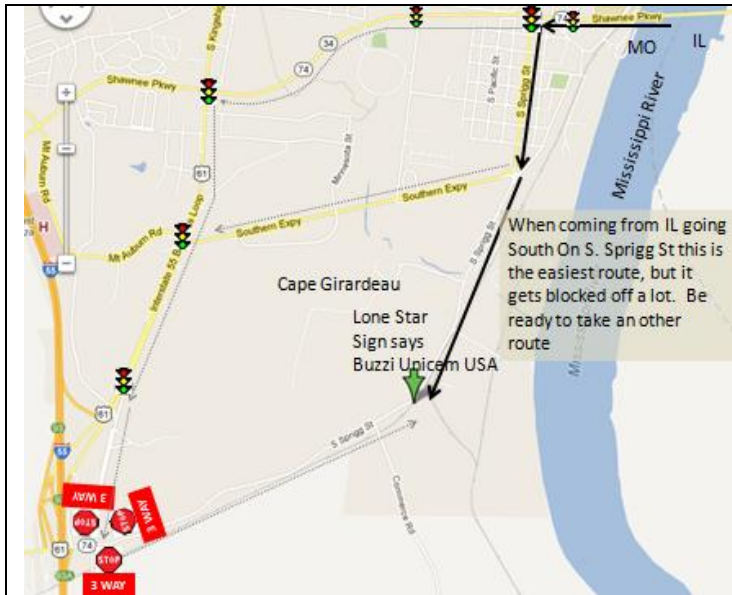


When coming from Illinois it is a little more complicated to explain. This page is to help you get to the Cape Girardeau Illinois, Missouri state line. The next page shows from the state line to Bizzi.

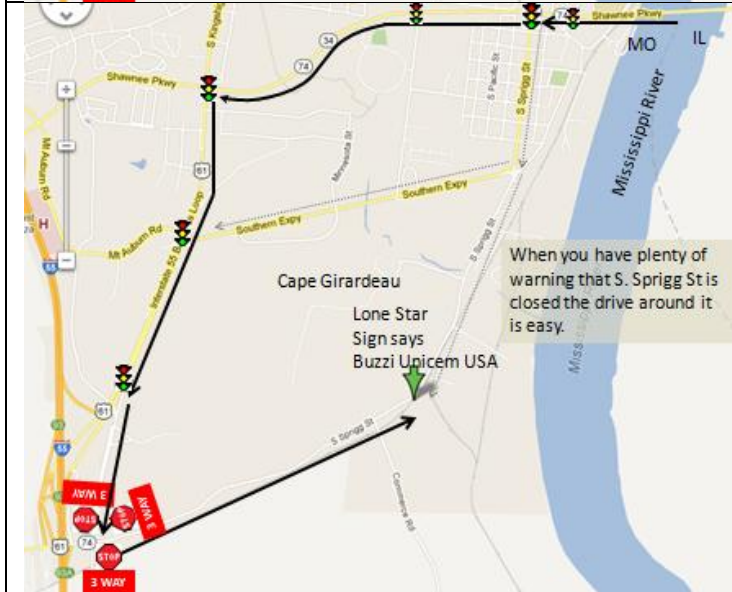
From: IL I-57 Exit 30			
			Anna IL
	W	IL-146	5.8   4 Way SS
L			Jonesboro IL
	W	IL-146	1.4   Traffic Circle
R		Traffic Circle	
	W	IL-146	0.2
R			
	W	IL-146	7.7   SS
L	S	IL-3	
	W	IL-146	11.7
R			MO State Line
	W	IL-146	3.7   Bridge

From: Vienna IL I-26 Exit 16			
			Anna IL
	W	IL-146	21.5   4 Way SS
L			Jonesboro IL
	W	IL-146	1.4   Traffic Circle
R		Traffic Circle	
	W	IL-146	0.2
R			
	W	IL-146	7.7   SS
L	S	IL-3	
	W	IL-146	11.7
R			MO State Line
	W	IL-146	3.7   Bridge

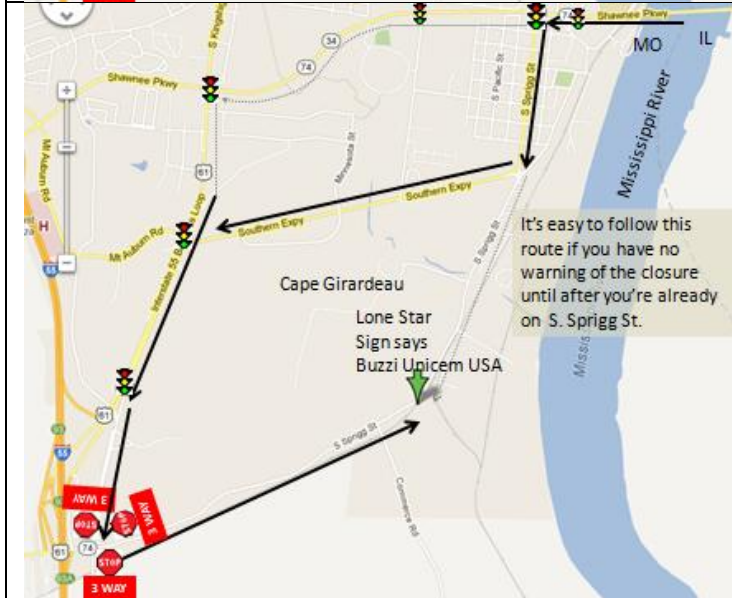
Once on the bridge crossing the state line from IL into MO



R			MO State Line	
	W	IL-146	3.7	Bridge
ST		Shawnee PKWY	Cape Girardeau MO	
	W	MO-74/MO-34	0.7	2nd LGT
L			Sign: Buzzi Unicem	
		S. Sprigg St	1.9	LHS



R			MO State Line	
	W	IL-146	3.7	Bridge
ST		Shawnee PKWY	Cape Girardeau MO	
	W	MO-74/MO-34	2.3	4th LGT
L		S. Kingshighway		
	S	I-55 Business Loop	1.5	2nd LGT
L		Kingshighway		
	W	MO-74	0.7	SS
L			Sign: Buzzi Unicem	
		S. Sprigg St	1.6	RHS



R			MO State Line	
	W	IL-146	3.7	Bridge
ST		Shawnee PKWY	Cape Girardeau MO	
	W	MO-74/MO-34	0.7	2th LGT
L		S. Sprigg St	0.7	RHS
R				
	W	Southern EXPY	1.5	1st LGT
L		S. Kingshighway		
	S	I-55 Business Loop	0.8	1st LGT
L		Kingshighway		
	W	MO-74	0.7	SS
L			Sign: Buzzi Unicem	
		S. Sprigg St	1.6	RHS

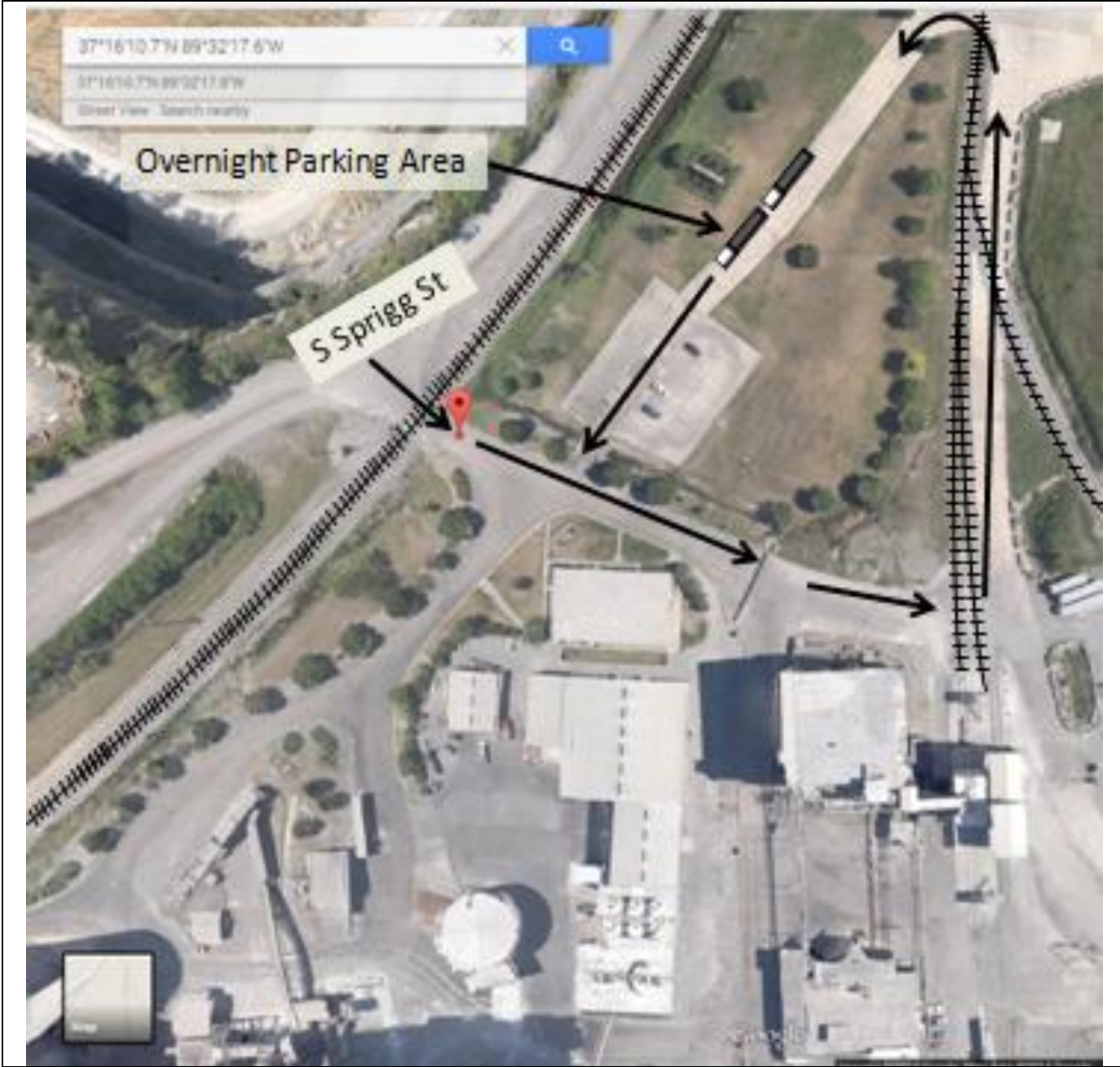
# Buzzi Unichem USA

2524 S. Sprigg St.  
Cape Girardeau, MO 63702  
37.269645, -89.538236



When you get to Buzzi pull on the scale. Get two blank scale tickets from the mail box. Follow directions for printing heavy weight on each ticket. Go around to the unloading area and back into the slot you are told to. Wait until you are unloaded. Go back around to the scale and print your light weight on each scale ticket. Go back around to the loading area. Take 1 scale ticket and walk in unloading bay. Go out the door on the back wall which leads to the office. Give them 1 scale ticket and complete the paperwork.

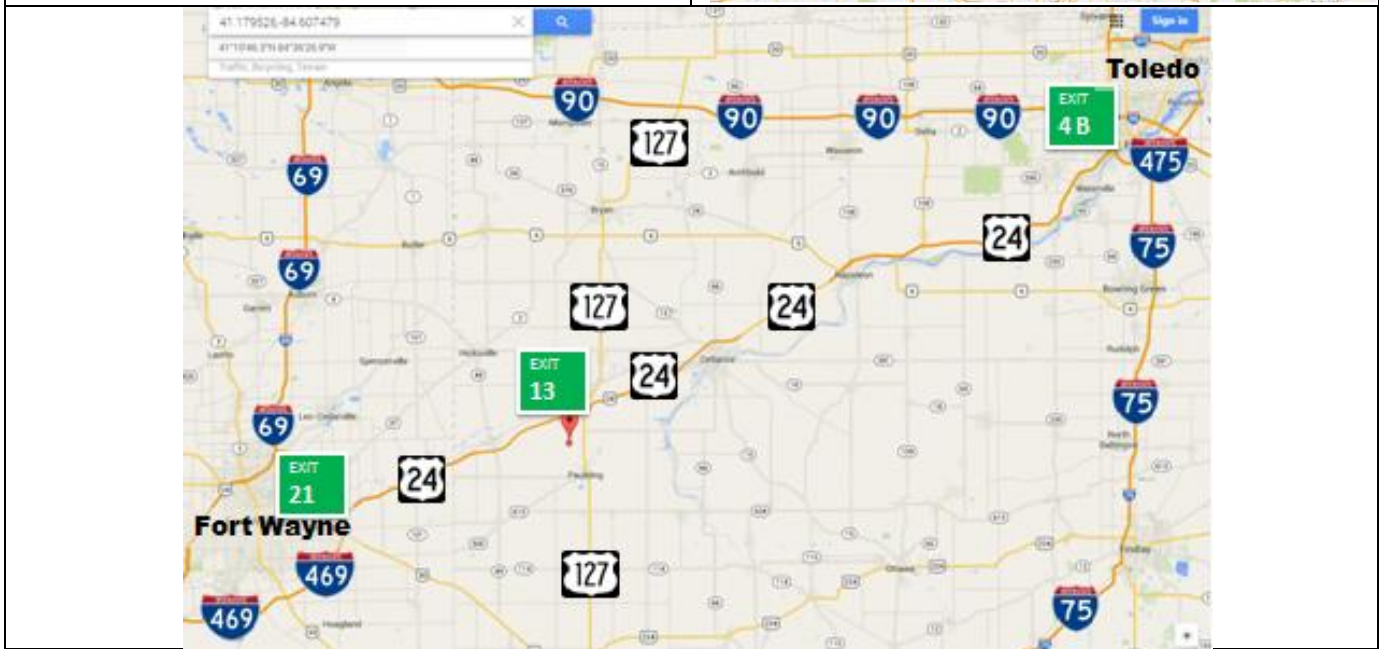
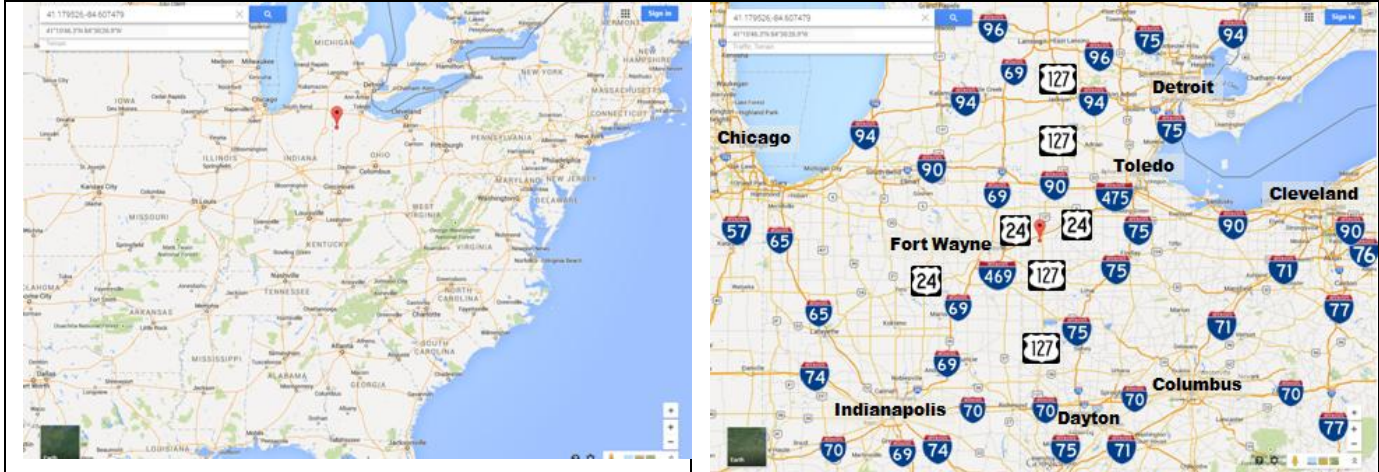




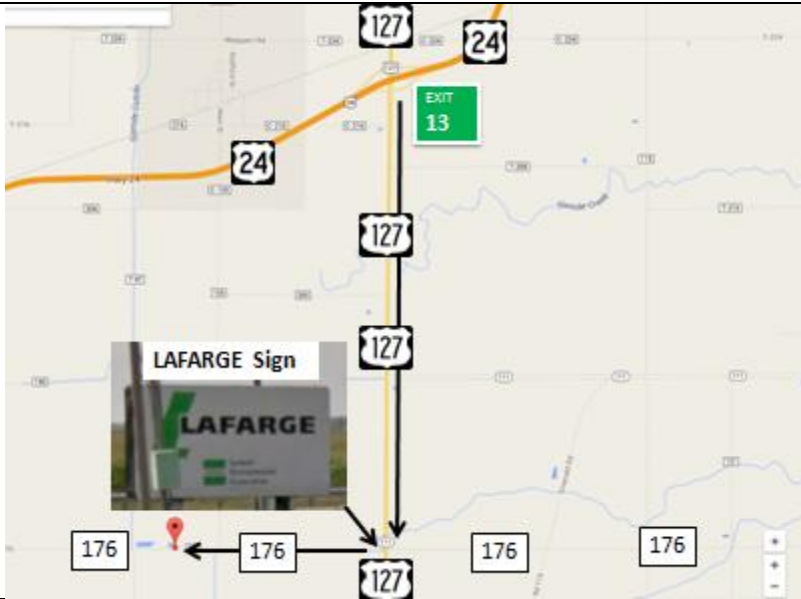
If coming in after hours you can spend the night in the Overnight Parking Area. When time to leave the parking area just drive thru the car parking lot. This is also where you will park when they get busy and all the unloading areas are full. If you run out of hours while unloading you can also park here to get your hours back.

# Systech Environmental Corp

1139 Rt. 176  
Paulding, OH 45879  
41.179526,-84.607479



This facility is between Toledo OH and Fort Wayne IN. It is just south of Exit 13 on US-24 in Ohio. I haven't found a map that shows Exit 13 on US-24 so I'm providing a picture to show you what you will see when you get there.



From: Toledo, OH I-475 Exit 4 B				
	W	US-24	55.2	X 13
L			LAFARGE	
	S	US-127	2.7	Sign
R			Gate 4	
	W	Rd-176	1.3	RHS

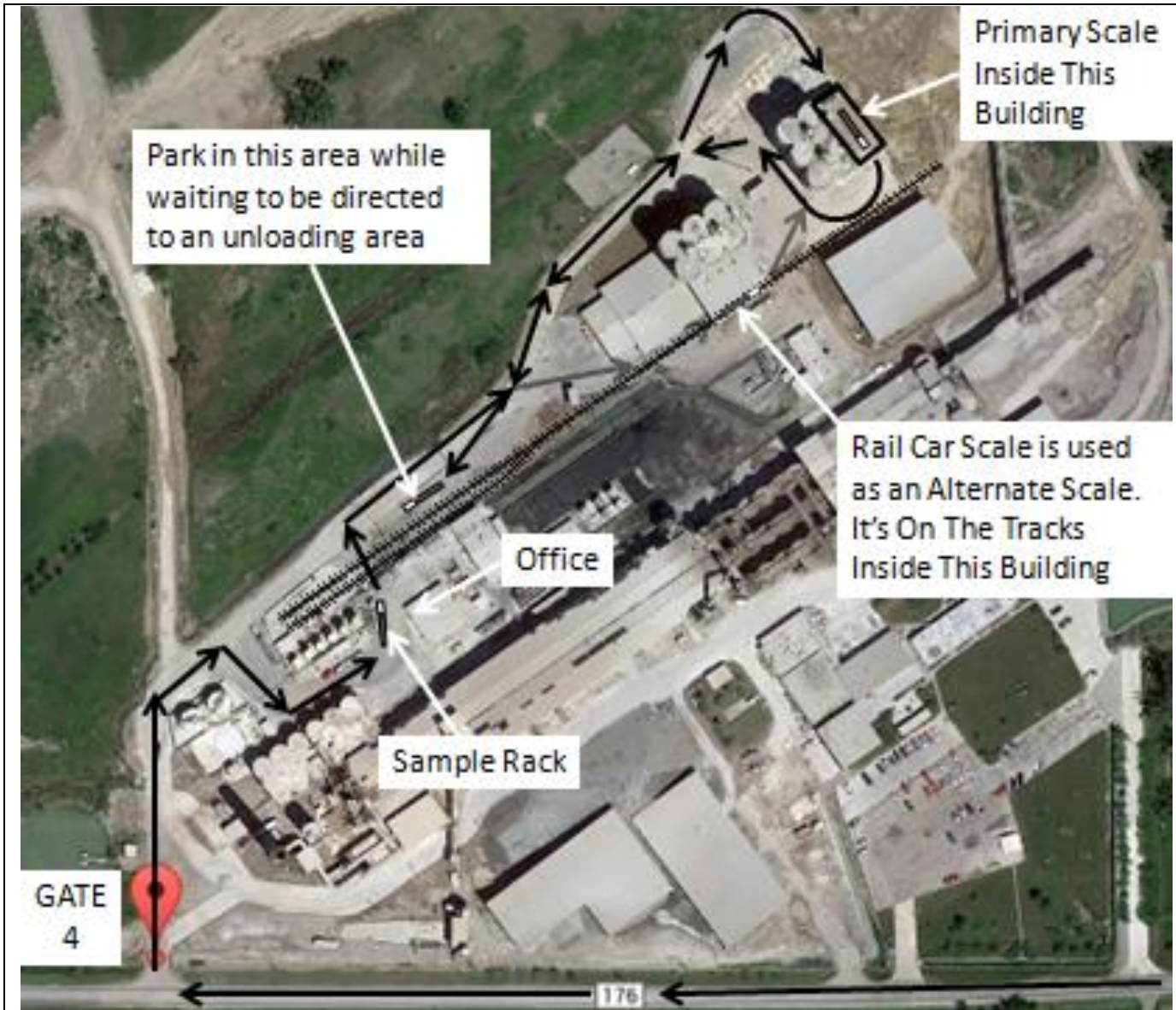
From: Fort Wayne, IN I-469 Exit 21				
	E	US-24	24	X 13
R			LAFARGE	
	S	US-127	2.7	Sign
R			Gate 4	
	W	Rd-176	1.3	RHS



Most US routes in OH are good for truck traffic. I've taken I-75 to both US-30 and US-33 to get to US-127. There are a couple of small towns, but I would recommend using them. I've never taken I-75 to US-224 nor I-80 / I-90 to OH-15, but If coming from those directions, I would try them.

# Systech Environmental Corp

1139 Rt. 176  
Paulding, OH, OH 45879  
41.179526,-84.607479



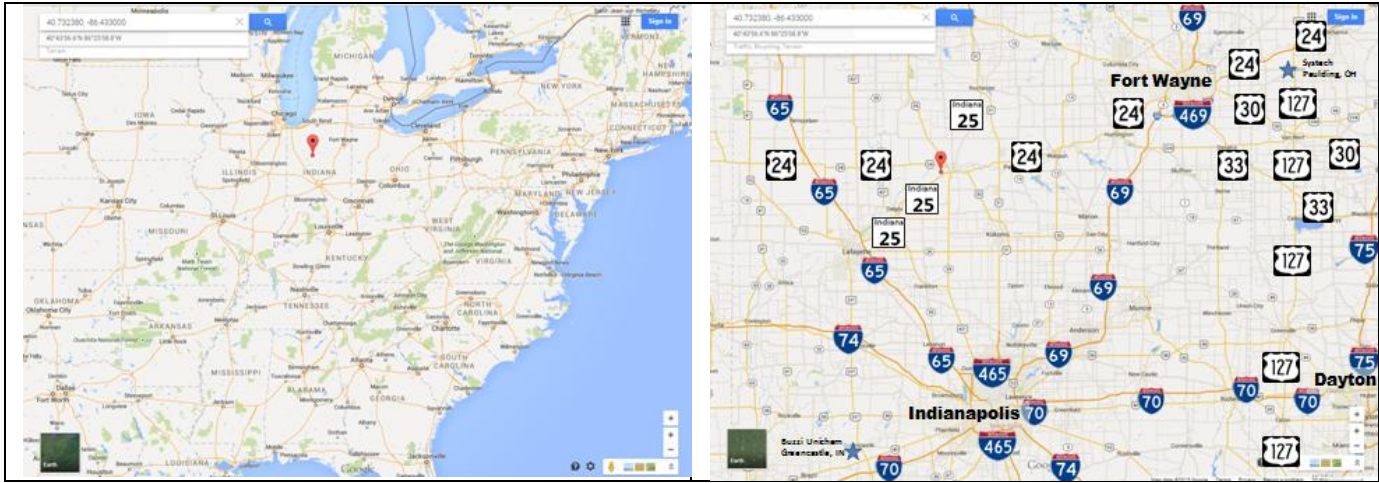
1. Go Into Gate 4 and park under the sample rack. If someone is under the sample rack just park in line behind him. Turn in your paperwork as soon as you get stopped. The people who sample your load use your paperwork to decide what equipment to bring out to your truck. If another trucker comes in behind you and turns in his paperwork ahead of you, it may delay your sampling. The folks in the office will give you a piece of paper with a number on it.
2. After being sampled go to the scale. Each time you scale, the number needs to be visible to the scale master.
3. After scaling wait beside the tracks as shown above until someone comes and tells you where to go.



4. After getting unloaded, go scale out. Don't forget your paper with the number on it must be visible to the scale master.
5. After scaling out, drive around the outside of the building and walk into the scale house entrance to pick up your scale ticket. It will be on a clipboard hanging from a string. Your ticket is the one with the number you showed the scale master.
6. Take your number and scale ticket back to the office to finish your paperwork.

# ESSROC Cement

3084 W. County Rd. 225 South  
Logansport, IN 46947  
40.732380, -86.433000

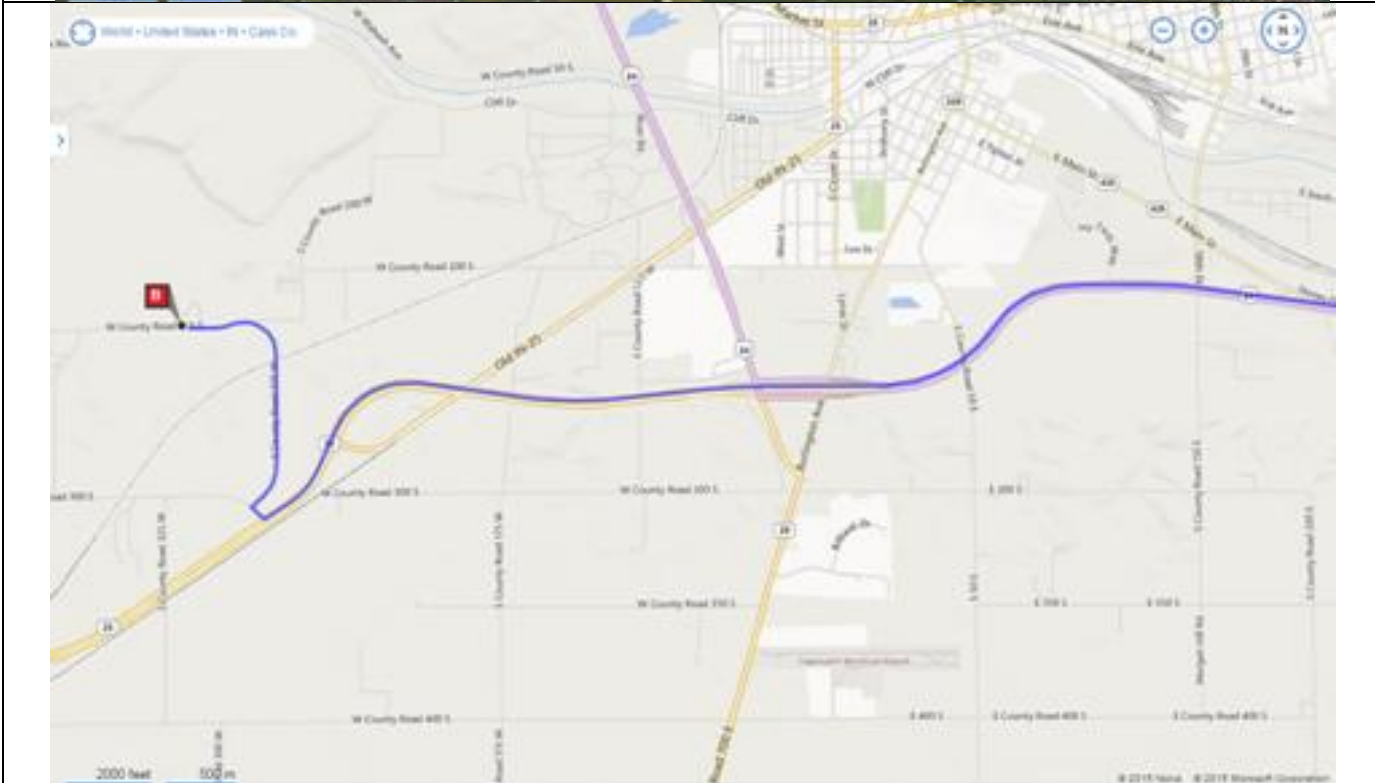
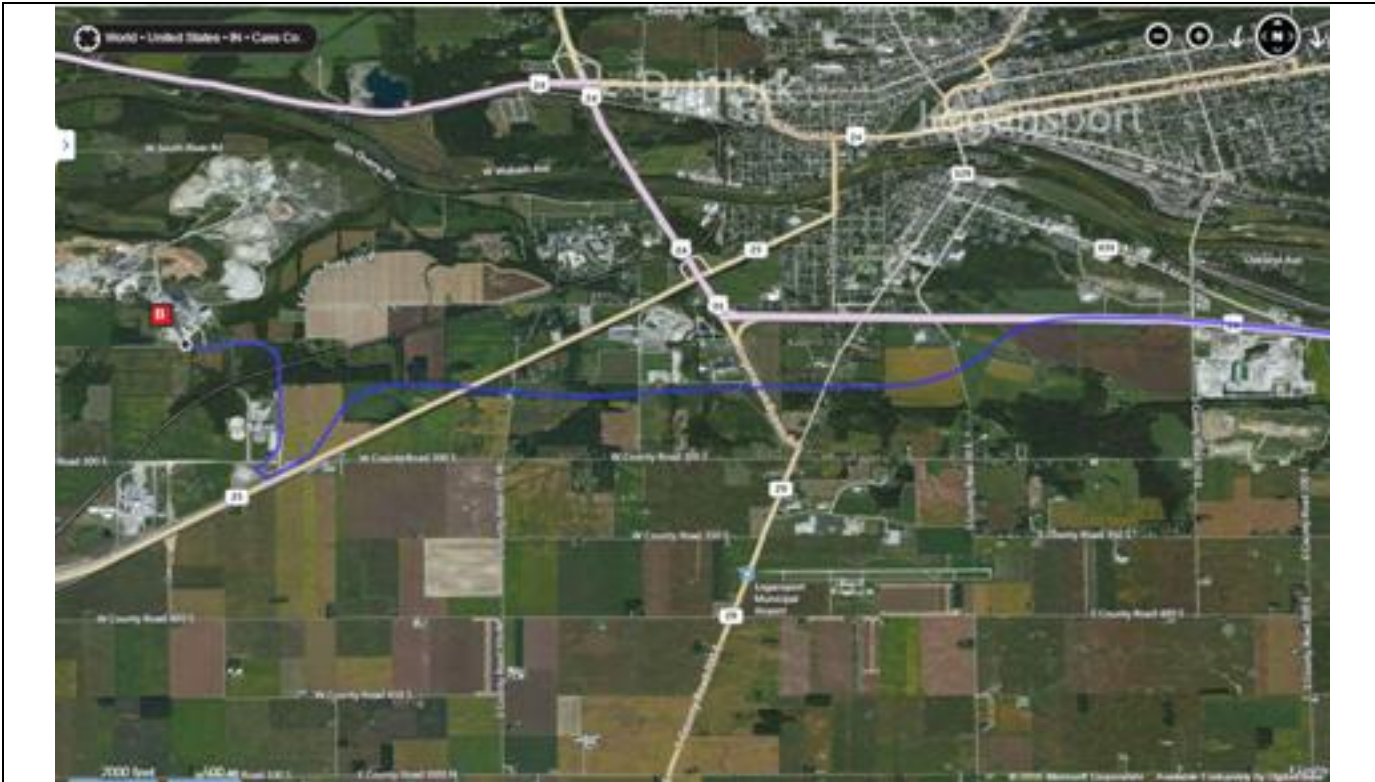


## DISCLAIMER

I'm making this ESSROC part of the book on February 7, 2015. From looking at the satellite images I can see some construction is taking place and my old directions are no longer accurate. I haven't been to ESSROC in years and the roads have changed. Another problem I'm having is the maps and the satellite imagery do not match, so I don't know what you'll see when you get to the Logansport, IN area. I will give you what I have today and hopefully it will be enough to help.



ESSROC is Southwest of Logansport IN. To come into this area from the East I suggest using US-24. When coming from the South or West use IL-25. It's a good road and it connects to I-65. Once coming from Indianapolis IN I took US-31 to US-35 and that way has a lot of lights and I suggest avoiding that way and use I-65 to IL-25 .



The above shows the difference between the map and the image. Remember you are trying to get Southwest of Logansport onto IL-25

# ESSROC Cement

3084 W. County Rd. 225 South

Logansport, IN 46947

40.732380, -86.433000



Once on IN-25 go West on W Co Rd 300 S

	W	W Co Rd 300 S	423 Ft	
R			Sharp Left Curve	
	N	S Co Rd 275	0.9	after RR
ST				
	W	W Co Rd 225	0.3	RHS

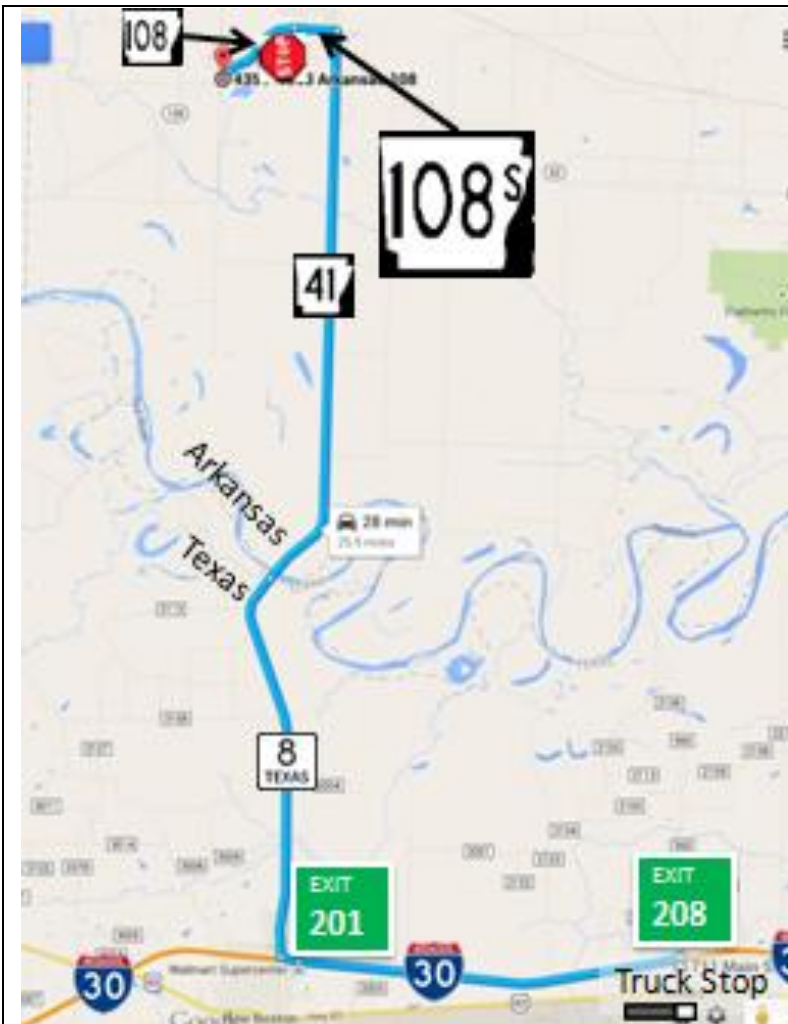
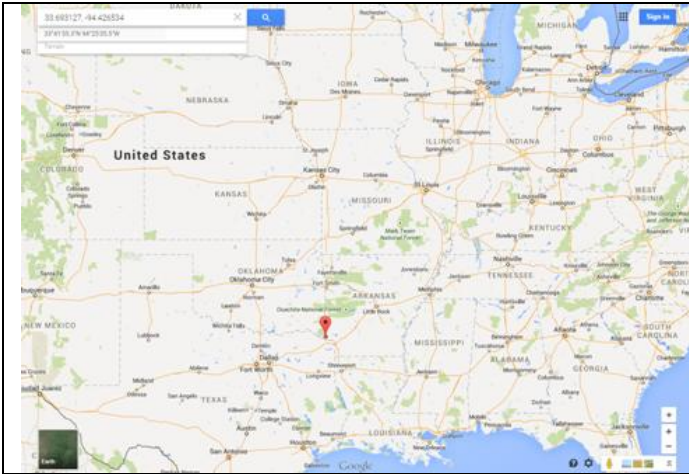




Once at the facility pull on the scale. If you have a CB call the office on channel 20. Once you are told to pull up go the office for further instructions.

# Ash Grove Cement

4457 Hwy 108  
 Forman, AR 17836  
 33.693127, -94.426534



From: Texas I-30 Exit 201			
N		State Line	
	TX-8	6.7	Bridge
N	ST AR-41	9.8	
W	L AR-108 Spur	0.7	T
W		After Tracks	
	L AR-108	1.6	LHS

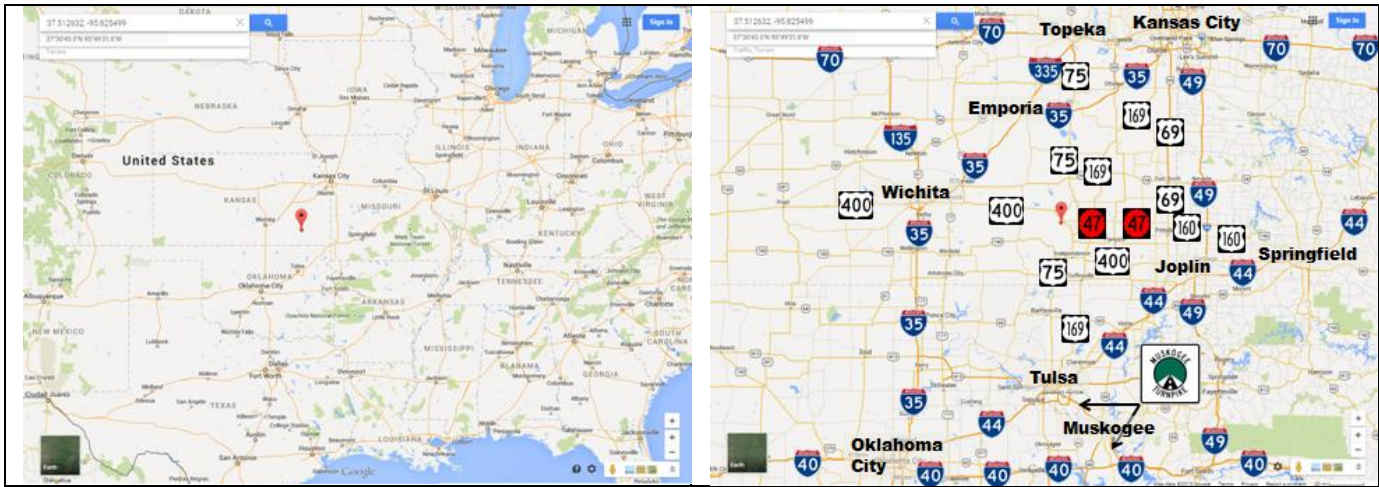
Easy to find. From I-30 Texas Exit 201 go North on Texas 8. 16.5 miles later you will see a sign for AR-108 Spur (108<sup>S</sup>). Go left and 0.7 miles later you will come to a stop sign. Turn Left again and after you cross the tracks it will be on your left. Just before the entrance you will see the green ASH GROVE CEMENT sign represented in the picture on the next page.



Scale yourself in. Then drive into the fenced area with the office and prepare to back in to get sampled. If nobody meets you go into the office and they will tell you what to do. Normally they will sample you in one of their bays, then have you park in the truck parking area and wait until they come and get you. In the past they had me turn off the Roberoller before unloading. I've heard that they now have hydraulic hoses that connect to the Roberoller to keep the blades inside the trailer moving without the engine running. I haven't personally seen it, but I have seen the alterations made to the Roberoller to accommodate this connection.

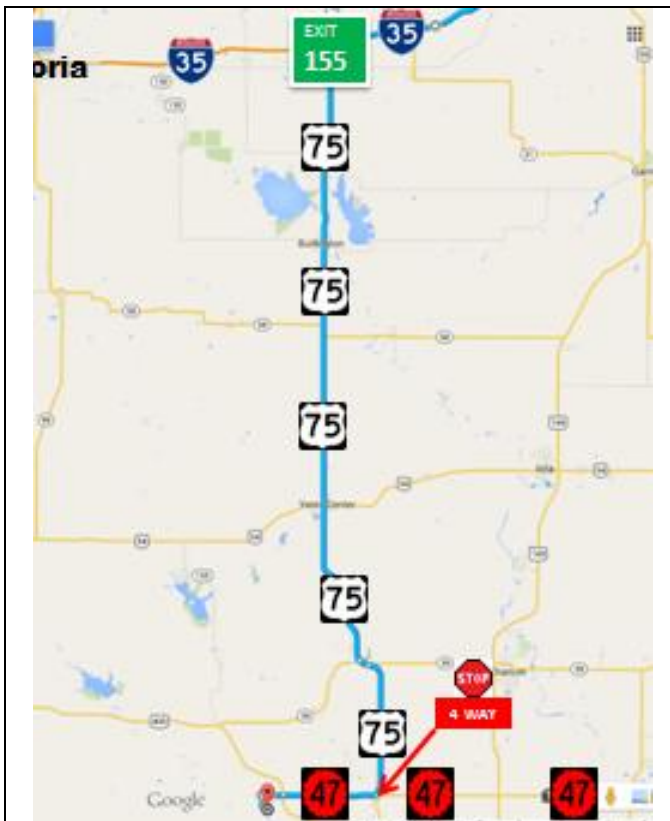
# System Environmental

South Cement Rd  
 Fredonia, KS 66736  
 37.512632, -95.825499



As you can see, this place is in the middle of nowhere. Because of that I will give you several ways to get there.

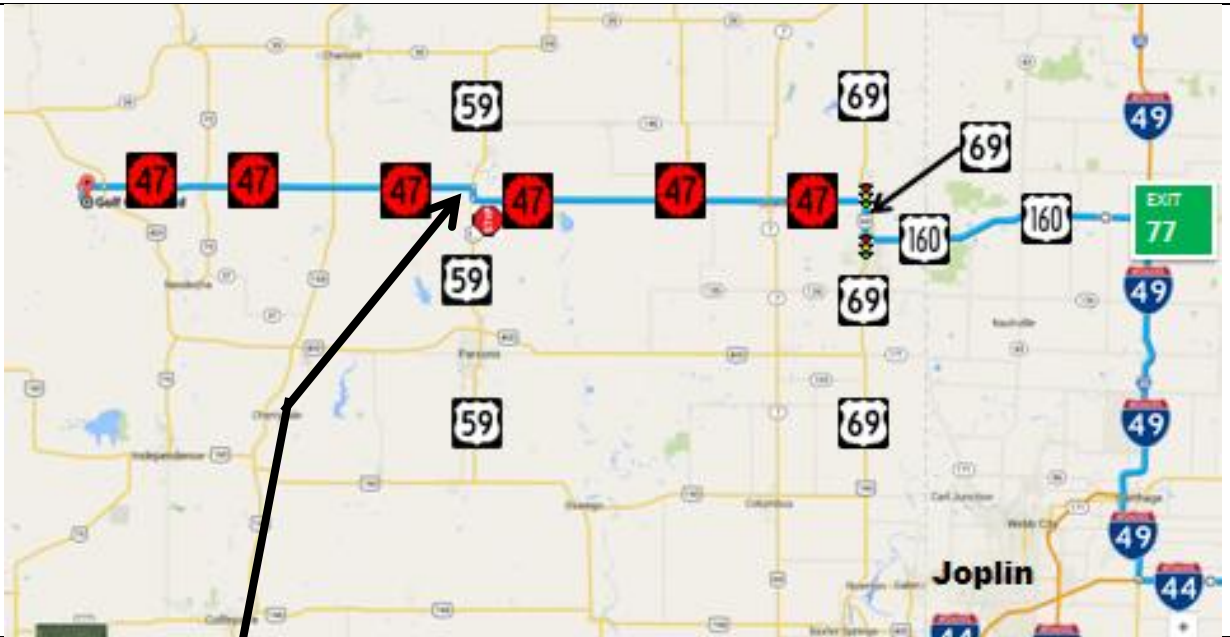
## From the North



Lebo KS I-35 Exit 155			
			4-WAY
	S	US-75	64.9 SS
R			FREDONIA ↗ Sign
	W	KS-47	7.9 Traffic Circle
2nd			
EX		E Washington St	1.7 SS
L			Road Changes
		S 3rd St	0.5 Name
ST			LAFARGE
		Harper Rd	0.6 Sign LHS
L			LAFARGE signs
		Golf Course Rd	0.4 just after RR
R			ST into
		Drive	0.2 Gate

Flip 2 page to see Fredonia Map

From the East



Flip 2 page to see Fredonia Map

Lamar MO I-49 Exit 77			
	W US-160	22.8	LGT
R	N US-69	3	LGT
L	W KS-47	31	T
R	N US-59		
	W KS-47	0.9	
L		FREDONIA ↗ Sign	
	W KS-47	29.1	Traffic Circle
2nd			
EX	E Washington St	1.7	SS
L		Road Changes	
	S 3rd St	0.5	Name
ST		LAFARGE	
	Harper Rd	0.6	Sign LHS
L		LAFARGE signs	
	Golf Course Rd	0.4	just after RR
R		ST into	
	Drive	0.2	Gate

# System Environmental

South Cement Rd  
 Fredonia, KS 66736  
 37.512632, -95.825499

## From the West



Wichita KS I-35 Exit 50			
	E	US-400	20.8 XL
L			FREDONIA ↗ Sign
	E	US-400	61.7 Traffic Circle
1st			
EX		E Washington St	1.7 SS
L			Road Changes
		S 3rd St	0.5 Name
ST			LAFARGE
		Harper Rd	0.6 Sign LHS
L			LAFARGE signs
		Golf Course Rd	0.4 just after RR
R			ST into
		Drive	0.2 Gate

Flip page to see Fredonia Map

## From the South



OK I-40 Exit 286			
		Road Changes	
	W Muskogee TPKE	55.8	Name
ST	Broken Arrow Express		
	OK-51	6	X
R			
	N US-169	70.3	LGT
L			
	N US-169	24.4	
L		FREDONIA ↗ Sign	
	W US-400	24.3	Traffic Circle
3rd			
EX	E Washington St	1.7	SS
L		Road Changes	
	S 3rd St	0.5	Name
ST		LAFARGE	
	Harper Rd	0.6	Sign LHS
L		LAFARGE signs	
	Golf Course Rd	0.4	just after RR
R		ST into	
	Drive	0.2	Gate



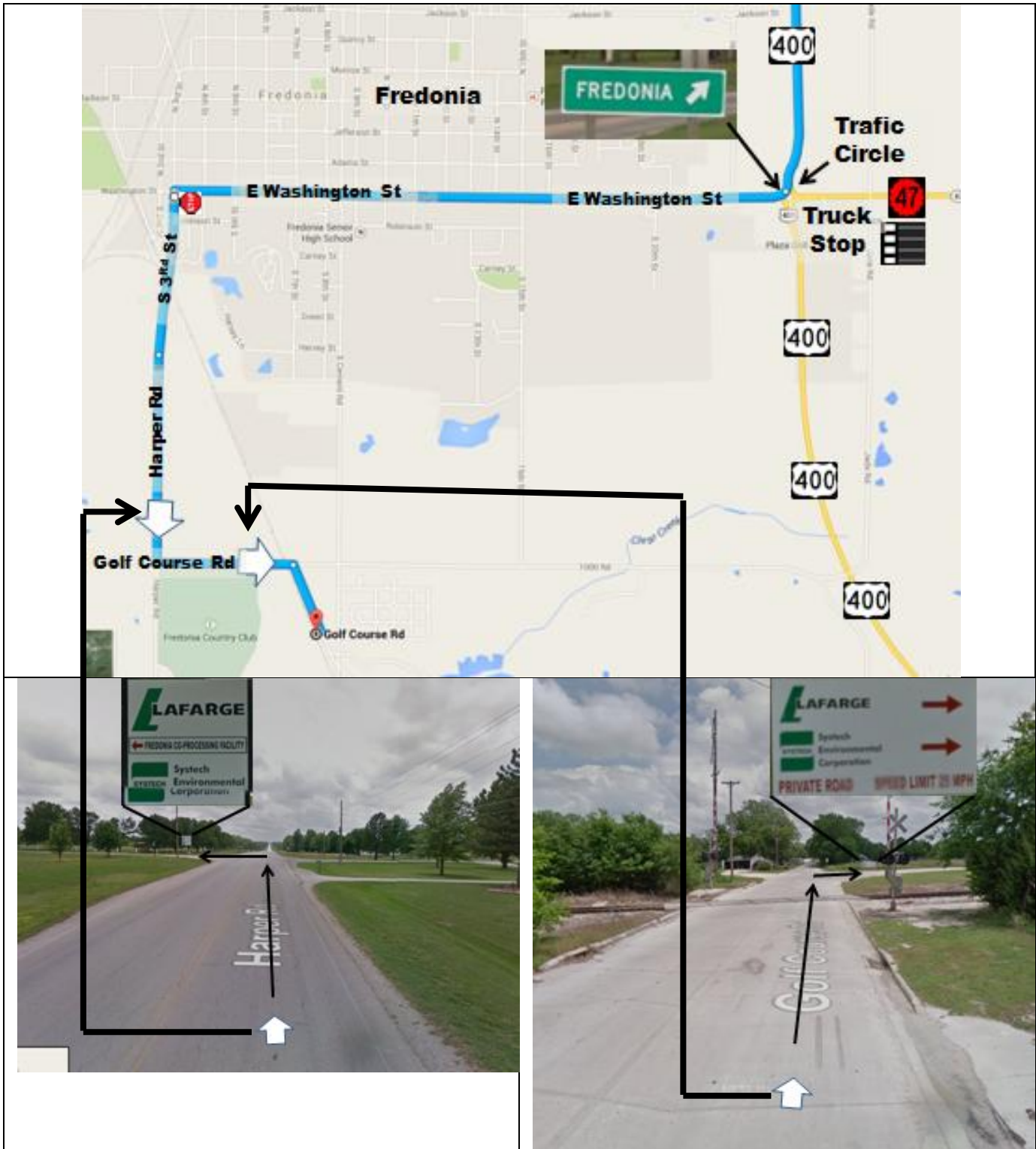
### Warning

E-Z Pass doesn't work on Muskogee Turnpike.  
You must pay **CASH** on this toll road.

Flip page to see Fredonia Map

# Systemch Environmental

South Cement Rd  
Fredonia, KS 66736  
37.512632, -95.825499





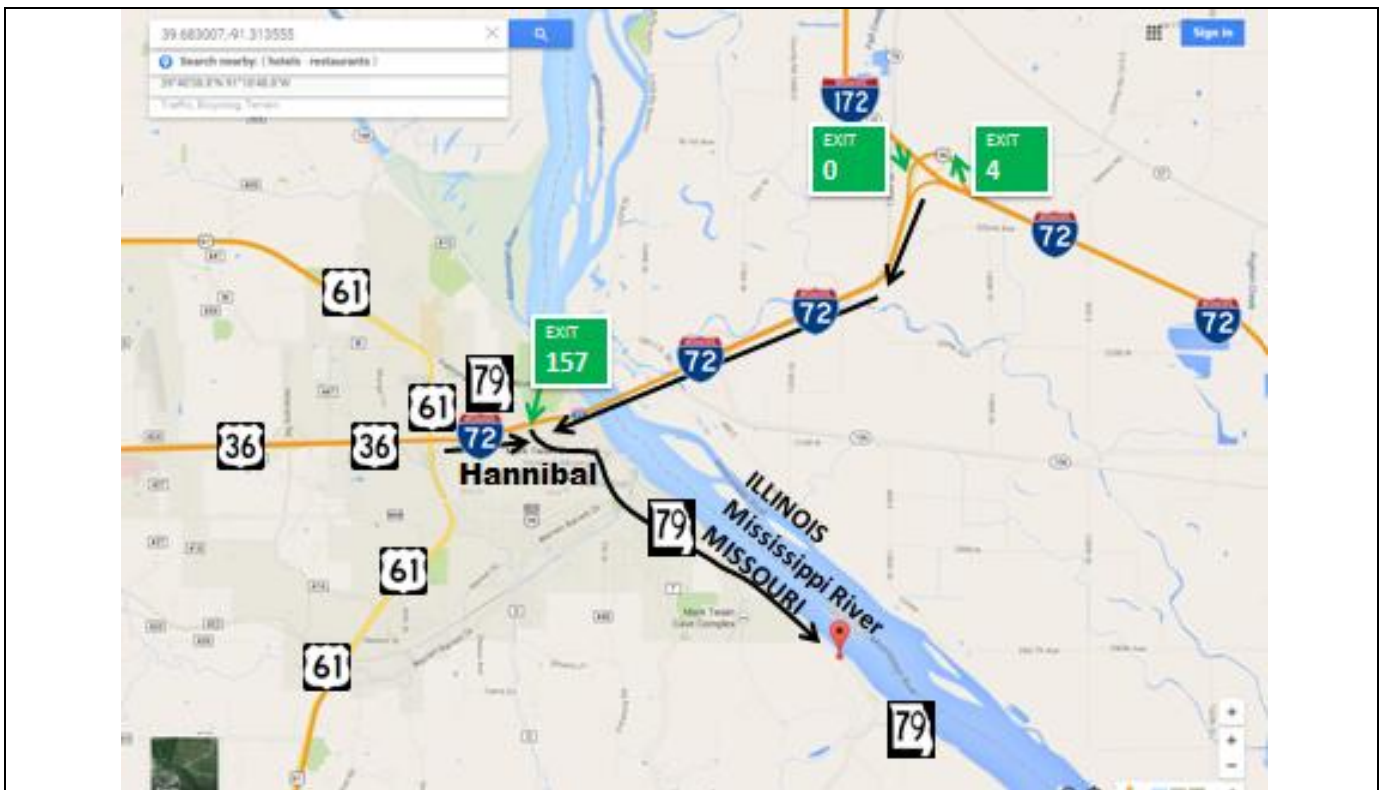
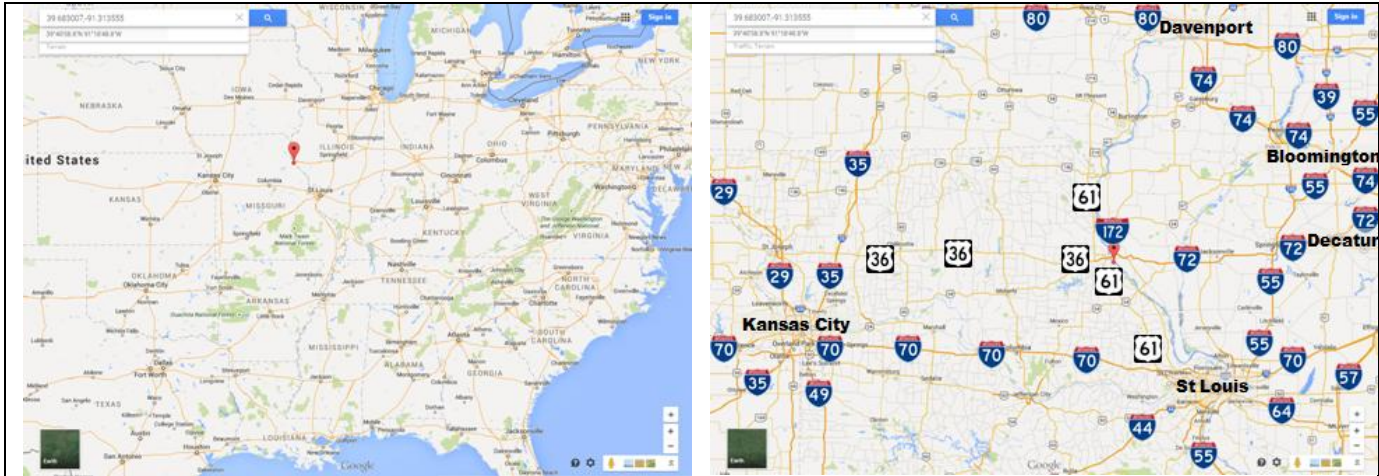
FREDONIA ↗ Sign			
EX	E Washington St	1.7	SS
L	S 3rd St	0.5	Road Changes Name
ST	Harper Rd	0.6	LAFARGE Sign LHS
L	Golf Course Rd	0.4	LAFARGE signs just after RR
R	Drive	0.2	ST into Gate



I've only been here a couple of times and that was almost 10 years ago. I don't remember the procedures, but I do remember you have to follow the instructions in the scale house to scale yourself in and out. As best as I can remember the sampling area is in the place marked on the picture.

# Green America Recycling

10107 Highway 79  
Hannibal, MO 63401  
39.683007,-91.313555



When I came up here I caught US-61 at St Louis MO. I went North on US-61 for 76.1 miles and turned right onto I-72 East. US-61 was a good drive. I suggest avoiding the small roads in the town of Hannibal MO trying to find a shortcut to MO-79.

Hannibal, MO I-72 Exit 157

			Guard Shack
S	MO-79	4	RHS

Easy to find just 4 miles down one road. After passing the Guard Shack go up the hill get on the scale and get the rest of your instructions from the scale master.



**This Page Intentionally Left Blank.**

## Refineries



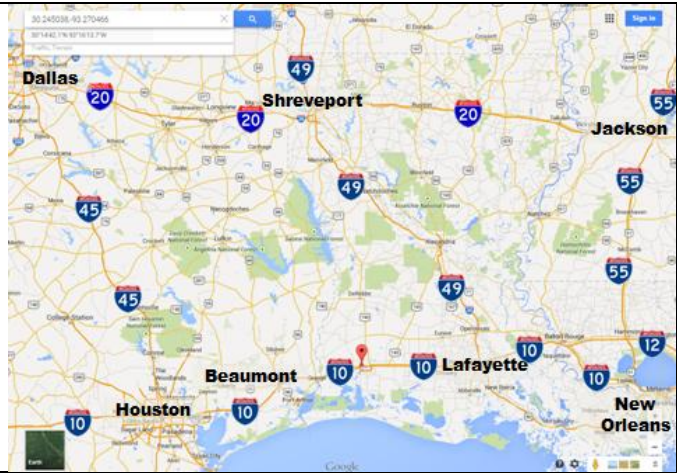
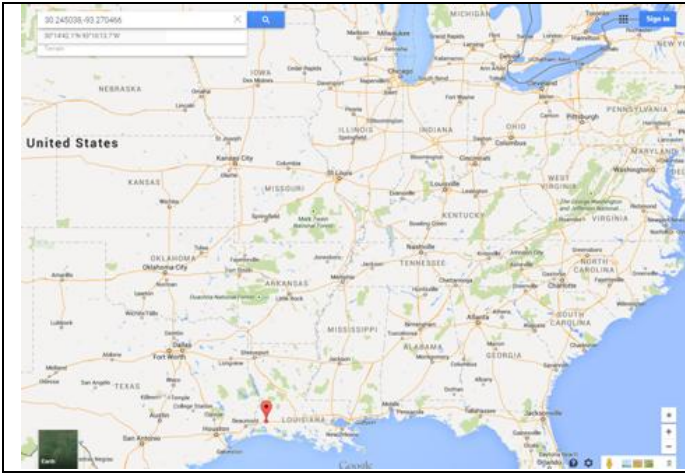
Our project drivers support our refinery customers. Refinery jobs are always changing and many changes can happen from one run to the next. Because of that I will only give you the information needed to find the area at each refinery where you will park and wait for your escort to come and get you. This area is also referred to as the staging area. Not every place has a staging area, and sometimes staging areas change. I'll just give you what I know. It's your responsibility to insure you bring all your Personal Protective Equipment (PPE) and your credentials (drivers license, TWIC, and any facility required credentials). The group that escorts you will help insure you have everything (training and such) needed for that specific facility. They will escort you and show you what you need to know. Insure you follow all safety rules including grooming requirements.

# Westlake Refinery

2200 Old Spanish Trail

Westlake, LA 70669

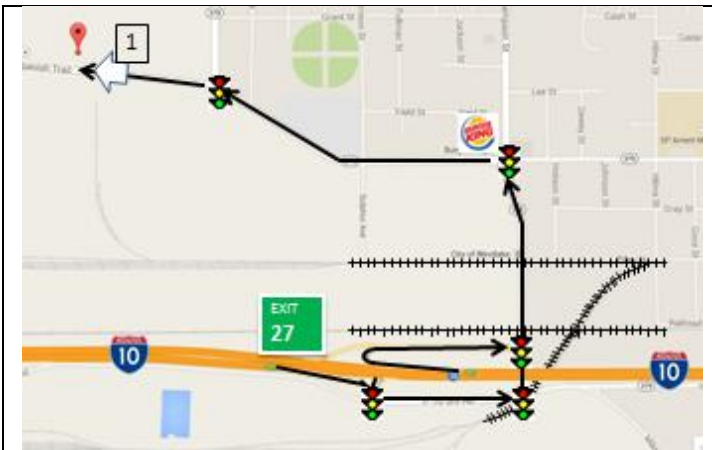
30.245038,-93.270466



From: Westlake LA (I-10 West Exit 27)			
L		Sampson St	Burger King
	N	LA-378	0.3 LGT
L		Sulphur Ave	1st
	W	LA-379	0.5 LGT
L			Truck Parking
		Old Spanish Trail	0.2 RHS



The white arrow in the map below shows the location of the white arrow in the picture to the rite.



## Other Facilities Supporting Westlake Refinery

Map	What	Town, State	Exit #	Coordinate	Address and Phone No.
A	Flying J	Orange, TX	873	30.117058,-93.820829	71121-10 West, Orange, TX 77630, PH: (409) 883-9465
A	Pilot	Orange, TX	873	30.113049,-93.82106	2205 North Highway 62, Orange, TX 77630, Ph: (409) 745-1124
B	Candlewood Hotel	Sulphur, LA	20	30.212625,-93.376394	320 Arena Rd, Sulphur, LA 70665, Ph: (337) 528-5777
C	Westlake Refinery	Westlake, LA	27	30.245038,-93.270466	2200 Old Spanish Trail, Westlake, LA 70669
D	Bodin Oil	Abbeville	82	29.888915,-92.09895	18101 W. LA Hwy 330, Abbeville, LA 70510 Ph: (337) 893-9369
E	Pilot	Breaux Bridge, LA	109	30.292581,-91.914294	2112 Rees St, Breaux Bridge, LA, Ph: (337) 332-1253



1. Not a lot of Pilot's or Flying Js in this area. I checked for 100 miles around the refinery and these three are the only ones I could find.
2. Candlewood Hotel is where many drivers take their 34 Hour break.
3. Bodin Oil is a place we've gotten cutter from in the past. More detailed information is on the next page.

Miles	A	B	C	D	E
A		28	37	131	117
B	28		10	101	90
C	37	10		97	84
D	131	101	97		43
E	117	90	84	43	

### Candlewood Suites (Hotel)

320 Arena Rd

Sulphur, LA 70665

30.212625,-93.376394

Phone: (337) 528-5777

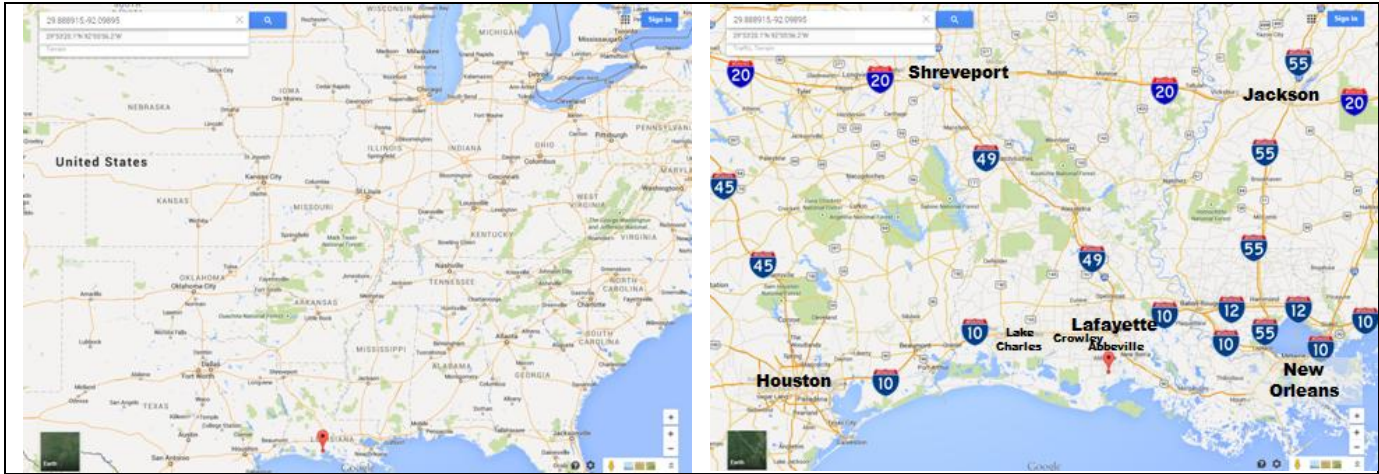
From: Westlake Refinery, Westlake, LA

R			Sulphur, LA	
	W	I-10	7.2	X 20
L			Conoco Truck Stop	
	S	Ruth St	0.2	RHS



# Bodin Oil Company

18101 W. LA Hwy 330  
 Abbeville, LA 70510  
 29.888915,-92.09895

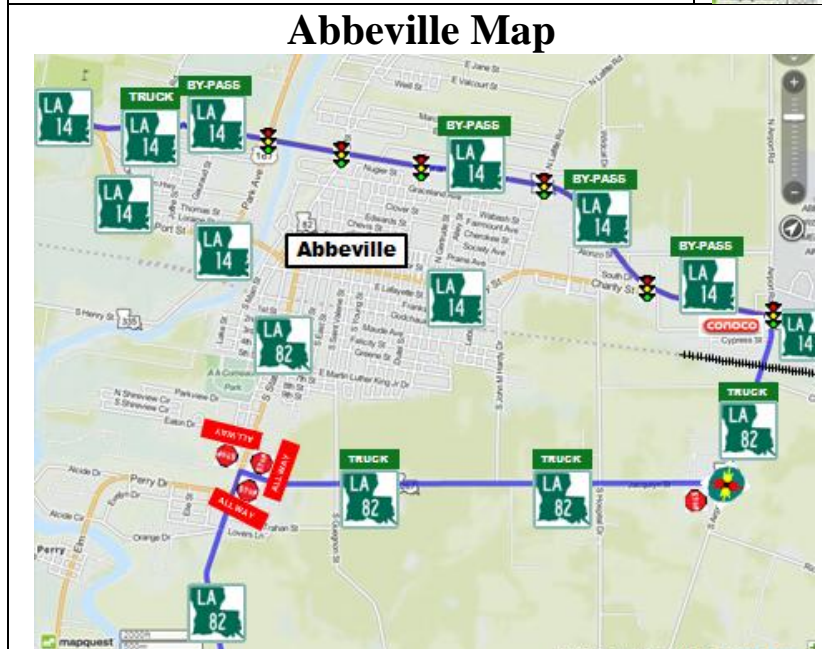
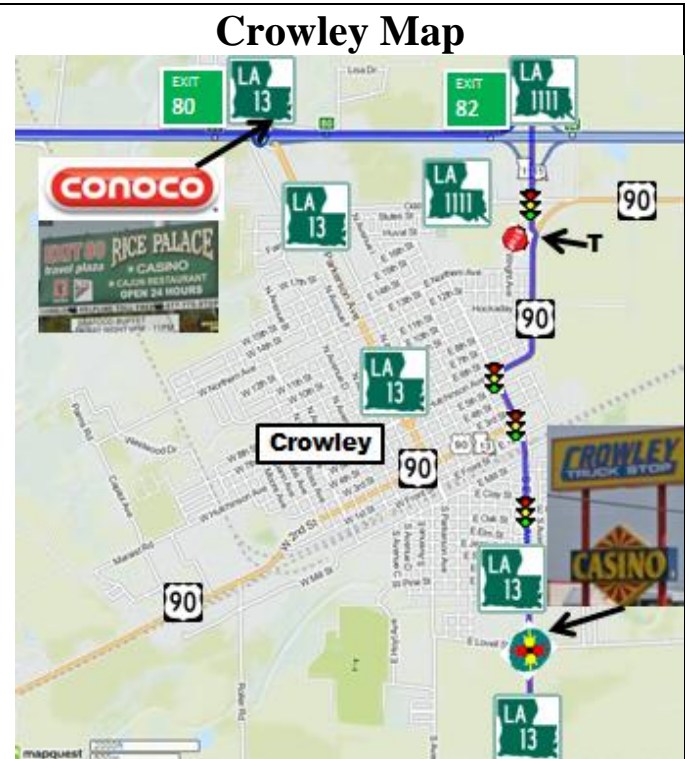
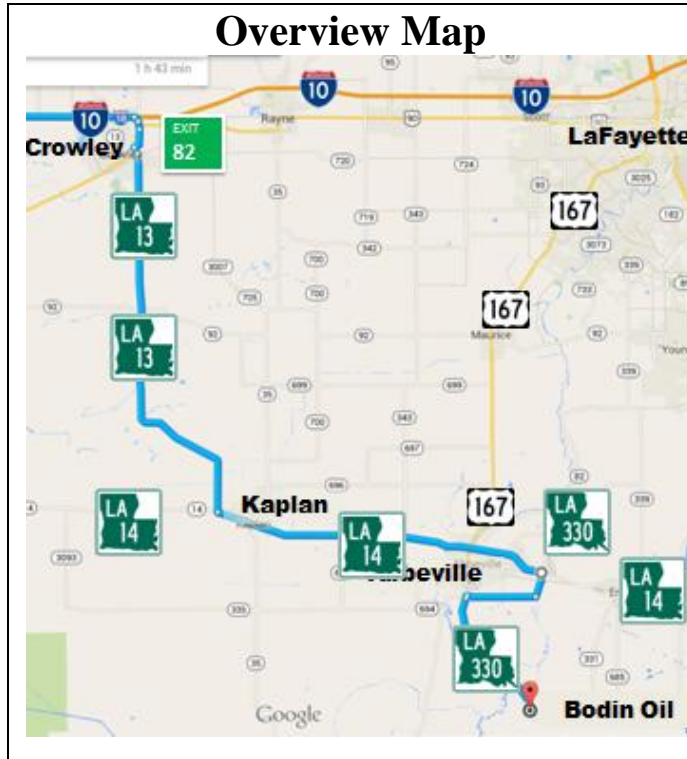


Because of all the turns I've decided to give direction to and from Bodin Oil.

Directions From I-10 to Bodin Oil				Directions Back to I-10 from Bodin Oil			
From: Crowley, LA I-10 Exit 82				From: Bodin Oil Company, Abbeville, LA			
R		Tower Rd		R		Road Name Change	
	S	LA-111	0.3		W	LA-330	5.8
R	S	LA-13 Truck		ST		S State St	Abbeville, LA
	W	US-90	0.9		E	LA-82	0.1
L				R		Jacquelyn Rd	
	S	LA-13 Truck/LA-13	16.7		N	LA-82 TRK/LA-3267	2.8
L				L		Airport Rd	
	E	LA-14/LA-14 BYP	13.7		N	LA-82 TRK/LA-3267	1
R	S	Airport Rd		L			Kaplan, LA,
	S	LA-82 TRK/LA-3267	1		W	LA-14/LA-14 BYP	13.7
R		Jacquelyn Rd		R			Crowley, LA
	S	LA-82 TRK/LA-3267	2.8		N	LA-13	16.7
L	S	S State St		ST	N	LA-13 TRK	
	W	LA-82	0.3		E	US-90	0.3
ST				R	N	LA-13 TRK	
	E	LA-330	5.5		E	US-90	0.9
				L		Tower Rd	
					N	LA-1111	0.7

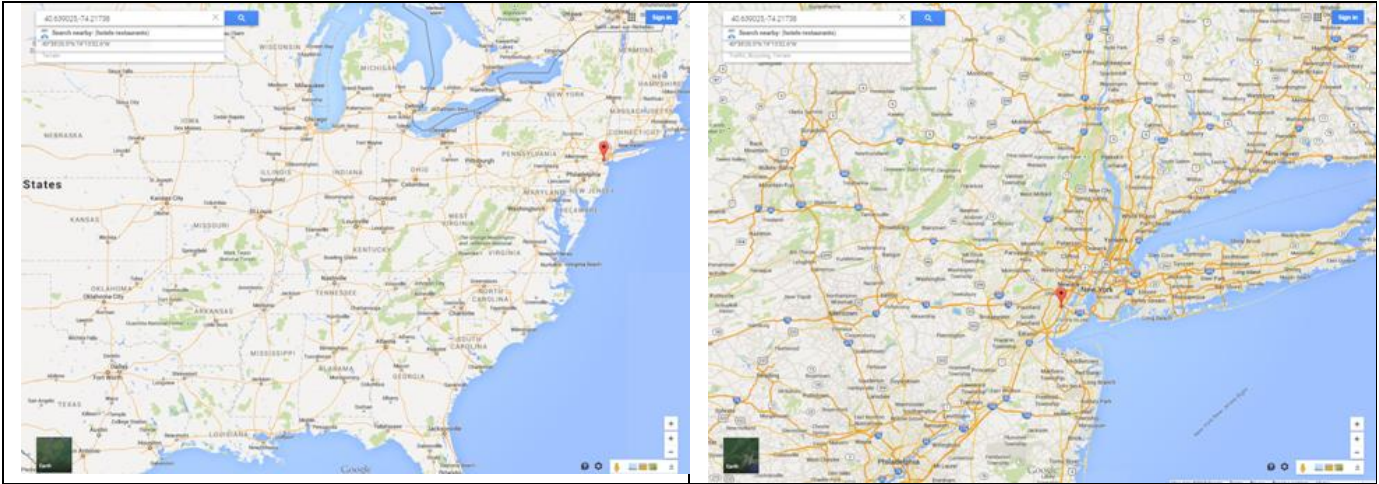


1. Bodin Oil is normally closed on weekends and holidays. If you get sent here on a normal day off call first to be sure they will be open when you get here.
2. US-167 (through Lafayette LA) is a truck route, but I don't suggest it. I've never gone that way, but I've been told you have to go through a million traffic lights.
3. There's no overnight parking at Bodin Oil, but Crowley has 2 truck stops that I show the location of on the Crowley map.



# Conoco Phillips

1400 S. Park Ave  
Linden, NJ 07036  
40.639025,-74.21738



Picture shows from Toll Plaza to guard shack.



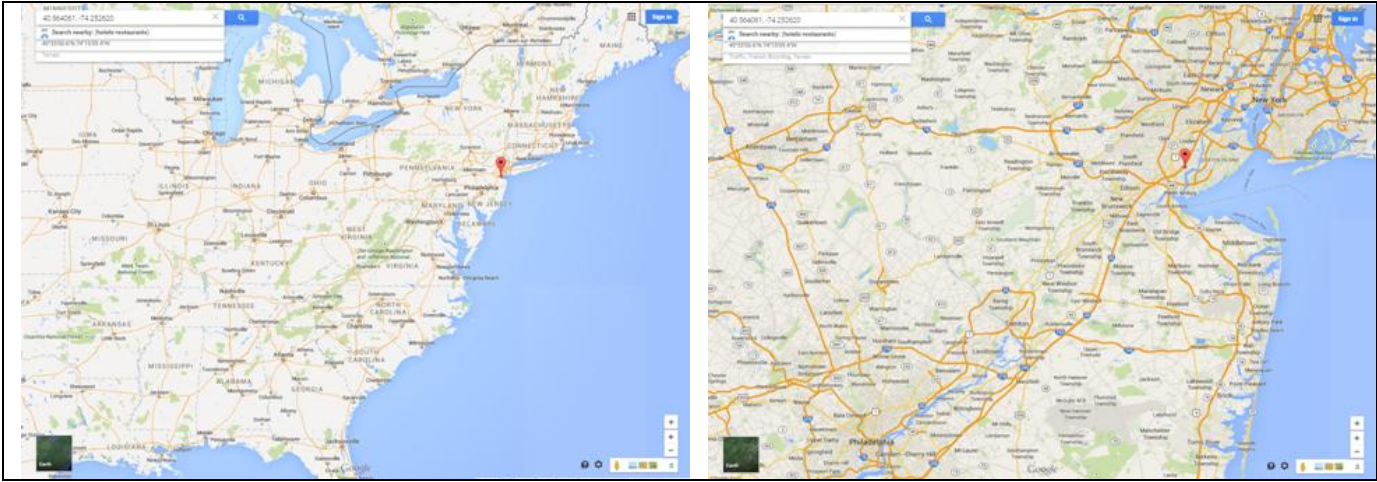
While traveling on the New Jersey Turnpike take Exit 13. (This will be around Mile Marker 98-100) After going through the toll plaza stay to the right until you get to the light. (As you see from the pictures below you're following the signs that say Elizabeth until you get to the light.) Once at the light turn left and go straight over the tracks, into the gate and to the guard shack.

New Jersey Turnpike (NJTP) Exit 13 ~MM 98-100

L		Straight into	
	Brunswick Ave	0.5	Gate



**Hess Refinery**  
750 State St  
Port Reading, NJ 07064  
40.564061, -74.252620



New Jersey Turnpike (NJTP) Exit 10 ~MM 87-88			
		Last Exit in NJ ~MM 4	
	E	NJ-440	3.6   State Street Exit
R	N	NJ-611	
		State St	1.3   ST
ST	N	NJ-611	
		West Ave	1.2   RHS

I-287 ends at MM 0. Drive straight into NJ-440 East			
		Last Exit in NJ ~MM 4	
	E	NJ-440	3.9   State Street Exit
R	N	NJ-611	
		State St	1.3   ST
ST	N	NJ-611	
		West Ave	1.2   RHS

The white arrow in the bottom picture represents the location of the white arrow in the bottom picture.

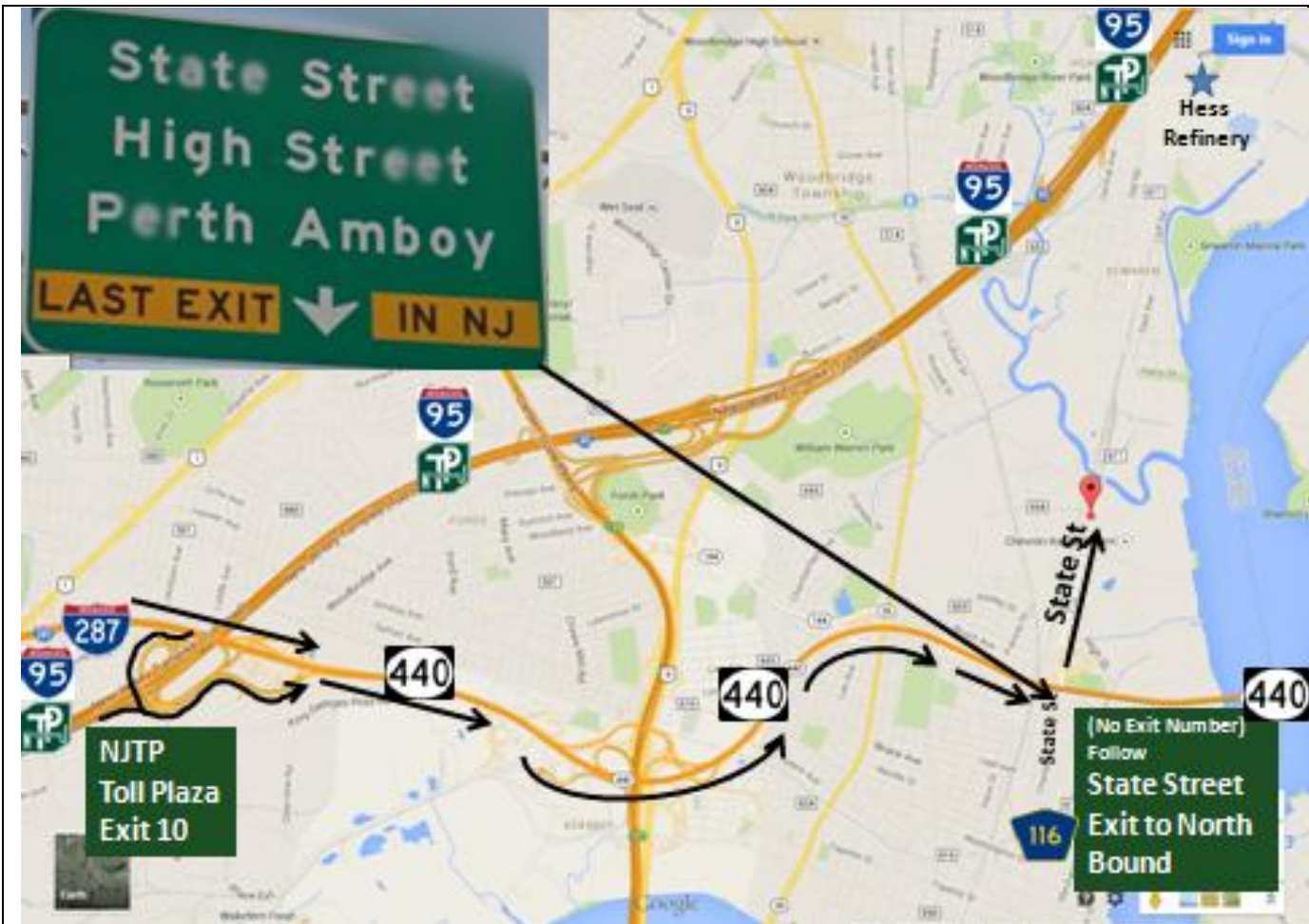
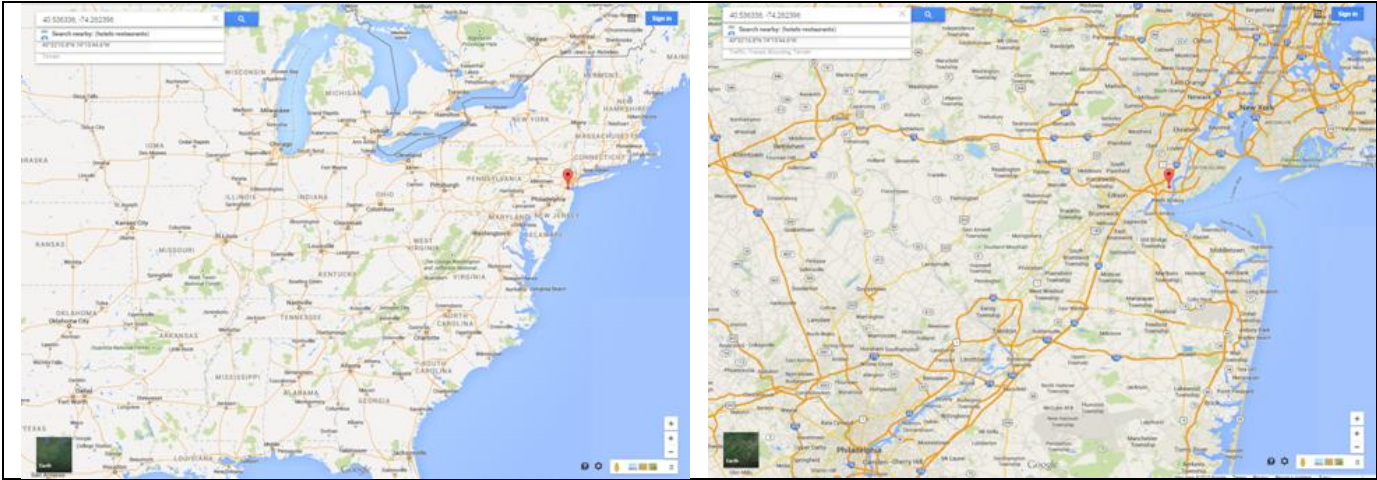


# Chevron Asphalt Plant

1200 State St

Perth Amboy, NJ 08861

40.536336, -74.262396

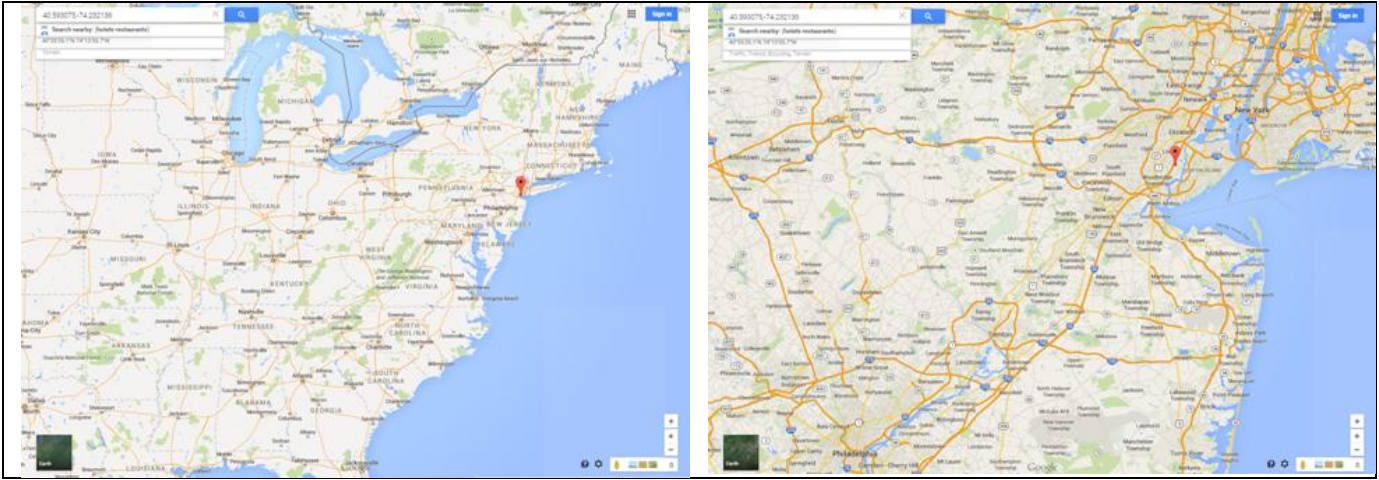


New Jersey Turnpike (NJTP) Exit 10 ~MM 87-88				I-287 ends at MM 0. Drive straight into NJ-440 East				
			Last Exit in NJ ~MM 4				Last Exit in NJ ~MM 4	
	E	NJ-440	3.6	State Street Exit	ST	E	NJ-440	3.9   State Street Exit
R	N	NJ-611				N	NJ-611	
		State St	1.3		ST		State St	1.3   ST
ST	N	NJ-611				N	NJ-611	
		West Ave	1.2		RHS		West Ave	1.2   RHS

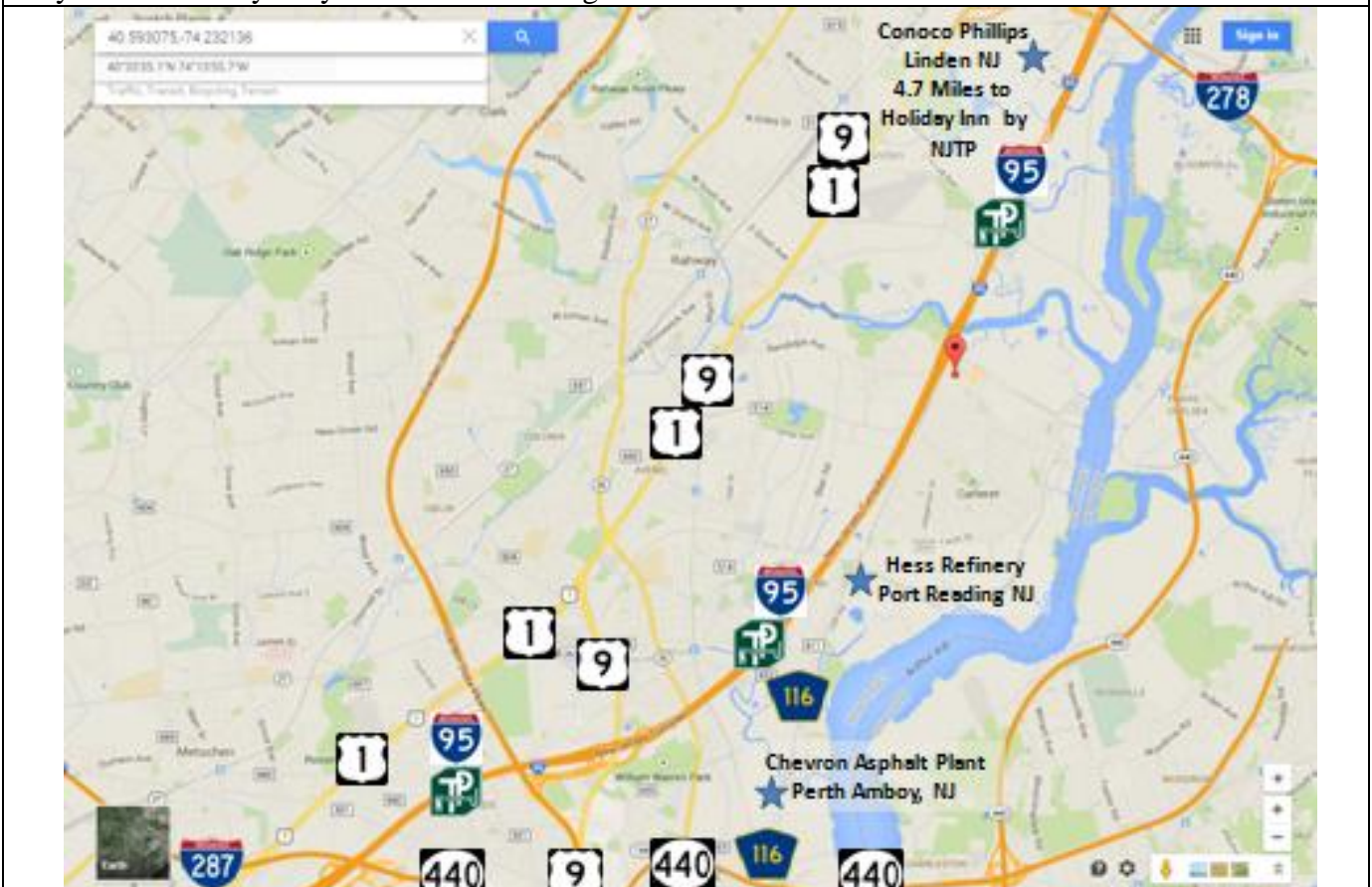
1. The white arrow in the top picture represents the location of the white arrow in the top picture.
2. After crossing tracks there are several gates. Call to find out which one before getting here.



**Holiday Inn**  
1000 Roosevelt Ave  
Carteret, NJ 07008  
40.593075,-74.232136



This is one of the few hotels close to our projects in Northern New Jersey that has true truck parking. It's also just off the NJTP and real easy to get to. We've used this hotel many times in the past and it may come in handy for you to know how to get here.



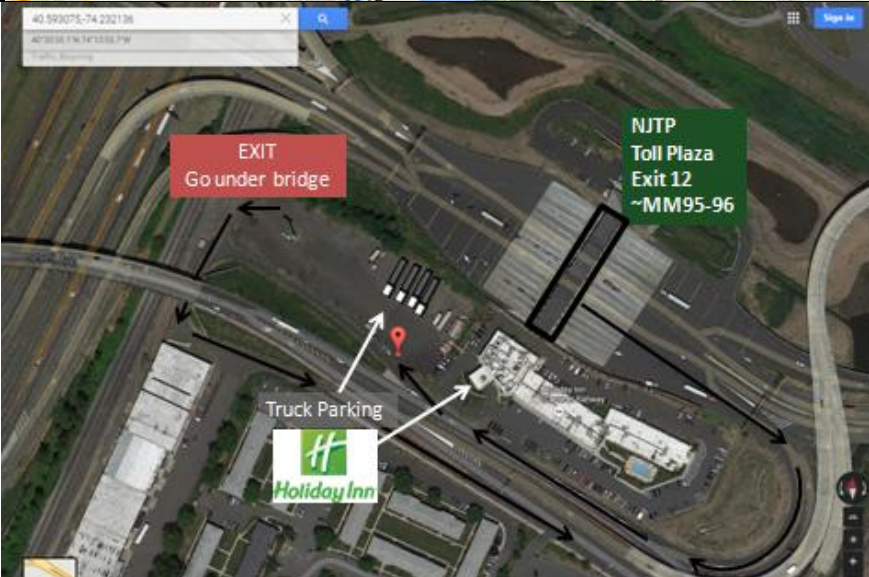
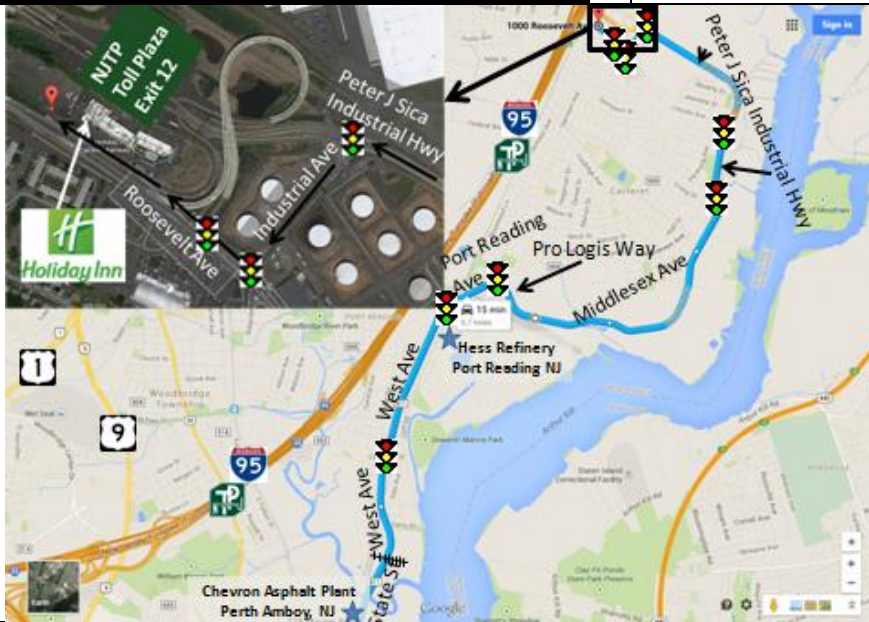


Chevron Asphalt Plant, Perth Amboy, NJ				
L	N	RR ST	}	2.2 Miles
		State St 0.8		
ST	N		}	After Hess LGT
		West Ave 1.4		
R		Port Reading Ave 0.4	1st LGT	
R		Pro Logis Way	ST	3.6 Miles
ST		Middlesex Ave	ST 1.7	
ST		Peter J Sica Industrial Hwy	1.9	
				Near NJTP ~3rd LGT
L		Industrial Ave	0.1	1st LGT
				Truck Entrence
R		Roosevelt Ave	0.3	RHS

Top Left- are directions from Perth Amboy, NJ to the hotel

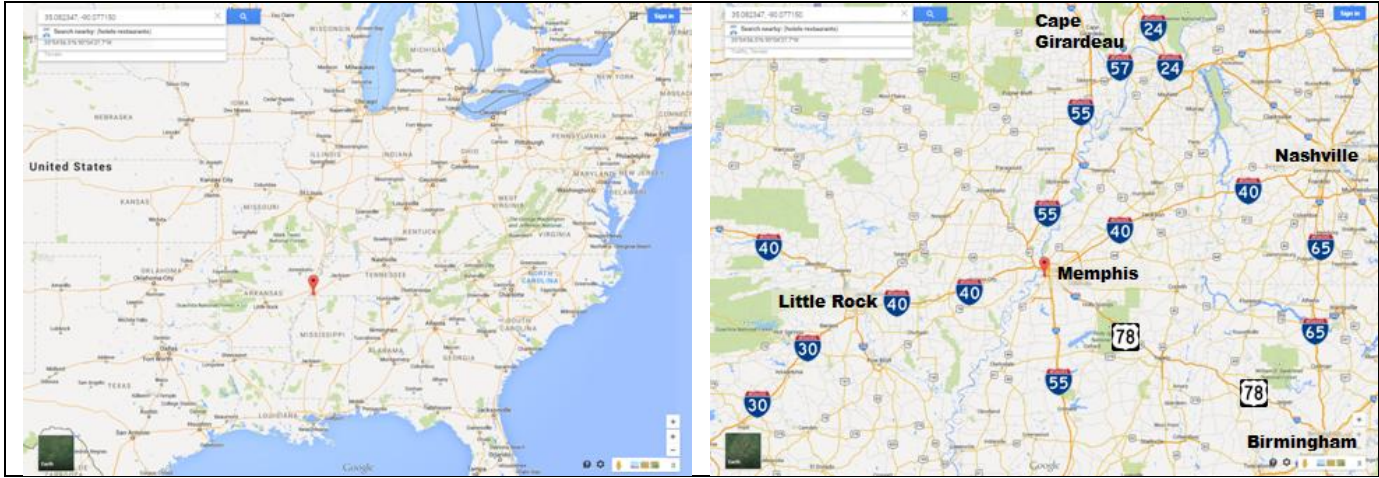
Middle Picture - is the map that goes with the directions in the top left

Bottom Picture - shows how to get there from the NJTP. If you're on the NJTP, the easiest way to get there is to take Exit 12 ~MM 95-96. Keep right after the toll booth and you will be there. Exit the hotel as shown in the bottom picture



# Valero Refinery Company

543 West Mallory Ave  
Memphis, TN 38109  
35.082347, -90.077150



There are 2 gates and no standard parking area outside the gates. Call before showing up at a gate.

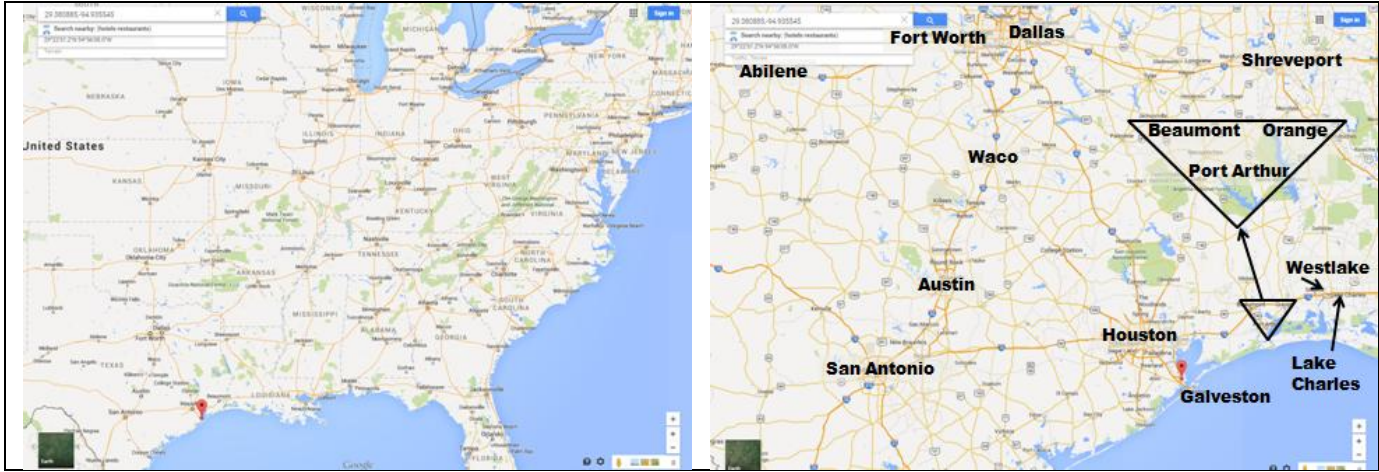


1. If coming from Birmingham AL use US-78. It is the best route.
2. No directions provided because of how easy it is to find the two gates when coming off I-55 Exit 9.
  - A. If going to the Mallory Ave Gate just go west off the ramp and you will run into it.
  - B. If going to the Riverport Rd Gate, just go east off the ramp. At the next light turn right (south). Go 0.4 miles and the gate will be on your right hand side.
3. West Memphis AR is just across the river. As you can see from the map below there are a lot of truck stops for you to choose from. Petro charges to park.
4. I've had work done at both Petro and Grace Trailer Repair. Just make sure someone else approves the work or you may wind up paying for it.



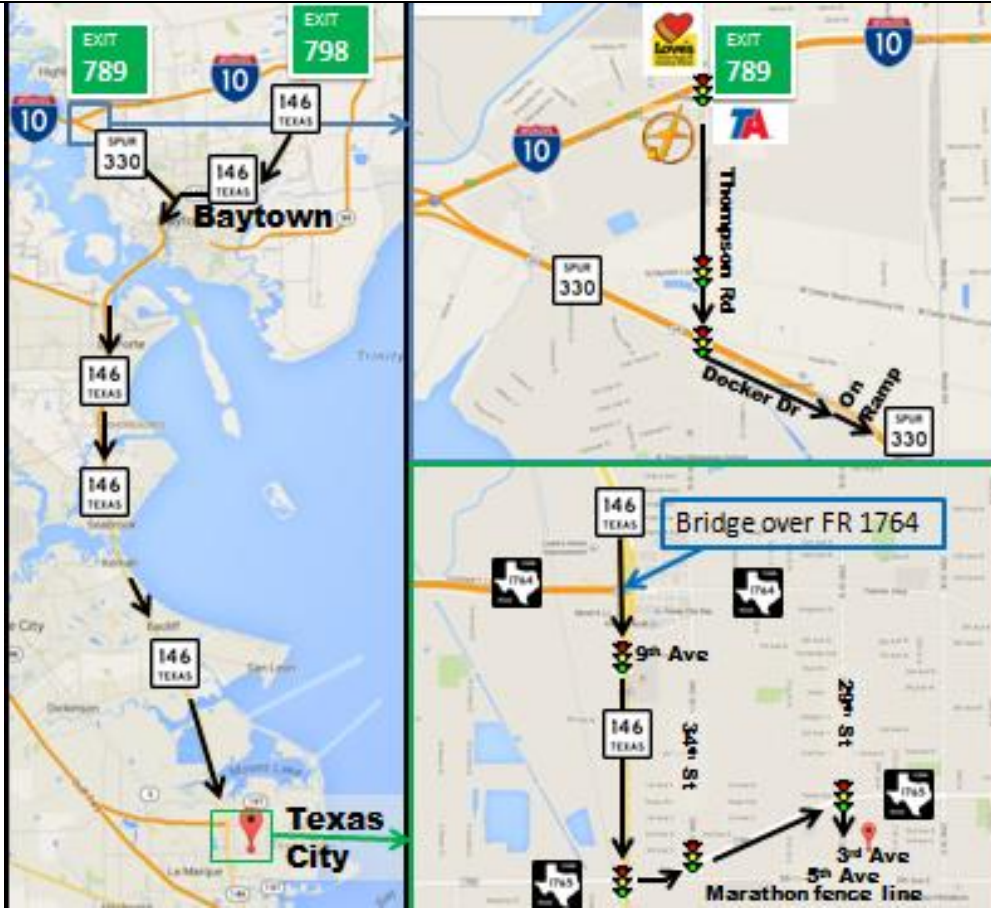
# Marathon Oil Texas Refinery

502 10th Street South  
 Texas City, TX 77590  
 29.380885,-94.935545



When coming from the east on I-10 this is a good way to get there.					If waiting at a truck stop there are several at I-10 Exit 789. This shows how to get to Texas City without getting back on I-10.				
<b>Mount Belvieu / Baytown, TX I-10 Exit 798</b>					<b>Flying J, Baytown, TX I-10 Exit 789</b>				
L	S	TX-146	36.1	LGT	R				
L	E	FM 1765	0.9	LGT	L		Thompson Rd	0.8	LGT
R		29th St	0.1		L		Decker Dr	0.8	XL
L		3rd St	0.1	Open Field	L	E	330 Spur	2.5	END
					R	S	TX-146	27.3	LGT
					L	E	FM 1765	0.9	LGT
					R		29th St	0.1	
					L		3rd St	0.1	Open Field

TX-146 isn't just a straight road without some weird curve/exit looking places. Just follow the TX-146 signs and you'll be OK.

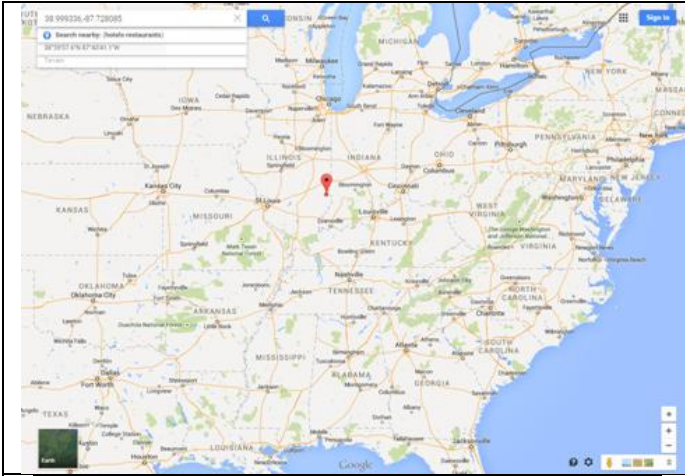


This field isn't just the staging area, it's also an authorized overnight parking area if you want.



# Marathon Petroleum

200 S. Marathon Ave  
 Robinson, IL 62454  
 38.999336,-87.728085



IN I-64 Exit 25			
		Vincennes IN	
	N US-41	38.7	XL
L		Lawrenceville IL	
	W US-50	12.3	
L		RR with 4 Way	
	N IL-1	18.7	SS
L			
	E IL-33	2.4	
L		Gate	
	S. Eaton St	0.5	LHS

IL I-147 Exit 147			
			4 Way
	S IL-1	29.5	SS
R			
	E IL-33	2.4	
L			Gate
	S. Eaton St	0.5	LHS

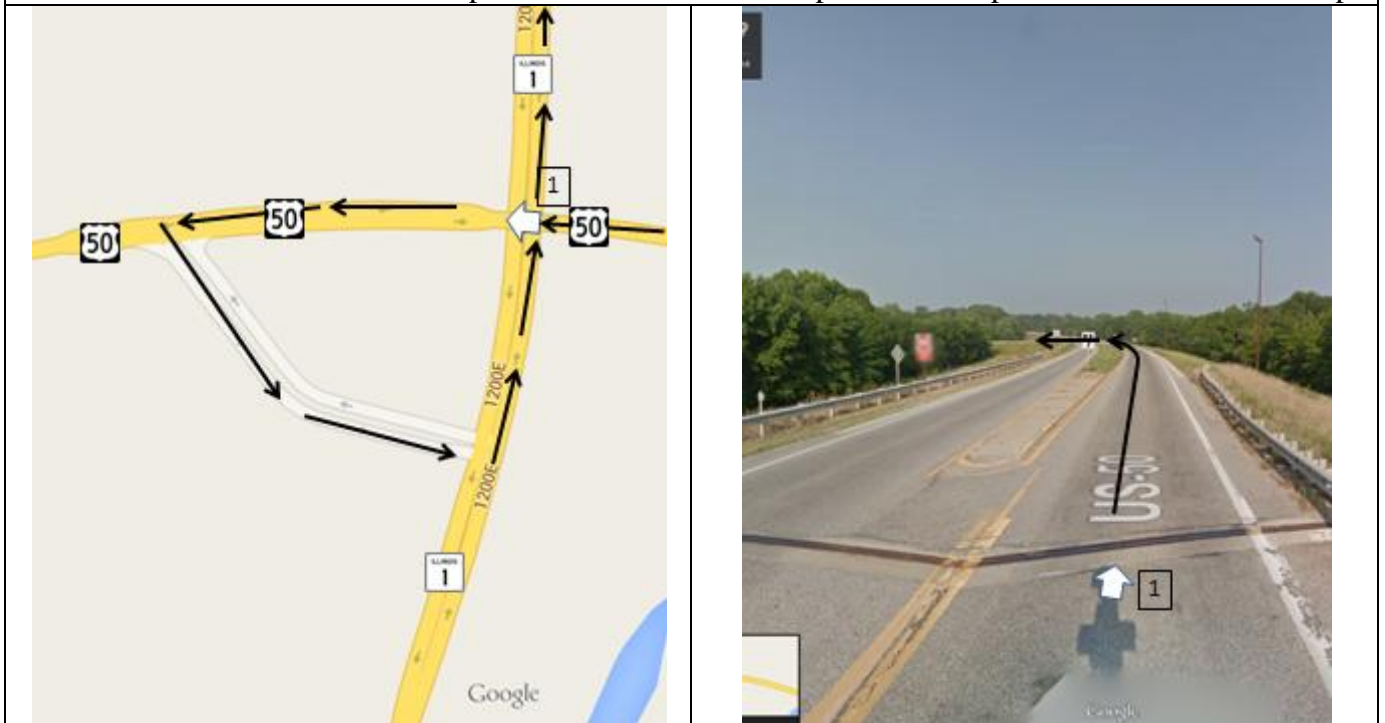
The picture below is the Robinson IL map blowup.



This is the overview map. The 2 boxed areas in this map have blowups.



This is the Lawrenceville IL blowup. The white arrow on the picture corresponds to the one on the map.



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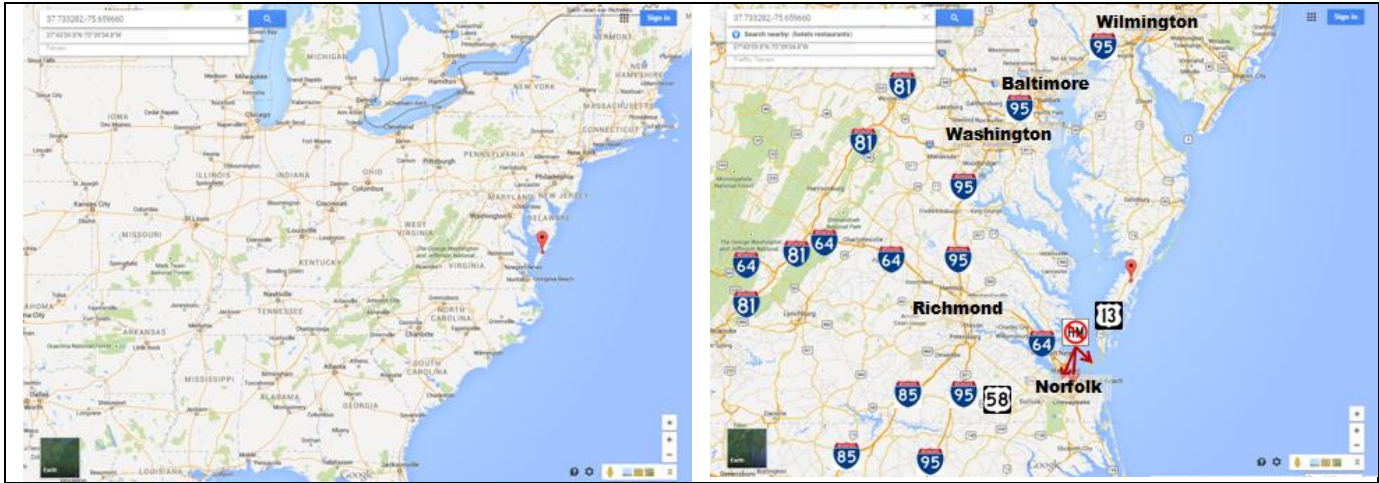
## Other STC Customers



Our local drivers are the primary faces that represent Sumter Transport to our other customers. Yes they do meet our sales reps and yes they do talk to our dispatch on the phone a lot, but you are the person actually providing the service. Your professionalism is imperative to provide a positive experience for our customers. This section covers some of our customers that are not part of our normal refinery projects.

# Perdue Farms INC

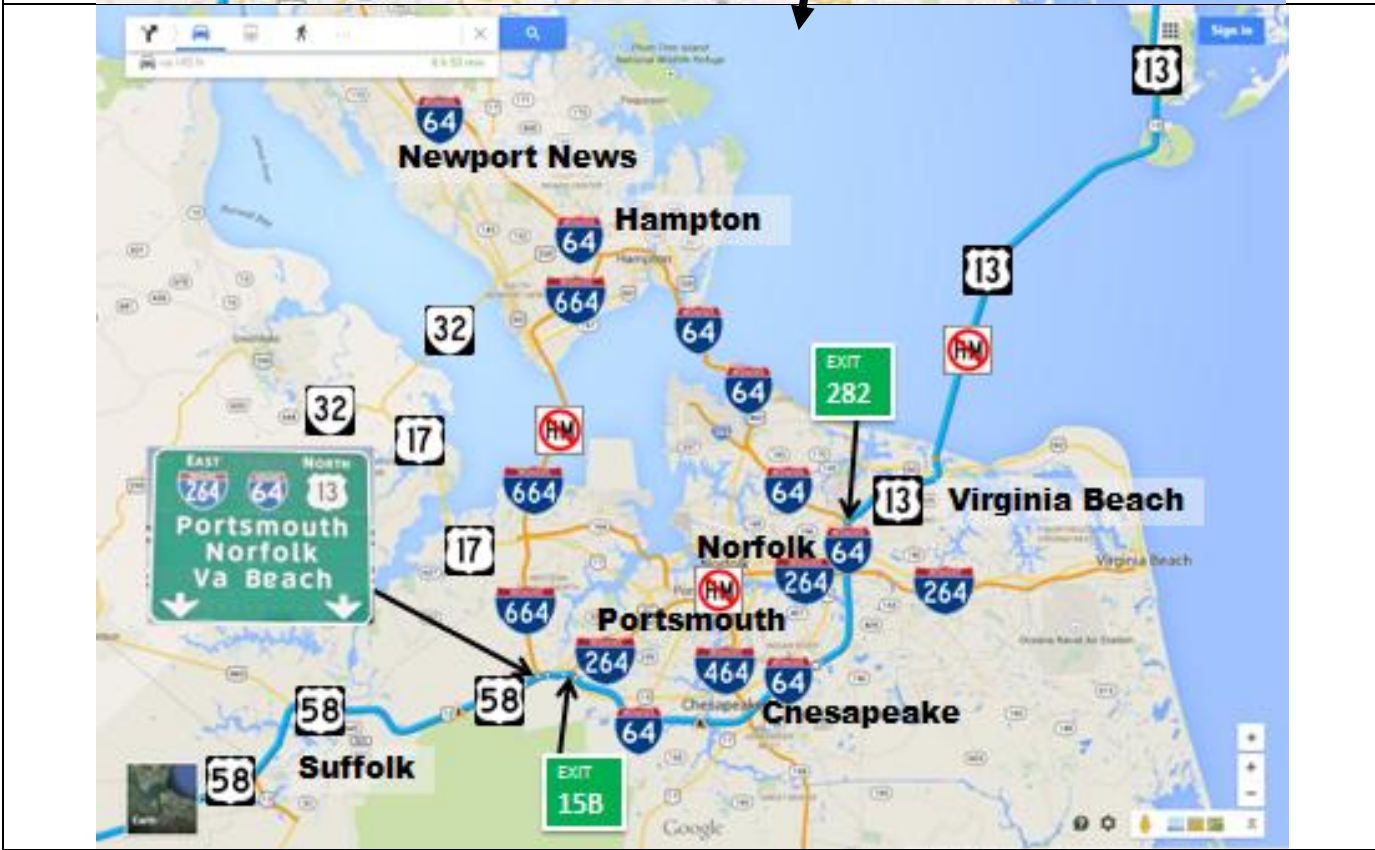
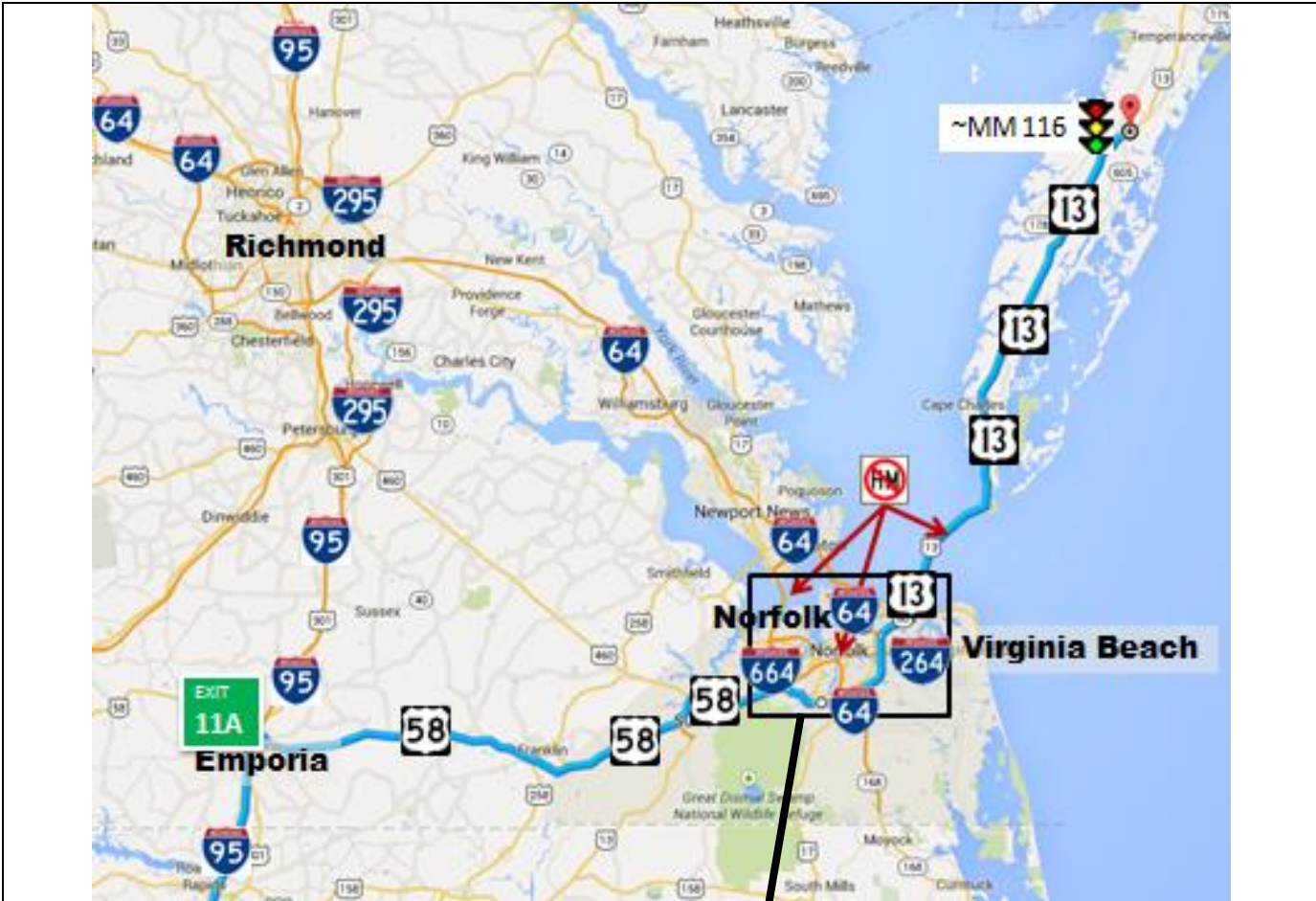
22520 Lankford Hwy  
Accomac, VA 23301  
37.733282,-75.659660



SC US-378 Onramp to I-95 at MM 135			
	N I-95	256.2	X 11A
		Sign I-64/I264	
	E US-58	68.1	Exit
	S I-664	~1.5	X 15B
	W I-64	18.1	X 282
		LGT at MM 116	
R	N US-13	71.3	LHS

As you can see from the directions I suggest going around downtown Portsmouth and Norfolk. If you decide to take your tanker through any tunnel in this area you must stop before getting to the tunnel entrance and tell them what you are hauling. Much easier to just go around them.

The bottom map on the next page is a blowup of the area marked in the picture above it.



# Perdue Farms INC

22520 Lankford Hwy  
Accomac, VA 23301  
37.733282,-75.659660

You must scale your truck before and after unloading. If the scale master is present, ask for 2 scale tickets. If nobody is in the scale house and the door isn't locked, go in and print 2 copies. If the door is locked use a blank piece of paper and write down the weight shown on the display. When you're done you'll have two scale tickets with a loaded weight and an empty weight printed on each one. One scale ticket will be given to the guard as you leave, the other will be turned in with your paperwork.



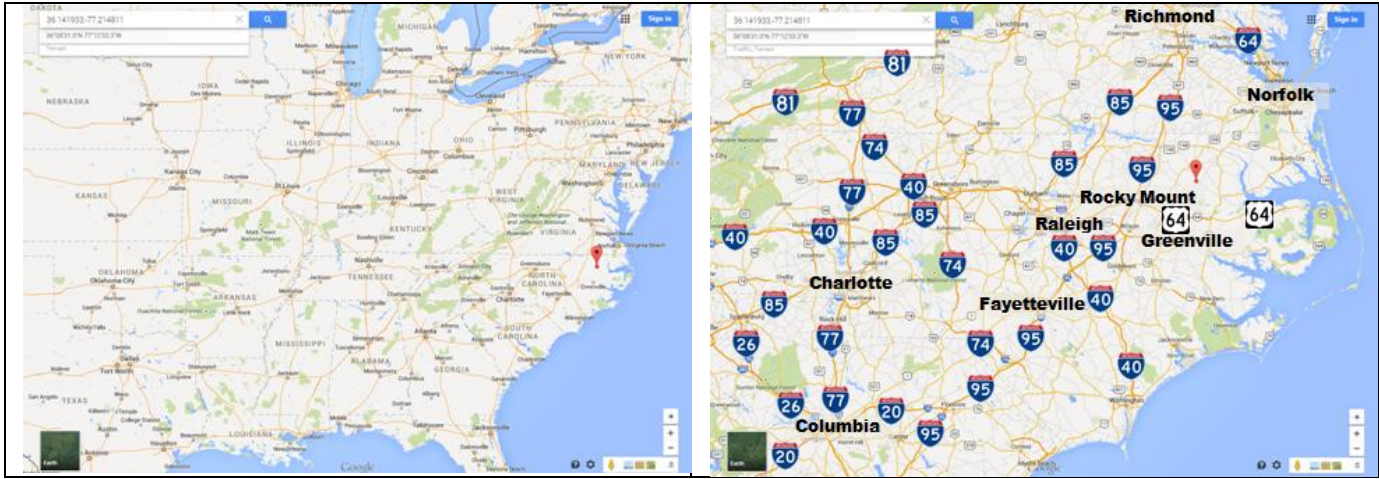
### Blowup 1



### Blowup 2

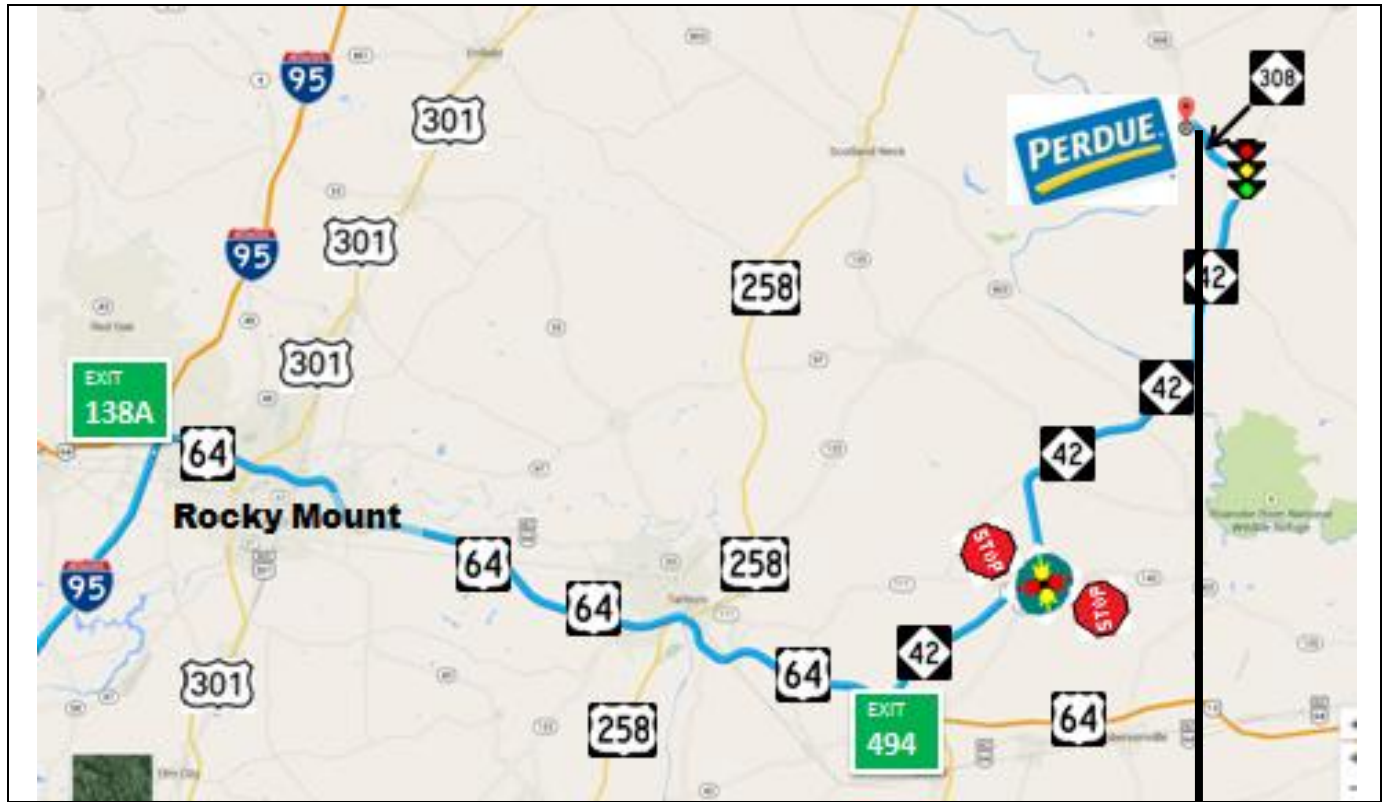


**Perdue Farms**  
 3539 Governors Rd  
 Lewiston Woodville, NC 27849  
 36.141933,-77.214811



SC US-378 on ramp to I-95 at Exit 135			
	N	I-95	201 X 138A
ST	E	US-64	29.8 X 494
L			FR
	E	NC-42	7.4 1ST SS
L			Truck Stop
	E	NC-42	19 FY
L			Perdue Sign
	W	NC-308	2.9 LHS
L			3rd Gate
		Griffins Qt Rd.	0.3 RHS

At this location there is no office for you to go to. The guard will call for someone to meet you at the unload area and they will help you get started and do the paperwork



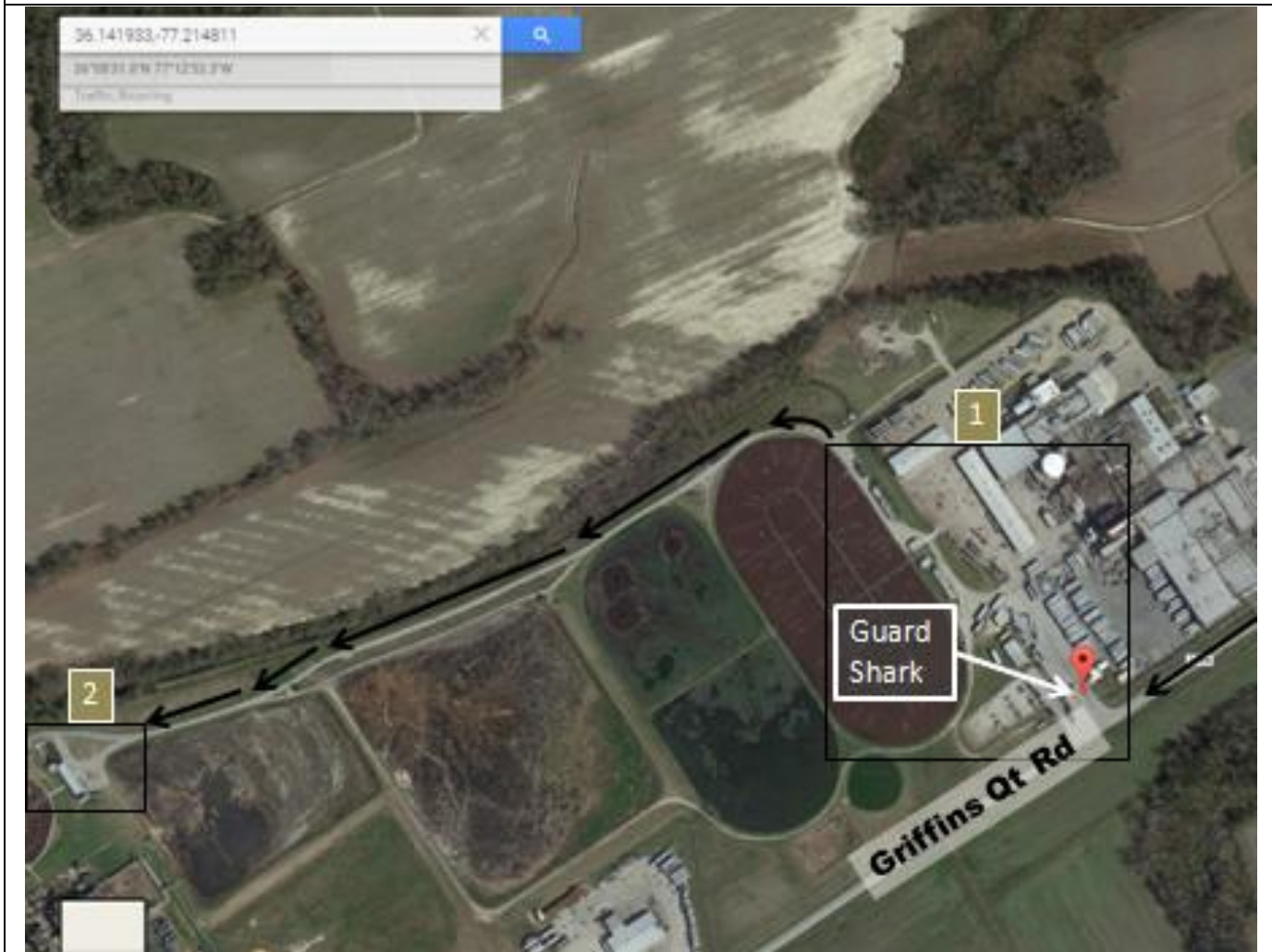
This picture shows where you turn left onto Griffin's Ct Rd.



**Perdue Farms**  
3539 Governors Rd  
Lewiston Woodville, NC 27849  
36.141933,-77.214811

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1. The picture below is an overview of this facility.
2. When you go through the gate the Guard will call somebody to meet you at the unloading area. The unload area is shown in Blowup 2 on the next page.
3. Once at the unloading area they will unlock doors and provide you access to places you need to unload.





Blowup 1

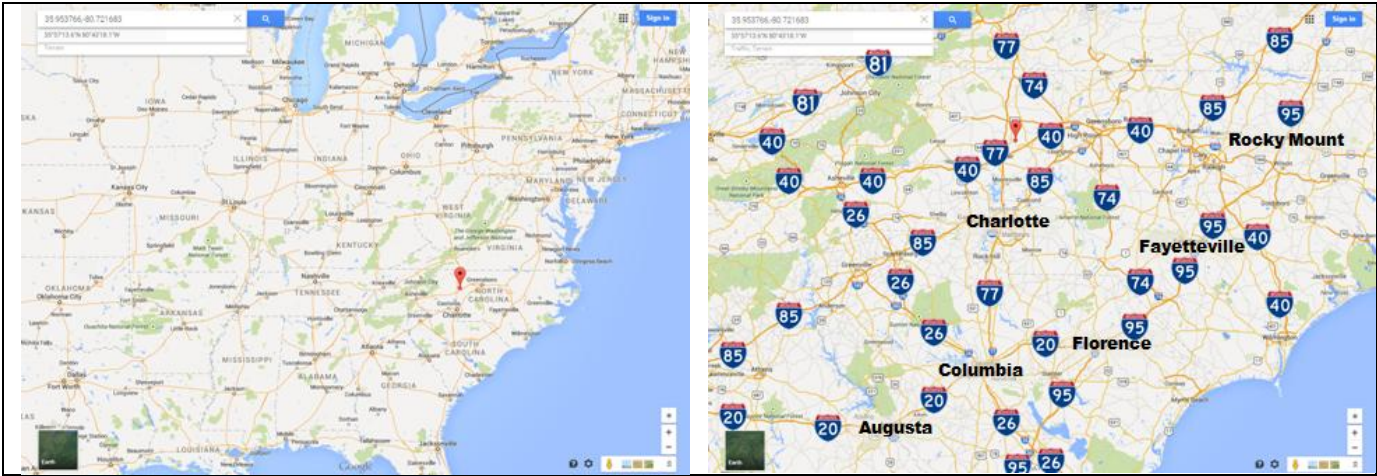


Blowup 2



# Tyson Foods, INC

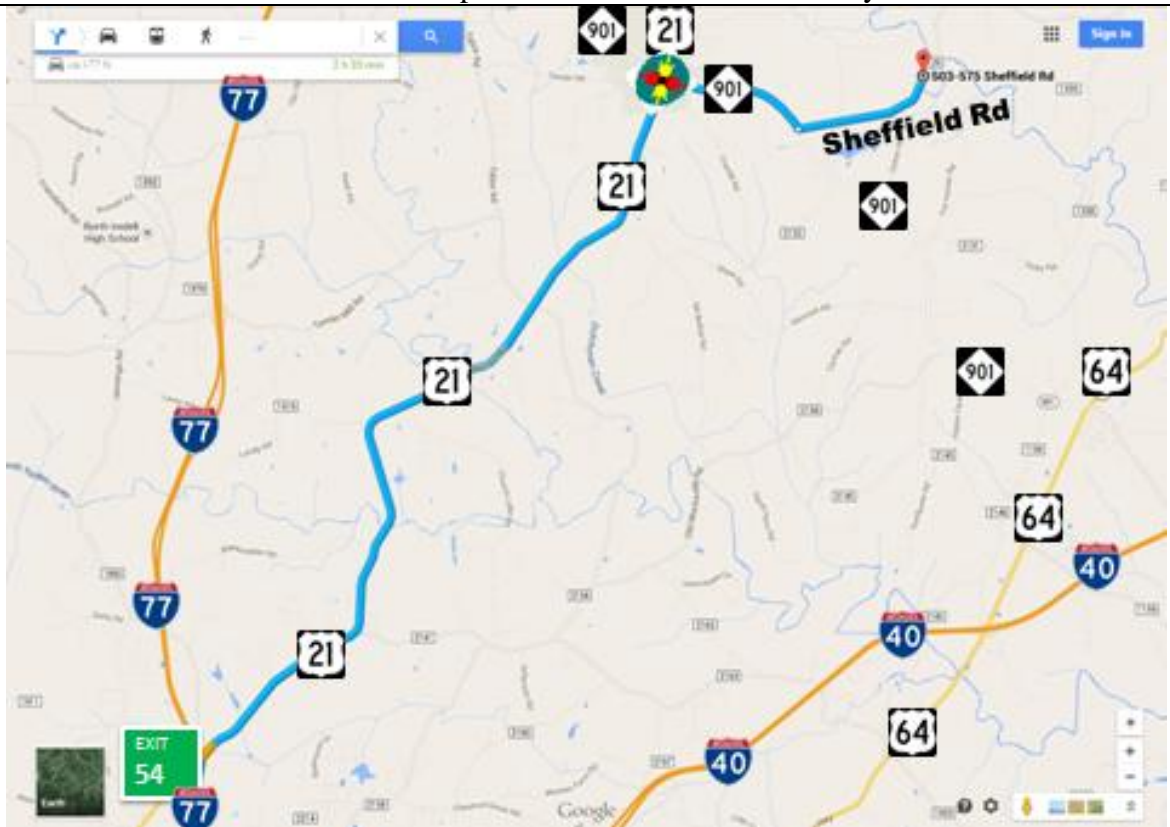
501 Sheffield Rd  
 Harmony, NC 28634  
 35.953766,-80.721683



SC US-521 Onramp to I-20 at Exit 98				
	W	I-20	21.5	X 76A
R				NC
	N	I-77	129	X 54
R				
	N	US-21	9.6	FY
R				
	S/E	NC-901	1.7	
L				Scale
		Sheffield Rd	1.5	LHS

1. This place has no gate or fence. Sheffield Rd just goes right through the facility without even a stop sign.
2. I've put a hole in the top of my sleeper while pulling into the unload spot. I suggest getting a spotter to prevent this from happening to you.

Overview map from I-77 in NC to the Facility

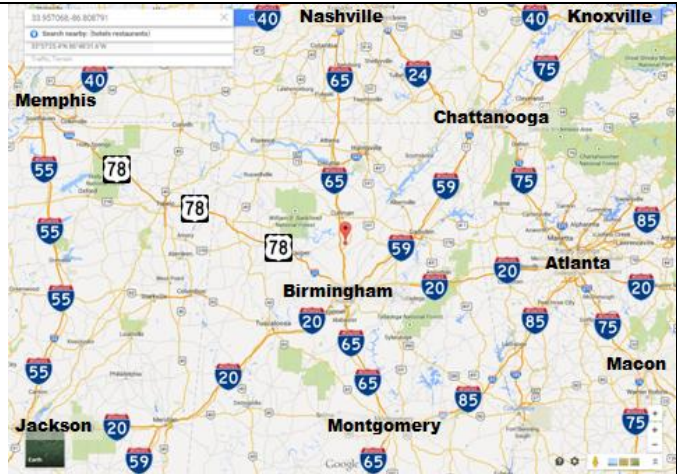
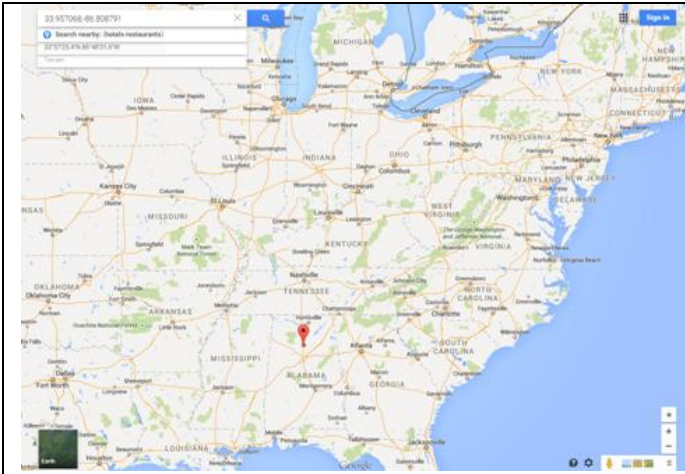


Overview of Tyson Foods Facility



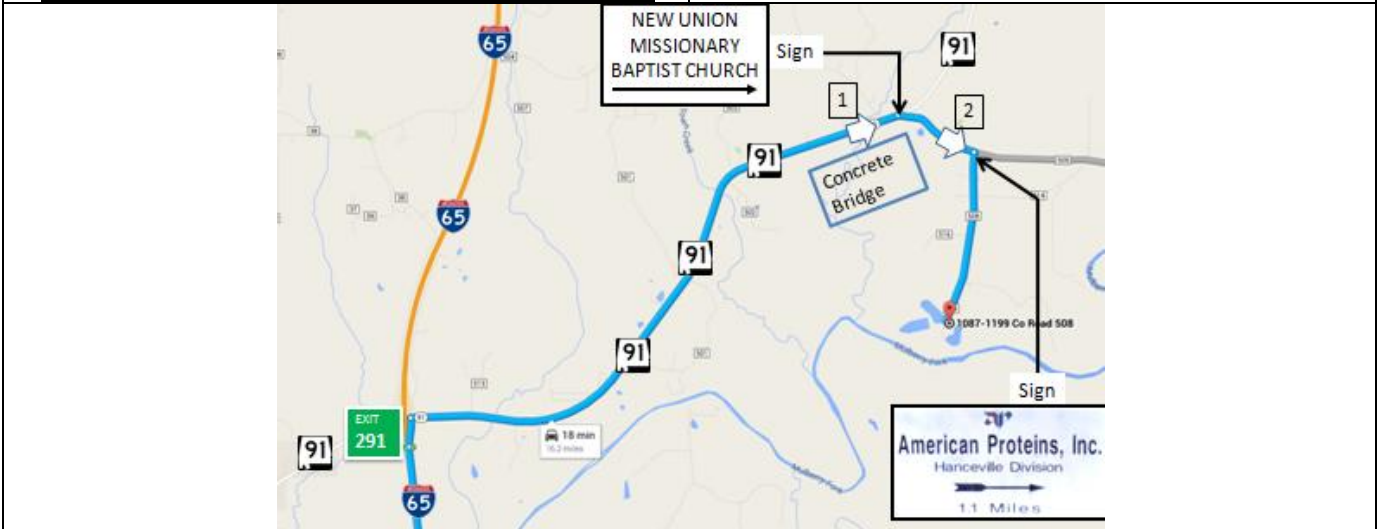
# American Protein

1170 County Rd 508  
 Hanceville, AL 35077  
 33.957068,-86.808791



SC US-521 at onramp of I-20 at Exit 98			
			Atlanta GA
R	W	I-20	232 X 67A
			GA
R	S	I-285	27.2 XL 10B
			Birmingham AL
L	W	I-20	140 X 124B
			AL
R	N	I-65	31.4 X 291
			Just after Concrete Bridge
R	N	AL-91	4.1 Y with Church Sign
			Sign "American Proteine"
SR		No sign (Co Rd 509)	0.6
			At SS you can see Scale
R		No sign (Co Rd 508)	1.1 House on LHS

1. County road are not well marked so look for the other signs.
2. County road 508 ends at American Protein's entrance.
3. As you come into American Protein you will see the scale house and 2 scales to the left. Go to the scale next to the scale house. They someone in the scale house will call for someone to escort you to the unload location.
4. There's more than one unload location and your escort will take you where you're needed.



Blowup Picture 1

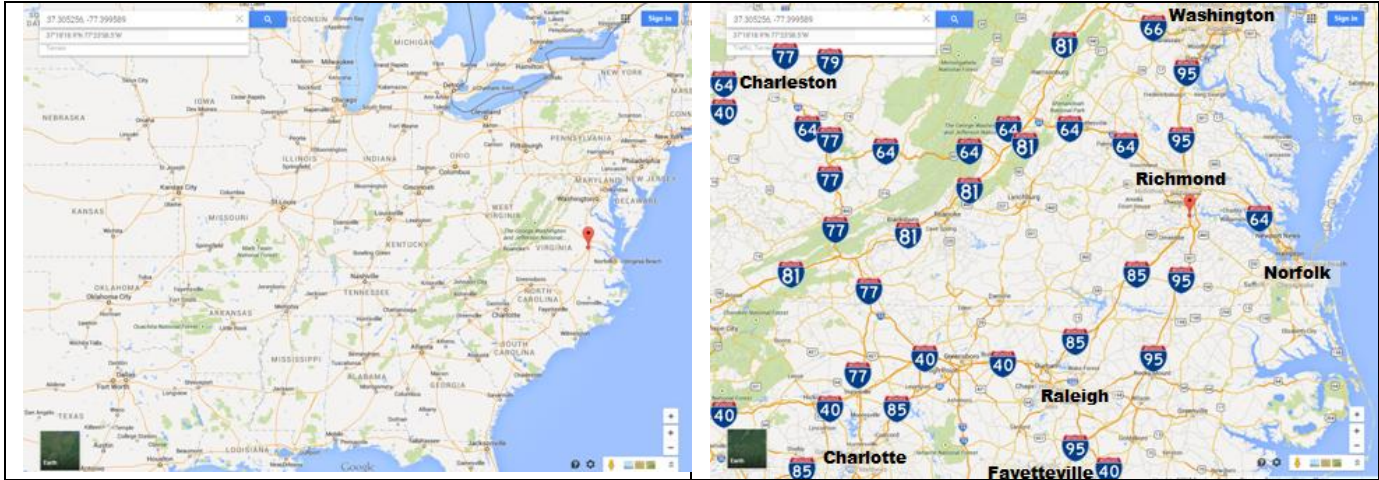


Blowup Picture 2



# Honeywell

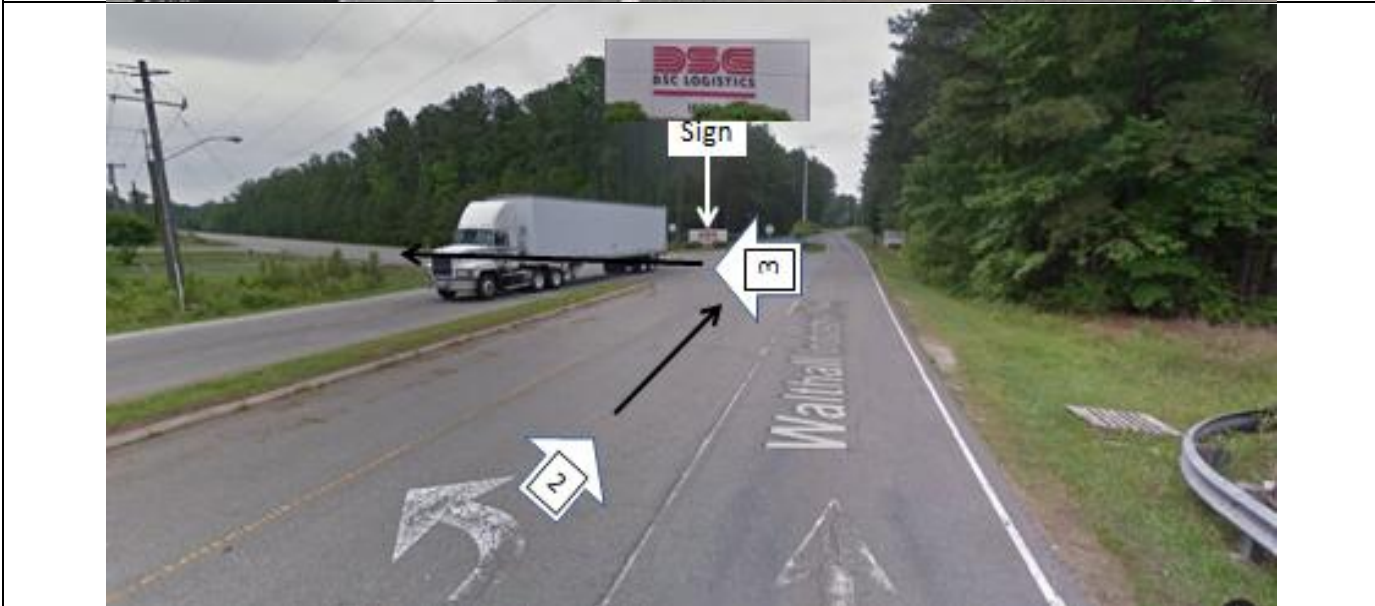
15801 Woods Edge Road  
 Colonial Heights, VA 23834  
 37.305252, -77.399587



The White arrows in the map below correlate to the white arrows in the pictures on the next page. In the first picture you're turn is after you pass the I-95 south on ramp. The second picture has 2 white arrows because the turns are so close together so be ready for that.

SC US-378 on ramp to I-95 at Exit 135			
		Colonial Heights, VA	
	N I-95	303.4	X 58
L	Ruffin Mill Rd		
	VA-746	0.1	LGT
L	Woods Edge Rd		
	VA-620	0.6	
L	No road name sign	< 0.1	1st Left
L	No road name sign	< 0.1	1st Left
L	No road name sign	< 0.1	RHS



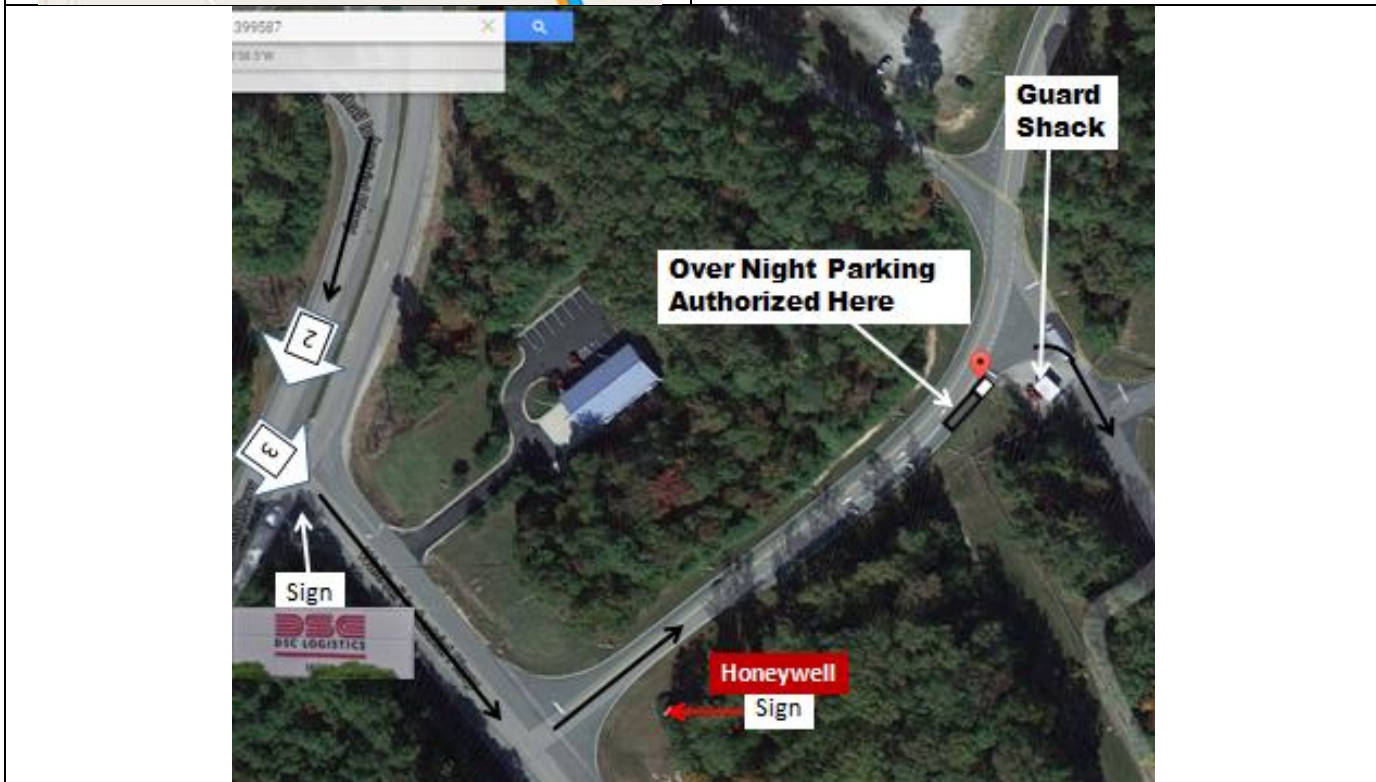


# Honeywell

15801 Woods Edge Road  
Colonial Heights, VA 23834  
37.305252, -77.399587

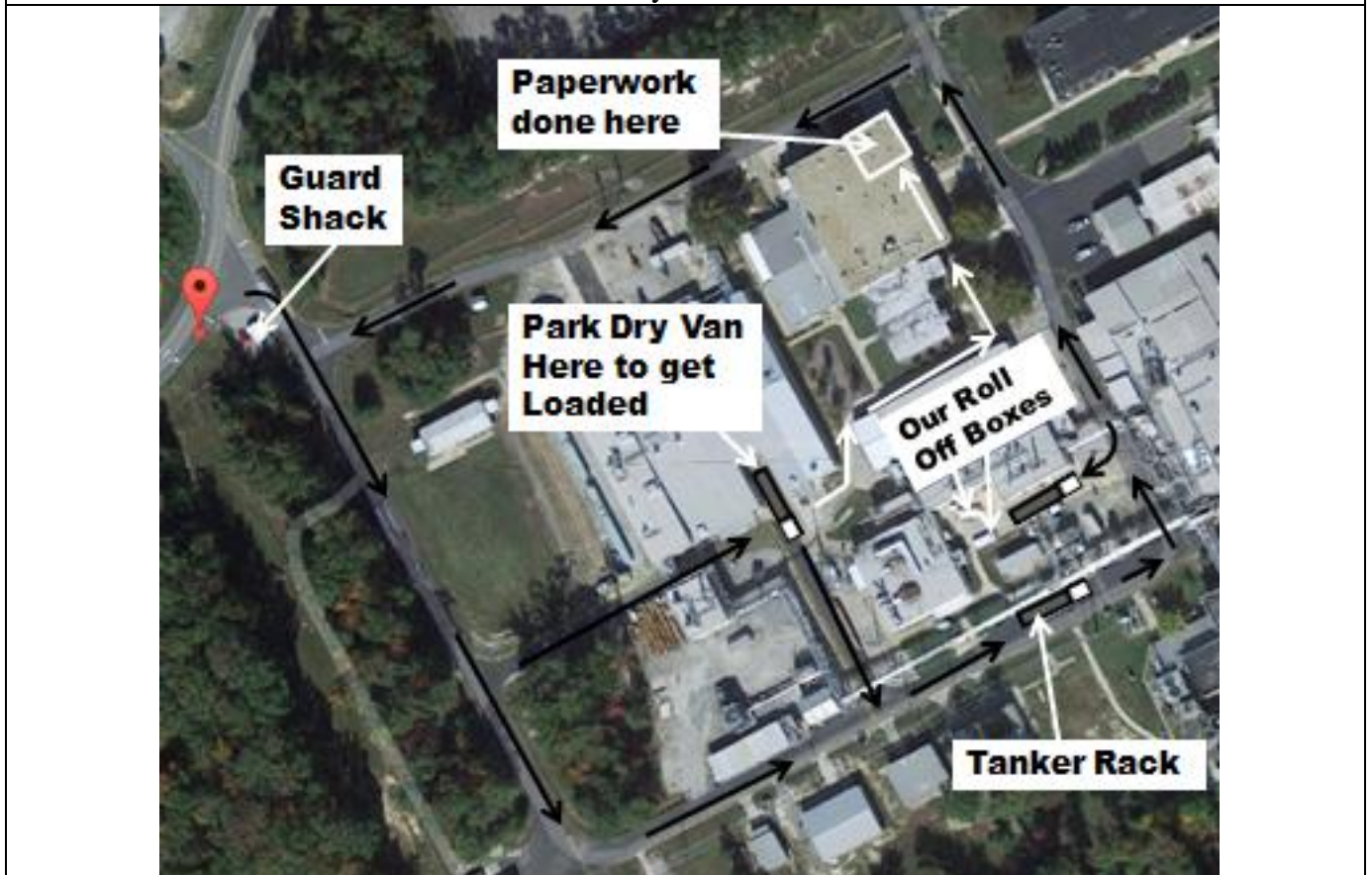


1. The white arrows in the map correlate to the white arrows on the picture below.
2. Honeywell allows people to park overnight outside their gate.
3. We have 3 different locations where we operate depending on the type of trailer you are pulling.

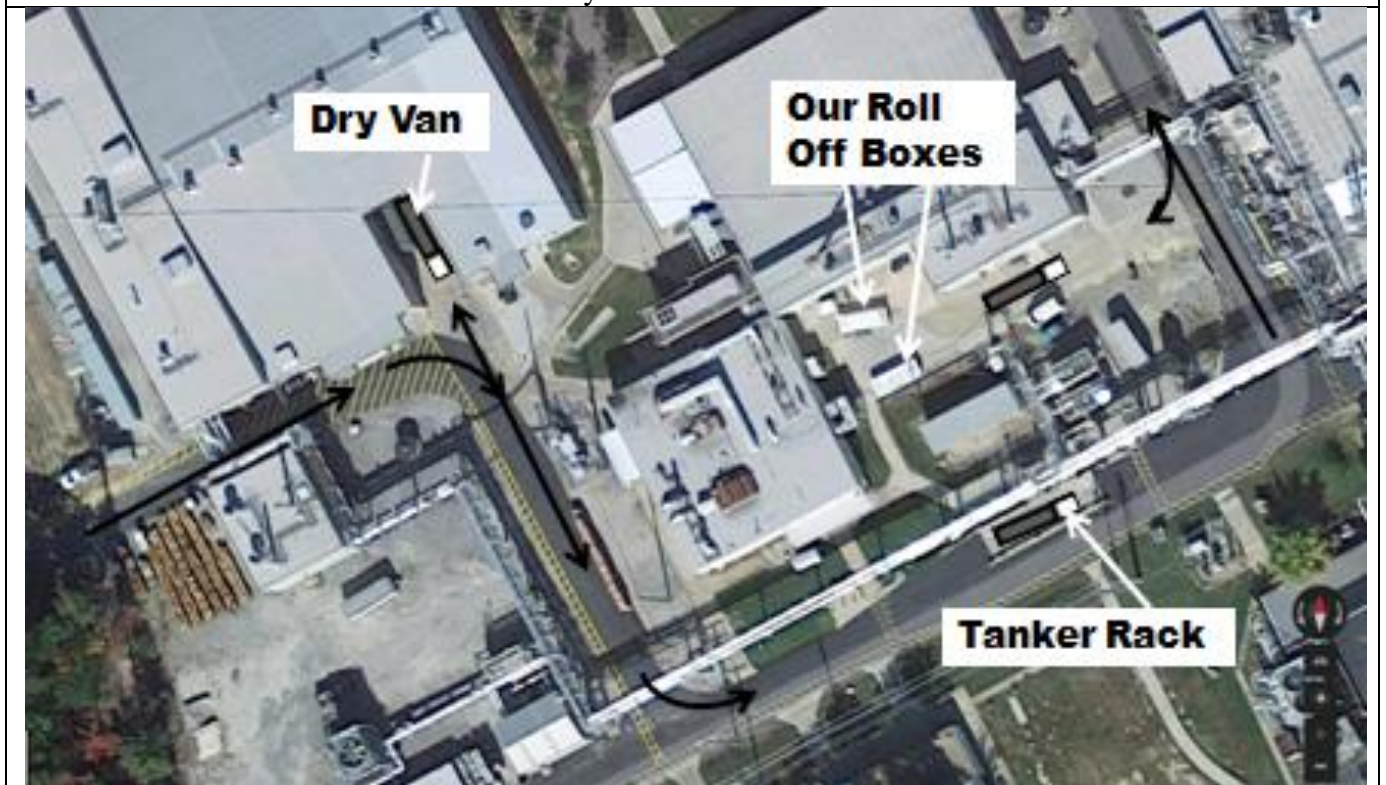




Facility Overview

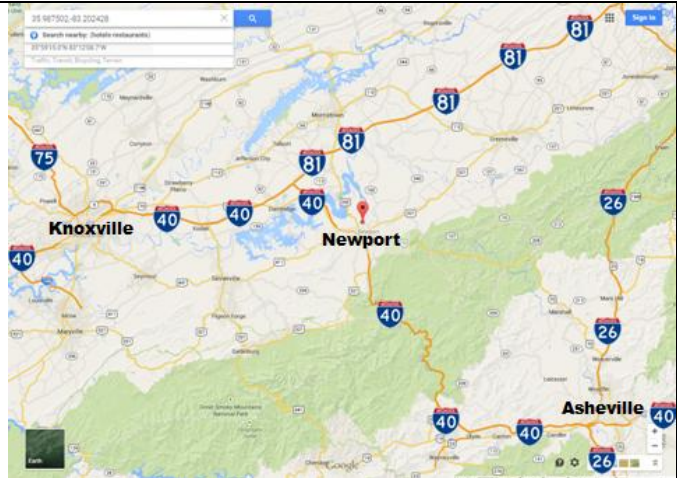
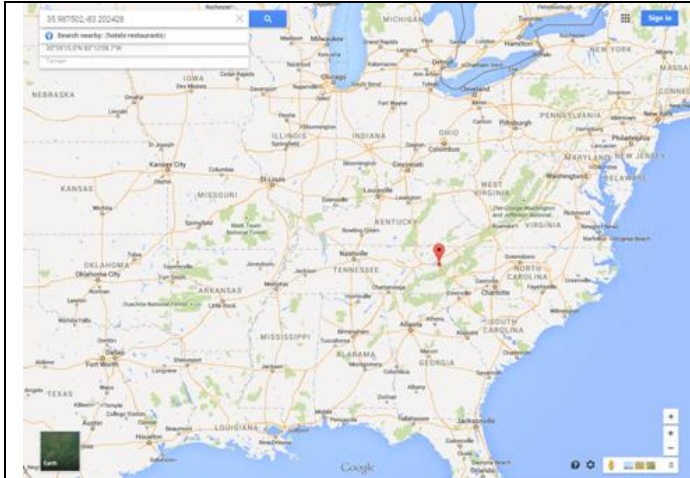


Facility Overview Zoomed In



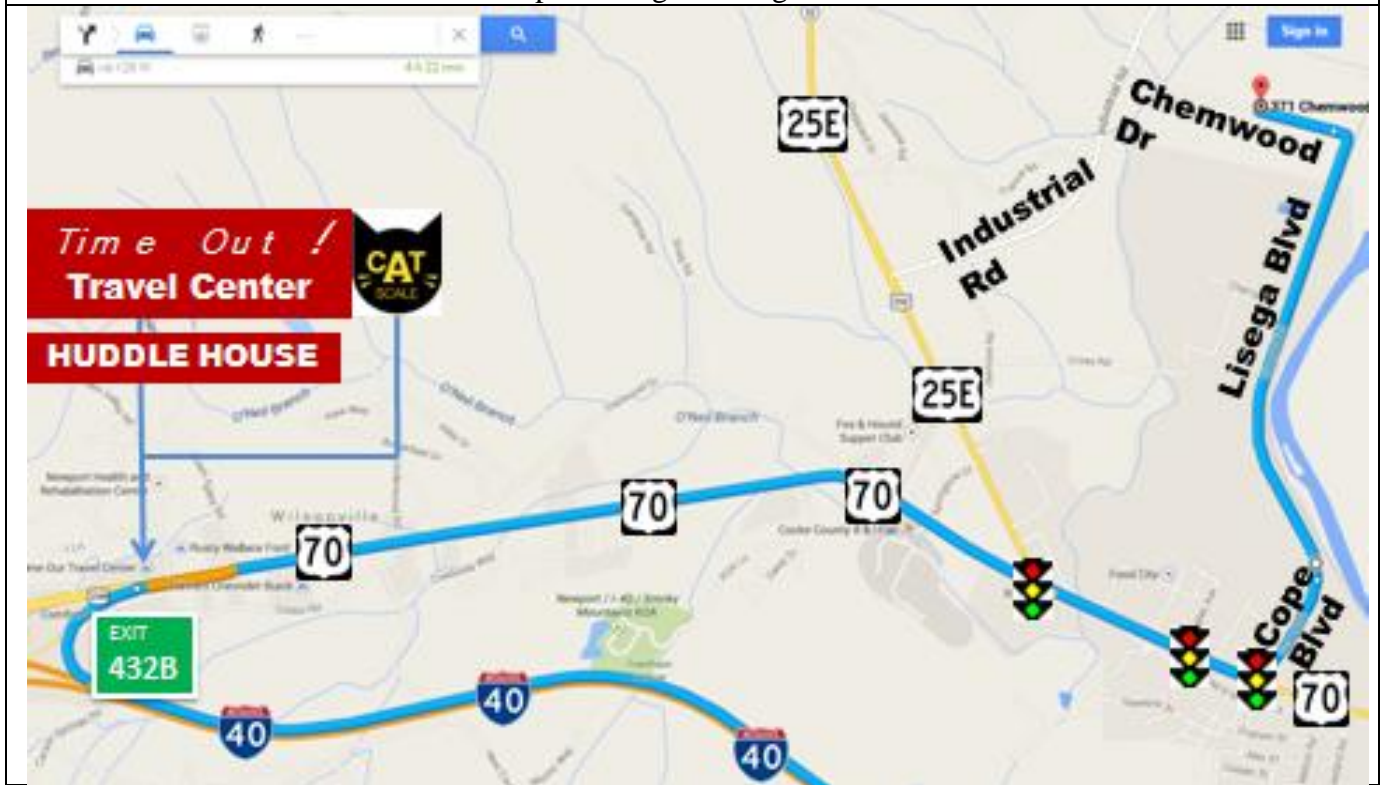
# S.I, Group, INC

380 Chemwood Dr  
Newport, TN 37821  
35.987502,-83.202428



Columbia SC Shop Rd On Ramp to I-77 at Exit 6						<ol style="list-style-type: none"> <li>1. Be ready to pay for a first weigh, a reweigh and to fax a scale ticket.</li> <li>2. Before going to the customer, weigh the truck at the Time Out Travel Center.</li> <li>3. When you get to the customer you must give them a scale ticket.</li> <li>4. When you leave the customer go back to the scale at the Time Out Travel Center and get a reweigh. Have them fax the reweigh ticket to the customer. They have the fax number.</li> </ol>	
	S	I-77	6	X0			END
R	W	I-26	155	XL 31			Near Asheville NC
L	W	I-40	66.1	X 432B			Newport TN
ST	E	US-70	2.7	3rd LGT			
L	N	Cope Blvd	}	1.6	After Sharp Curve RHS		
ST		Lisega Blvd					
ST		Chemwood Blvd					

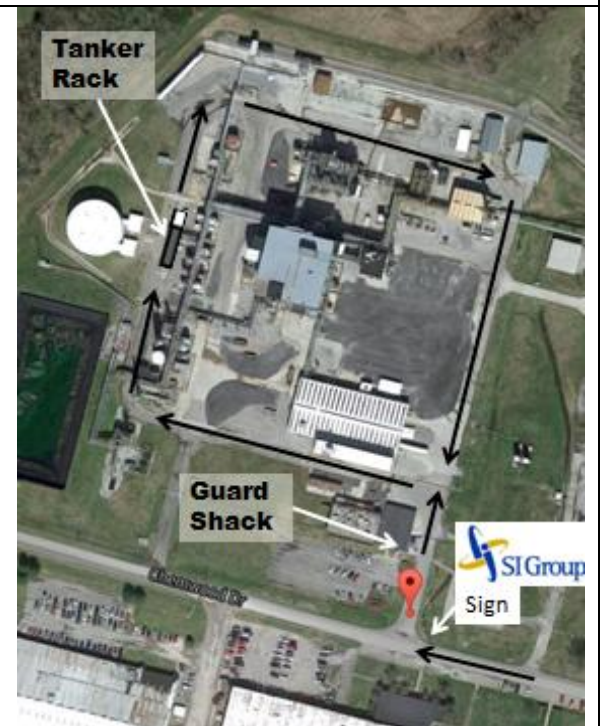
Overview Map showing how to get to the customer.



This picture shows how short the distance is for you to turn left after getting off I-40 Exit 432B. When you take the exit be ready for a quick left to get into the travel plaza.



Overview Picture of the customer's facility.

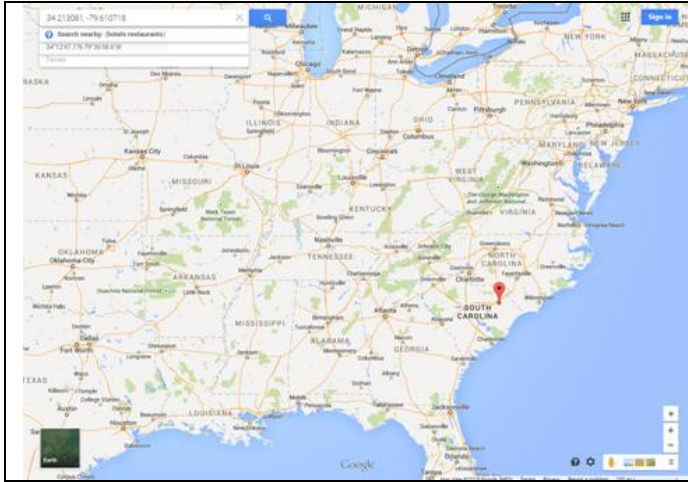


# Roche Carolina

6173 E Old Marion HWY

Florence, SC 29506

34.213081, -79.610718



SC US-378 on ramp to I-95 at Exit 135			
			Pilot Truck Stop Florence SC
	N	I-95	34.7   X 170
R			
	S	SC-327	2.9   LGT
			Roche Sign
L			
		Old Marion Hwy	4.6   LHS

When turning left into Old Marion Hwy you will see signs that tell you trucks aren't supposed to turn left on that road. You are not a thru truck, and Roche is on that road. When going to Roche you are required (not prohibited) to turn left and travel down this road.



Facility Overview Picture



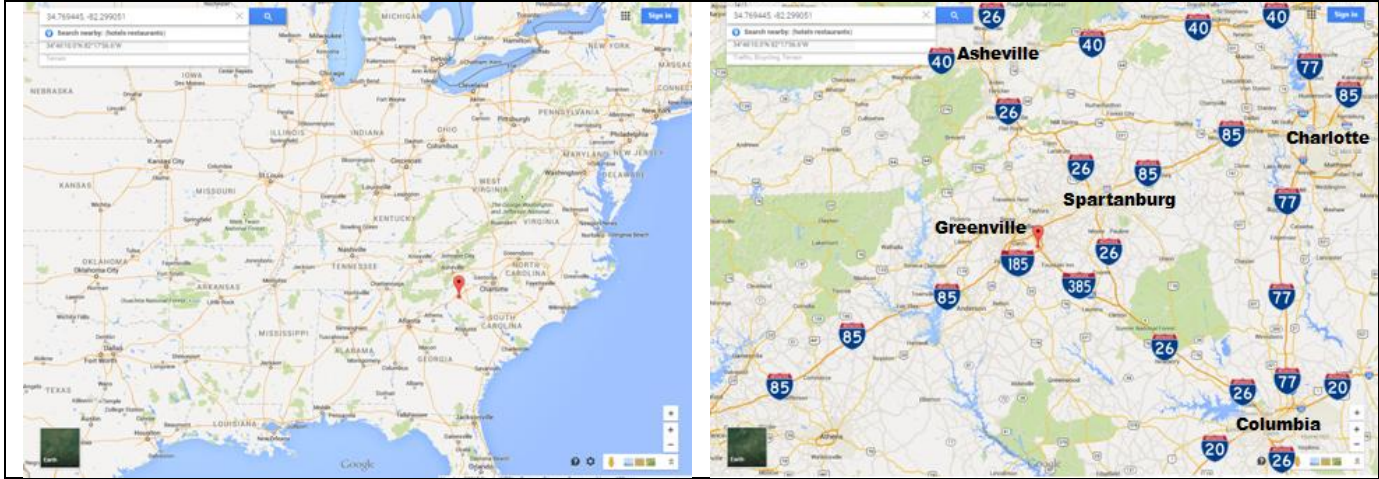
The picture to the left is a blowup of the marked area in the picture above.

As you can see from the picture above Roche has a long driveway before you get to the gate (Guard Shack).

After the guard lets you onto the facility, park on the scale and go into the office. The people in the office will give you instructions from there.

# BASF

1520 Old Stage Rd  
 Mauldin, SC 29662  
 34.769445, -82.299051



This facility has an annual safety video and test you will need to pass at the guard shack. It's not hard and it's nothing that you haven't done before. They have several loading locations for both tankers and dry vans. Every time I go there they are very helpful directing me to the location they need me. Because of this I'm not covering the loading locations. Also, if I tried I may miss the place they want you to go. I will give you this warning there scale is small and tight to get onto. Not only do you need to be careful getting on the scale, but it may not be long enough to weigh the tractor and trailer all at once. Another bad thing about this scale is it doesn't measure weight in pounds. It takes time for them to manually convert the number they get from the scale to pounds before you can move so expect to wait once on the scale.

Columbia SC Shop Rd On Ramp to I-77 at Exit 6			
			END
S	I-77	6	X0
R			
W	I-26	63.9	XL 51
			Mauldin SC
L			
N	I-385	30.7	X 31
L	NE Main St		BASF Sign
N	SC-417	1.2	LHS
L			After Sharp Left Park on RHS
	Old Stage Rd	0.3	Gate LHS





This picture shows what you will see when you are ready to turn from SC-417 onto Old Stage Rd. Arrow 1 in this picture shows the location of arrow 1 on the map on the left page.



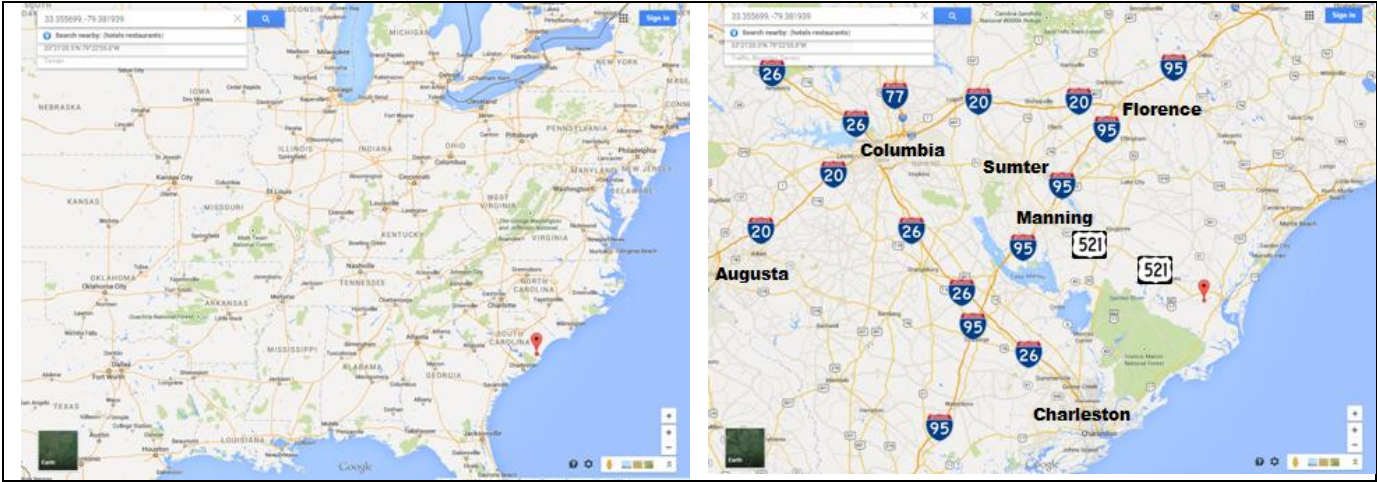
Arrow 2 in this picture shows the location of arrow 2 in the map to the left and the picture below. If you cross the tracks you missed the parking area. Park to the truck as far rite as you can as the turn onto the scale is tight.



Arrow 2 in this picture shows the location of arrow 2 on the map to the left and the picture above. This is an overhead image of the picture above to better show the relationship of the sharp curve, parking area, tracks, scale, and guard shack.

### 3 V

888 Woodstock St  
Georgetown, SC 29440  
33.355699, -79.381939



(From STC) Intersection of Clipper Rd and US-15				
R			Paxville SC	
S	US-15	8.3	LGT	
L	E SC-261	}	23.8	
ST	E SC-261			
S	US-521			
ST	S US-521			Greeleyville SC FY
L			Andrews SC	
S	US-521	27.4	LGT	
R				
S	US-521 BYP	1.2		
L	S US-521 BYP	}	10	Near
ST	ST US-521			
R			After Small	
S	US-17 ALT	0.6	Bridge	
L			1.9 miles after RR	
	Pennyroyal Rd	5	Stone Sign LHS	
L				
	3V Driveway	1	Gate	

This may seem like a long set of directions, but once you've driven it once or twice you will have it down pat.

To simplify this just get on South US-521 and follow it until you get to ALT US-17. Then pick up the directions from there. Just remember to take the US-521 bypass around Andrews SC because they don't want trucks going thru their town.

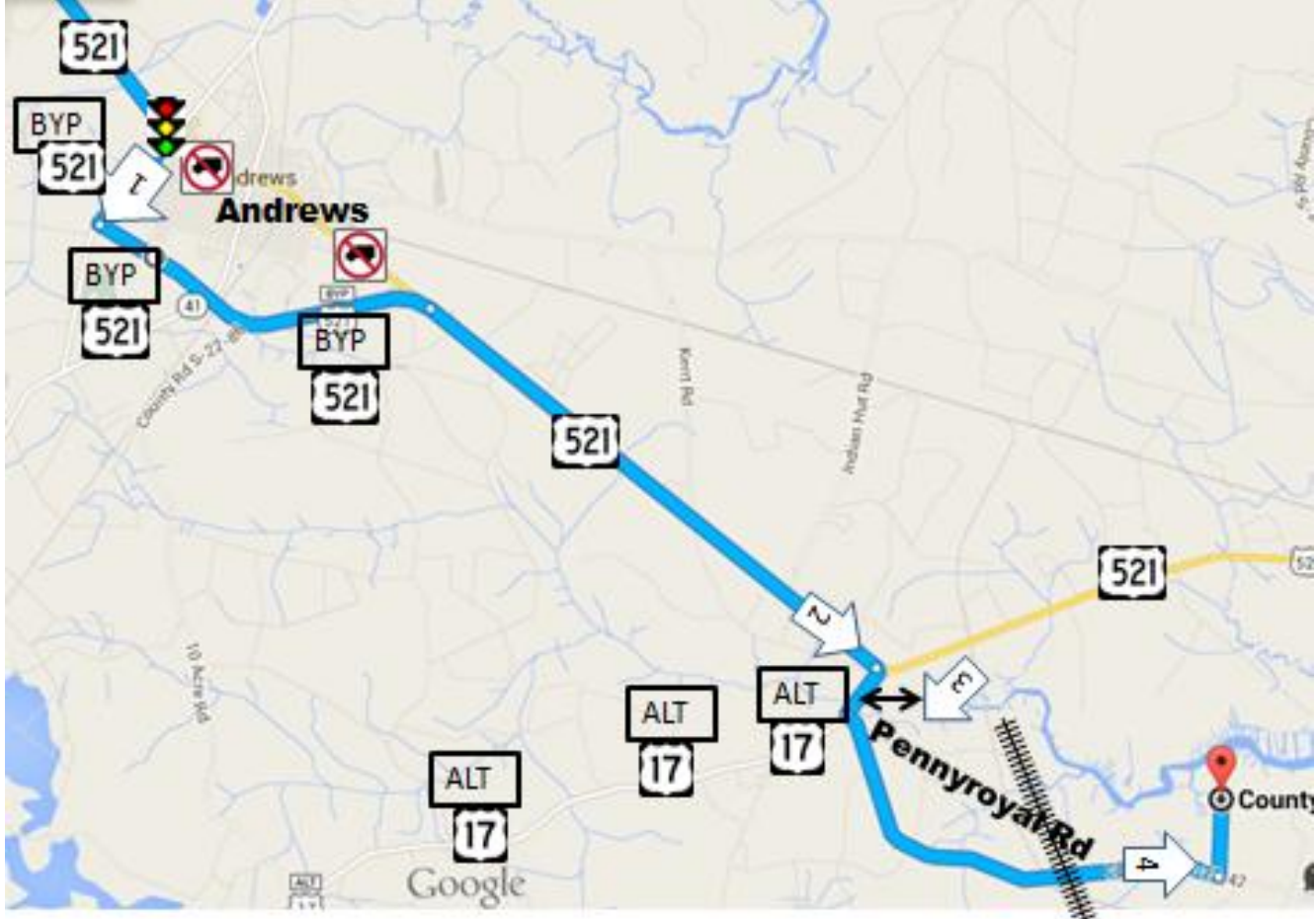




### 3 V

888 Woodstock St  
Georgetown, SC 29440  
33.355699, -79.381939

Blow up map. 4 way stop not shown because you don't turn there.  
The white numbered arrows on this map correlate to the white numbered arrows in the pictures.





Overhead Picture of the facility



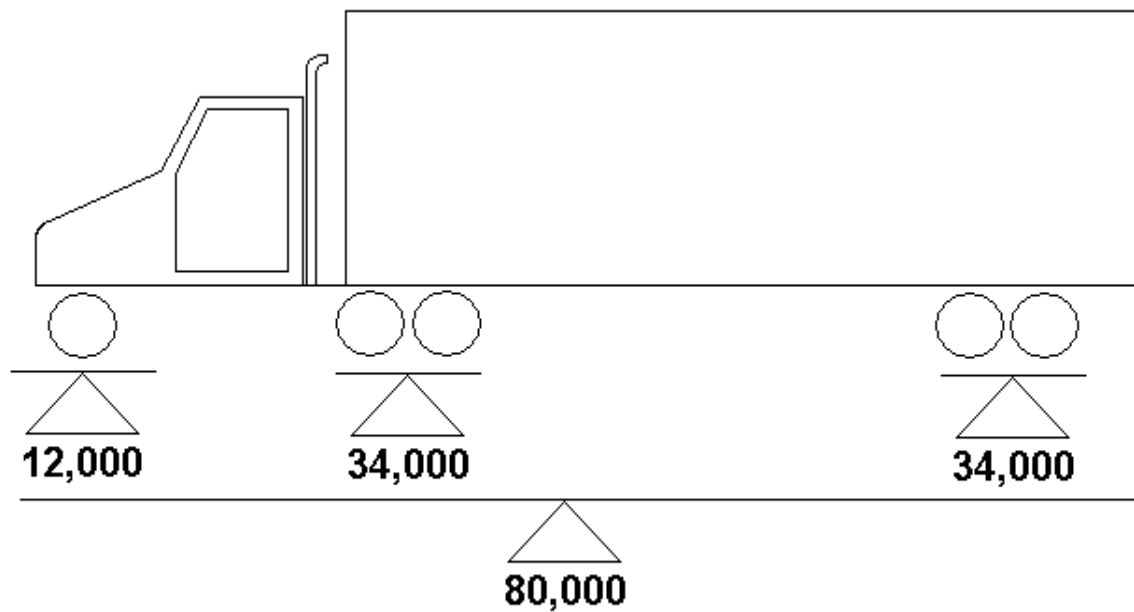
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## General Truck Information



Truck maintenance is very important in our business. You are expected to inspect and insure your truck and trailer are safe for travel at all times. Problems that go unrepaired may be a hazard to each of us and to the public. If caught by DOT it may cost you time and money. This section just gives some of the basics like what type of oil to put in the truck, and lists some maintenance facilities where you may be directed for maintenance. Facilities that clean the inside of tanker trailers (Tank Wash) are also listed here.

## Balance Your Truck Weight



### Balancing the truck weight

1. Sliding the fifth wheel is how tanker drivers balance their load.
2. When sliding the fifth wheel, be careful not to move the trailer so close that it touches the truck during a sharp turn.
3. Check to see how close the tractor mud flaps and trailer landing gear come to each other. I tore out my tractor mud flaps. Dry bulk trailers and roll-off frames are well known for destroying mud flaps, but don't trust any trailer.
4. You should also be careful of your hydraulic hoses as some trucks have them in bad places. These hoses could get caught while making a turn.
5. When moving the trailer tandem, slide it toward the excess weight. We have no standard formula, but as a rule of thumb estimate about 400 pounds of change per hole. This should get you close before reweighing.
6. Get the balance right before leaving as DOT can put this infraction against your driving record.

## **Fluids and Inspections Intervals**

### **Fluids**

Oil Truck Engine	15W-40
Power Steering Oil	15W-40
Anti-freeze	Truck dependent. Don't mix red and green. If you can't tell ask.
Tractor Hydraulic Tank	Hydraulic Oil
Trailer Hydraulic Tank	Hydraulic Oil
Kubota Engine	15W-40
Vacuum Oil	5W30 Non-detergent Oil

**Inspections** show date completed. Below shows how long they remain valid.

Tractor DOT	1 Year	
Trailer DOT	1 Year	
VIK	1 Year	(Only required for <b><u>Tankers</u></b> hauling <b><u>Hazardous</u></b> material)
T	2 Years	(Only required for <b><u>Tankers</u></b> hauling <b><u>Hazardous</u></b> material)
UC	2 Years	(Only required for <b><u>Tankers</u></b> hauling <b><u>Hazardous</u></b> material)
P	5 Years	(Only required for <b><u>Tankers</u></b> hauling <b><u>Hazardous</u></b> material)

## Tankers Basics

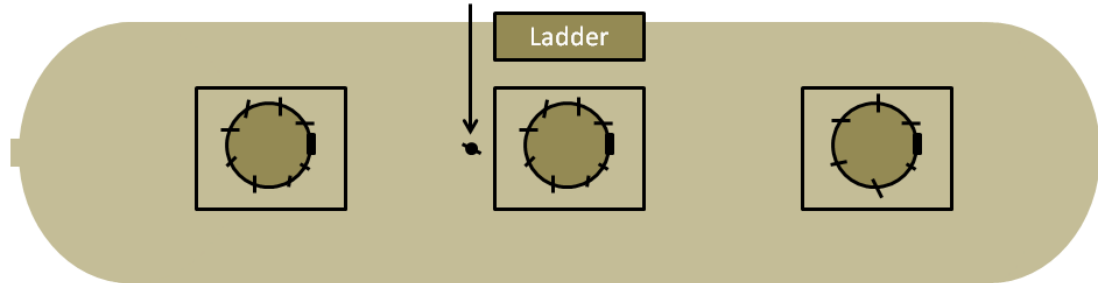
It's your responsibility to insure your tanker is safe for travel before moving it. This is to help and is not to be considered a complete and total list of ways to insure that your tanker is safe.

1. Check all inspections to insure they are all up to date (Annual DOT, VIK, T, UC, and P)
2. The hazardous classification of the tanker is determined by what is loaded in the tanker or what was loaded last in the tanker. Unloading the tanker doesn't change the hazardous status.
3. Insure you have a manifest, last contained (manifest showing what was in the tanker before unloading), or a completed and signed clean out certificate.
4. Insure the placards on all four sides matches the paperwork.
5. If you get a rejected load, call dispatch immediately.
6. Insure all the trailer parts are working properly. (Pre-trip stuff lights, tires, breaks, roberoller...)
7. Use appropriate safety equipment and procedures (fall protection, eye protection, respirator...)  
When closing the lid droplets may fly onto your face. Eye protection will help.  
We haul bad stuff and a respirator will help protect your lungs.  
Fall protection, you know what that's for.
8. Before going to the customer to load insure you top off you tractor and roberoller fuel tanks.  
When you weigh out you will be heavy, and having full fuel tanks will help insure you stay legal during your trip. Don't expect the person loading to leave you enough weight to fuel.
9. Never fill your tanker to the top. Leave at least 10% of the tanker empty for expansion of the product you are caring. The bottom of the manhole ring is full and you need to be 10% lower than that. If you have any questions call dispatch. Dispatch has tank charts for all the tankers in the fleet, and they can tell you how to measure it.
10. When moving the tanker it needs to be secured so tight that it can develop a vacuum when it gets cold and build pressure when it gets worm. Insure your internal, external and all other valves are closed, and all openings have caps that do not leaking.
11. When you're closing the manhole it needs to be done in a manner that insures no leaks. The picture on the next page is to assist you in this process.

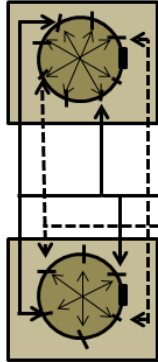


## Top of Tank

Before moving trailer insure all openings are capped and secure and all valves are closed



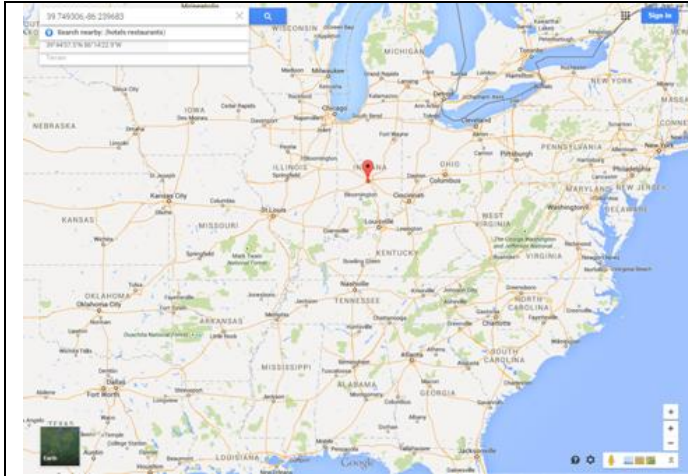
## Closing Manhole Opening



1. Before closing lid, insure rubber seal in lid is in good shape and inserted properly.
2. Close lid so seal is flat and completely covers opening.
3. Put all screws and washers in place before tightening screws.
4. Screw down each bolt just until it barely touches lid or washer.
5. Tighten two opposite side screws evenly and concurrently.
6. On an 8 screw top, skip 1 set of screws and tighten the next opposite set of screws. On a 6 screw top just move to the next set of screws.
7. Tighten the rest of the screws using this opposite method.
8. Finish by insureing all screws are tight

# Neier (Truck Repair)

4711 West Morris St  
 Wayne, IN 46241 (near Indianapolis, IN)  
 317-222-6346, 317-626-6868  
 39.749306,-86.239683



North I-469 Exit 9 onto East I-70 (Going into the city)  
 South I-469 Exit 9A onto East I-70 (Going into the city)

R	E I-70	3.3	X 77
R	S Holt Rd	0.1	LGT
R	Morris St	0.8	RHS

While researching truck routes for Indianapolis I read about trucker getting tickets for going from one side of the city to the other without using I-469. I suggest using I-469 unless you're traveling east on I-70.



### Overhead picture of the facility

The Facility has a white box drawn around it with an opening in the box to show the opening in the fence to turn into. As you can see you will cross some tracks and pass other trucking places, but you will be there before you get to the traffic light.



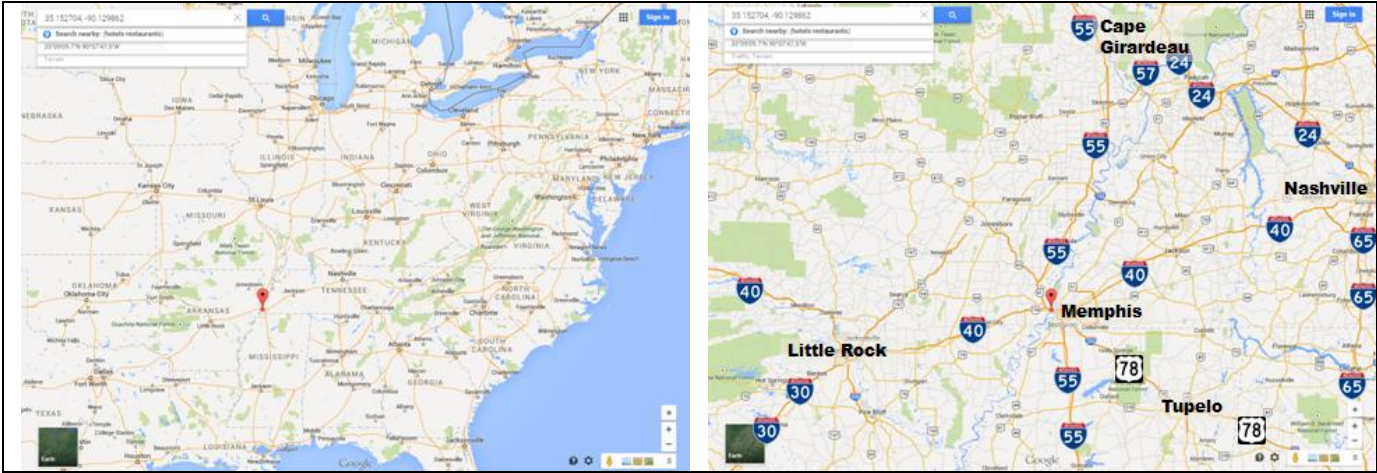
### Street View

This facility isn't well marked and it's next to another trucking company that looks just the same to me. Use the fire hydrant and the traffic light as a reference.



# Grace Trailer Service

615 Petro Cove  
West Memphis, AR 72301  
870-732-0404  
35.152704, -90.129862



Overview Map



This facility can be reached by either I-40 Exit 280 or I-55 Exit 4. It's close to our Memphis and Cape Girardeau customers. There's lots of truck stops close by. Petro also has an Truck Maintenance shop.



Overview Picture  
1. The white numbered arrows on this picture correlate to the white numbered arrows in the pictures below.



To turn onto Petro Rd turn between the Valero gas station and the McDonalds.



To turn onto Petro Cove turn right after the Chrome Shop and Grace Trailer will be on your LHS.

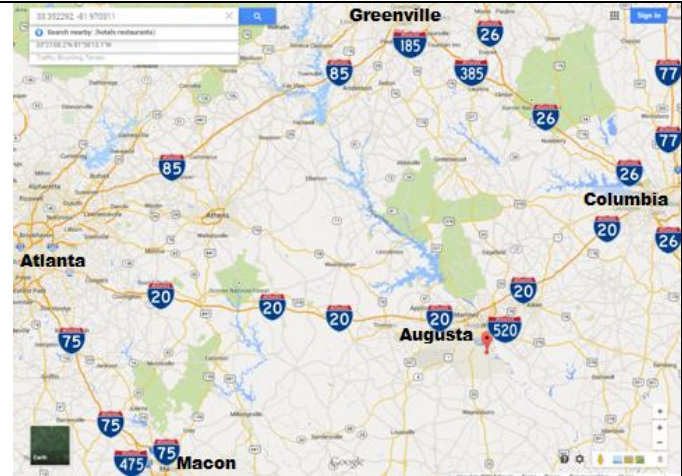
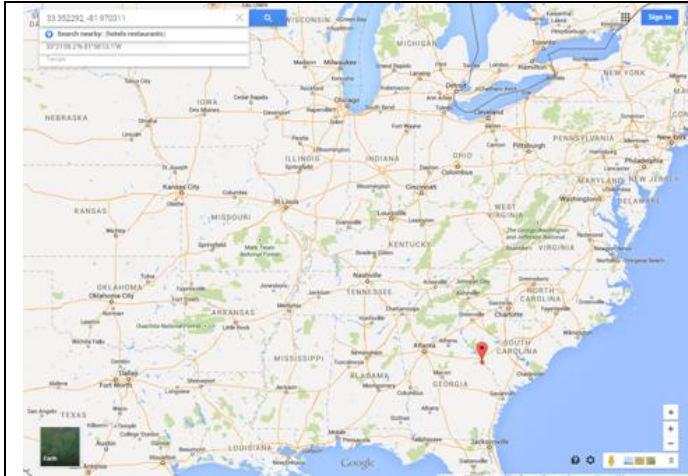
# EQ Tank Wash (The Environmental Quality Company)

3920 Goshen Ind. Blvd

Augusta, GA 30906

706-771-9100

33.352292, -81.970311



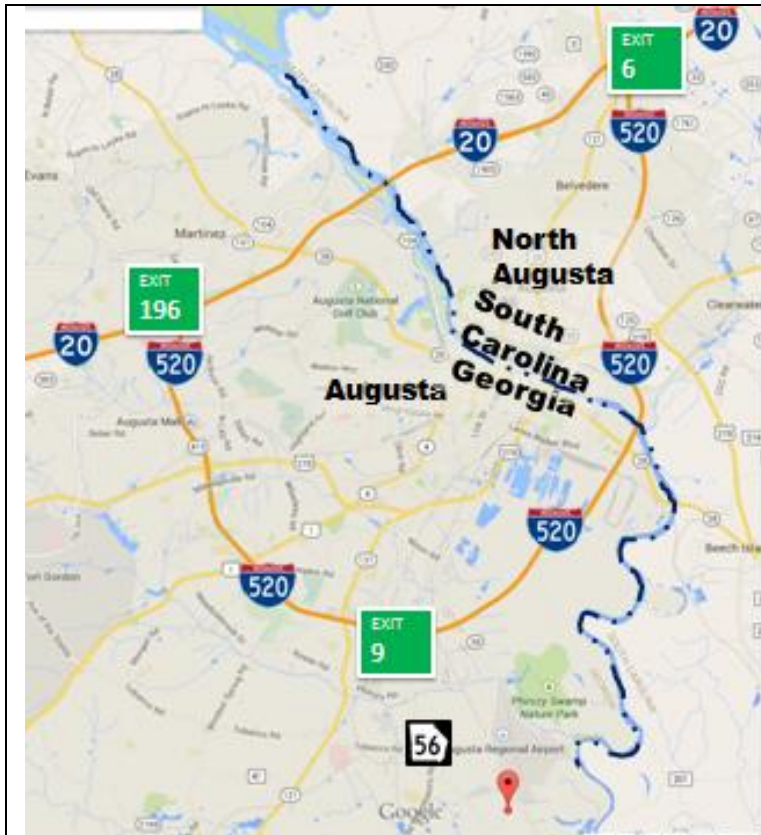
This tank wash is south of Augusta GA off I-520

This table shows directions if you're coming from the Atlanta GA direction.

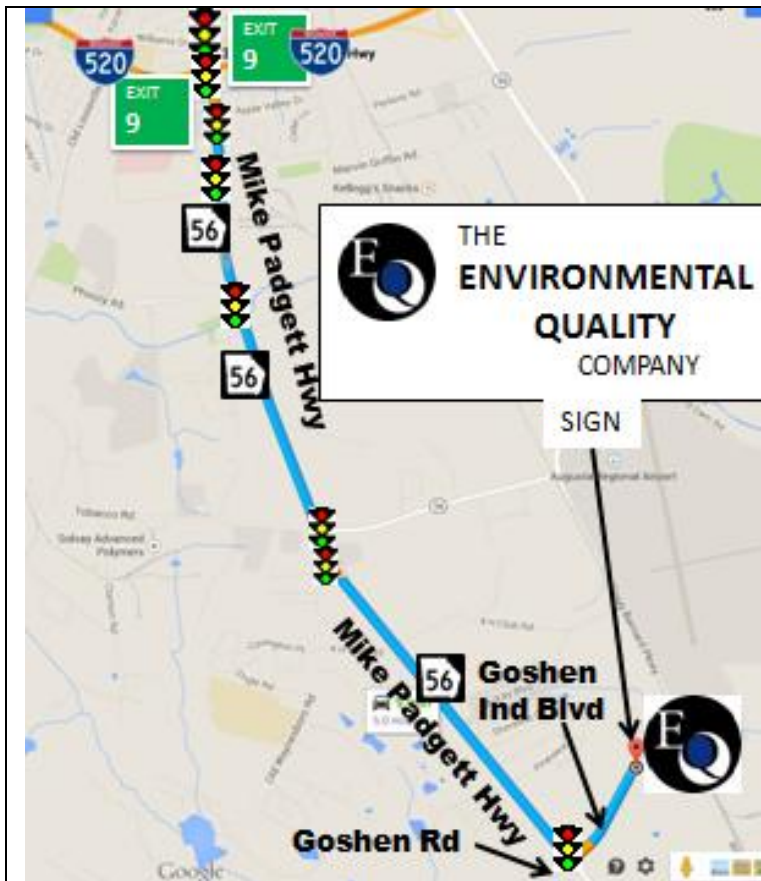
This table shows directions if you're coming from the Columbia SC direction.

Augusta GA, I-20 Exit 196A				
	E	I-520	8.7	X 9
R		Mike Padgett HWY		
	S	GA-56	4.3	LGT
L				Sign at Gate
		Goshen Industrial Blvd	0.6	RHS

North Augusta SC, I-20 Exit 6				
				Augusta GA
	W	I-520	13.4	X 9
L		Mike Padgett HWY		
	S	GA-56	4.5	LGT
L				Sign at Gate
		Goshen Industrial Blvd	0.6	RHS



When you get on I-520 remember you need to get off at Georgia Exit 9 not South Carolina.



The sign in the picture to the left is made to look like the sign you will see at the entrance of the facility.

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<b>State</b>	<b>City</b>	<b>Customer</b>	<b>GPS Coordinates</b>	<b>Page</b>
AL	Anniston	Solutia Incorporated	33.651309, -85.852294	
AL	Emelle	Waste Management	32.797350, -88.312345	
AL	Hanceville	American Protein	33.957068,-86.808791	84
AR	Foreman	Ash Grove Cement	33.693129, -94.426542	42
AR	West Memphis	Grace Trailer Service	35.152704, -90.129862	108
DE	Delaware City	Premier Refining Group	39.580486,-75.635683	
DE	Delaware City	Truck Repair & Parking	39.649429,-75.600445	
DE	Wilmington	FCC Environmental	39.731647,-75.556423	
FL	Palmetto	Port Manatee	27.637631, -82.547146	
GA	Augusta	EQ Tank Wash (Environmental Quality)	33.352292, -81.970311	110
GA	Augusta	Quala Wash	33.450552,-81.930409	
GA	Baxley	Hexion	31.772169, -82.330751	
GA	Cumming	American Protein	34.283254,-84.055445	
GA	Evans	Evergreen Tank Solutions	33.535512,-82.113303	
GA	Rome	U.S. Biofuels	34.326524,-85.092152	
IL	Robinson	Marathon Petroleum	38.999336,-87.728085	70
IN	Greencastle	Buzzi Unichem	39.612925, -86.878452	24
IN	Indianapolis	Indy Tank & Equipment	39.739186,-86.153112	
IN	Logansport	ESSROC Cement	40.732430, -86.433014	38
IN	Wayne (Indianapolis)	Neier (Truck Repair)	39.749306,-86.239683	106
KS	Fredonia	Systech Environmental	37.512632, -95.825499	44
KY	Catlettsburg	Marathon Petroleum	38.383514, -82.602398	
LA	Abbeville	Bodin Oil Company	29.888896, -92.098760	56
LA	Westlake	Westlake Refinery	30.245038,-93.270466	54
MO	Cape Girardeau	Lone Star Cement	37.269645, -89.538236	28
MO	Festus	Buzzi Unichem	38.179025, -90.336543	
MO	Hannibal	Green America Recycling	39.683007,-91.313555	50
NC	Charlotte	Loba Wakol	35.114255,-80.930368	
NC	Fayetteville	Kuraray America Inc (DuPont)	34.843819,-78.842250	

<b>State</b>	<b>City</b>	<b>Customer</b>	<b>GPS Coordinates</b>	<b>Page</b>
NC	Greensboro	ECOFLO	36.058192, -79.837681	
NC	Harmony	TYSON Foods INC	35.953766,-80.721683	82
NC	Lewiston Woodville	Perdue Farms	36.141933,-77.214811	78
NC	Rose Hill	McGill Environmental	34.784695,-78.235332	
NC	Salisbury	Performance Fibers	35.718862,-80.614627	
NJ	Carteret	Holiday Inn	40.593075,-74.232136	64
NJ	Linden	Conoco Phillips	40.639025,-74.21738	58
		United Truck		
NJ	Linden	Maintenance	40.620861, -74.235500	
NJ	Perth Amboy	Chevron Asphalt Plant	40.536336, -74.262396	62
NJ	Port Reading	Hess Refinery	40.564061, -74.252620	60
NJ		Trailer Parking on NJTP	40.199325,-74.519922	
OH	East Liverpool	Hill International Trucks	40.668694, -80.600833	
		WTI (Heritage Thermal		
OH	East Liverpool	Services)	40.632431, -80.546753	
OH	Grafton	Ross Incineration Service	41.321871, -82.035372	
		Systech Environmental		
OH	Paulding	Corp	41.179526,-84.607479	34
OK	Tulsa	Holly Refinery	36.126047,-96.001612	
		INMETCO (AMLON		
PA	Ellwood City	METALS)	40.857379,-80.270078	
PA	Lewisberry	Cycle Chem	40.167355,-76.837323	
PA	Marcus Hook	Conoco Phillips	39.82312,-75.408682	
PA	Marcus Hook	SUNOCO	39.817022, -75.421941	
		PES Philadelphia		
PA	Philadelphia	Refinery	39.929254, -75.198388	
PA	Sharon Hill	Sunoco Logistics	39.89637,-75.264428	
SC	Aiken	Glaxo Smith Kline (gsk)	33.651555, -81.700823	
SC	Blacksburg	Milliken	35.124516,-81.549649	
SC	Charleston	Soluay USA (RHODIA)	32.836007,-79.96012	

<b>State</b>	<b>City</b>	<b>Customer</b>	<b>GPS Coordinates</b>	<b>Page</b>
SC	Dorchester	Geocycle	33.135702, -80.386653	
SC	Dorchester	Oakridge Landfill	33.13802,-80.37148	
SC	Elgin	Weylchem	34.136978, -80.765919	
SC	Florence	Roche Carolina Inc	34.213081, -79.610718	92
SC	Fountain Inn	Color Resources International	39.89637,-75.264428	
SC	Gaston	Dak Americas LLC (Old Eastman)	33.868469, -81.018624	
SC	Georgetown	3V	33.355699, -79.381939	96
SC	Harleyville	Giant	33.237321, -80.443033	20
SC	Holly Hill	(Energis) Geocycle	33.274486, -80.434753	16
SC	Inman	Milliken	35.029709,-82.065337	
SC	Lugoff	Invista	34.237029,-80.662187	
SC	Martin	Clariant	33.040381,-81.484203	
SC	Mauldin	BASF	34.769445, -82.299051	94
SC	Rock Hill	Pulcra Chemicals, LLC	34.984565, -81.052715	
SC	Seneca	BASF Catalysts	34.652525,-82.952416	
SC	Spartanburg	Magna Intier Automotive Interiers	34.970946,-82.026331	
TN	Kingsport	Eastman Chemical Co	36.526502,-82.538365	
TN	Madison	Bestway Systems	36.267403,-86.713976	
TN	Memphis	Valero Refinery Company	35.082347, -90.077150	66
TN	Newport	S.I, Group, INC	35.987502,-83.202428	90
TX	Texas City	Marathon Oil Texas Refinery	29.380885,-94.935545	68
VA	Accomac	Perdue Farms	37.733282,-75.65966	74

<b>State</b>	<b>City</b>	<b>Customer</b>	<b>GPS Coordinates</b>	<b>Page</b>
VA	Chatham	Arkema, INC (Sartomer USA LLC)	36.781599,-79.411471	
VA	Colonial Heights	Honeywell	37.305252, -77.399587	86
VA	Rocky Mount	Trinity Packaging	37.00674,-79.8857	
VA	Salem	Yokohama	37.278372, -80.044554	
VA	Yorktown	Western Yorktown Refinery	37.205689, -76.453585	
WV	Friendly	Momentive	39.485376,-81.094905	
WV	Moorefield	American Woodmark	39.075045,-78.941538	

**Sumter Transport Company  
Dispatch Information**

Bill To: \_\_\_\_\_

Order No \_\_\_\_\_

Driver \_\_\_\_\_

Tractor \_\_\_\_\_

Trailer \_\_\_\_\_

Reference # \_\_\_\_\_

Manifest/BOL # \_\_\_\_\_

Rev. Code \_\_\_\_\_

Beginning Odometer \_\_\_\_\_

Commodity \_\_\_\_\_

Ending Odometer \_\_\_\_\_

Total hours to do this trip:

Did you pay tolls? Yes No

*Shipper*

*Consignee*

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

*Loading Information*

*Unloading Information*

	Date	Time
Arrival	<input type="text"/>	<input type="text"/>
Start	<input type="text"/>	<input type="text"/>
Finish	<input type="text"/>	<input type="text"/>
Depart	<input type="text"/>	<input type="text"/>

	Date	Time
Arrival	<input type="text"/>	<input type="text"/>
Start	<input type="text"/>	<input type="text"/>
Finish	<input type="text"/>	<input type="text"/>
Depart	<input type="text"/>	<input type="text"/>

Shipper Signature \_\_\_\_\_

Consignee Signature \_\_\_\_\_

Did you use the pump? No Yes How Long? \_\_\_\_\_  
Did you vacuum? No Yes How Long? \_\_\_\_\_

Did you use the pump? No Yes How Long? \_\_\_\_\_  
Did you vacuum? No Yes How Long? \_\_\_\_\_

*Stop Detail*

*Tanker Information*

	Inches	Gallon	RCRA	Empty?	Signature	Release # (if not empty)
Pick Up	<input type="text"/>	<input type="text"/>	Yes	No	_____	<input type="text"/>
Load	<input type="text"/>	<input type="text"/>			_____	
Unload	<input type="text"/>	<input type="text"/>	Yes	No	_____	<input type="text"/>
Roberoller Tested at Pickup?	Yes	No	_____	_____	_____	
Trailer pH	_____		Date	Time	Signature	
Vacuum System Tested at Pickup?	Yes	No	Date	Time	Signature	

*Box Information*

Box # Delivered	<input type="text"/>	Box # Picked Up	<input type="text"/>	Box # Dumped & Returned	<input type="text"/>
-----------------	----------------------	-----------------	----------------------	-------------------------	----------------------

**FUEL AND OIL PURCHASES**

Fuel Tickets \_\_\_\_\_ Total Fuel Purchases \_\_\_\_\_ Total Oil Purchased \_\_\_\_\_ Tractor \_\_\_\_\_ Trailer \_\_\_\_\_

Driver's Signature \_\_\_\_\_